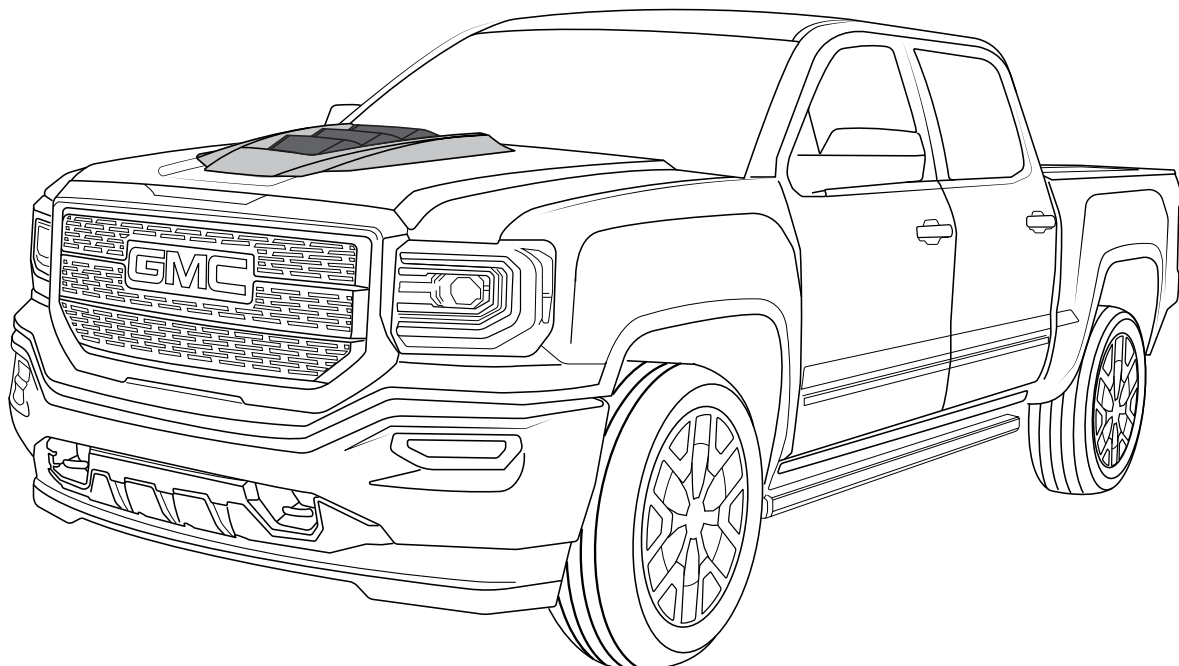


INSTALLATION MANUAL**HOOD SCOOP SIERRA 2016****PART # : 1129CPNUGM28A01****READ CAREFULLY
BEFORE INSTALLATION****WASH BEFORE
INSTALLING**

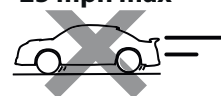
WARNING!! Do not install Hood Scoops or other Body Parts directly Over Wrapped areas. Before installation of the parts , you must leave at least a 1/4" (6mm) perimetral clearance "Free from Vinil" surrounding the part, before Part installation.



WARNING!! Do not install Hood Scoops Over Vinil or Over Plastic Stripes on the Hood: 3M Adhesive Tape and PUR Adhesive must always be in contact with the Sheet Metal of the vehicle.

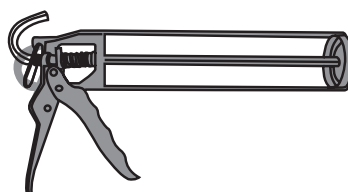


WARNING!! Rust Prevention Oils and other Petrol Based Anti Rust Treatments for Vehicles may affect 3M's Double Adhesive Tape and Polyurethane Adhesive performance!

**WE RECOMMEND
2 PERSONS FOR
INSTALLATION****AFTER INSTALLING****DO NOT
WASH CAR**
24 hrs**DRIVE SLOWLY
25 mph max**



TOOLS



CHECK LIST

**Already installed in the part*

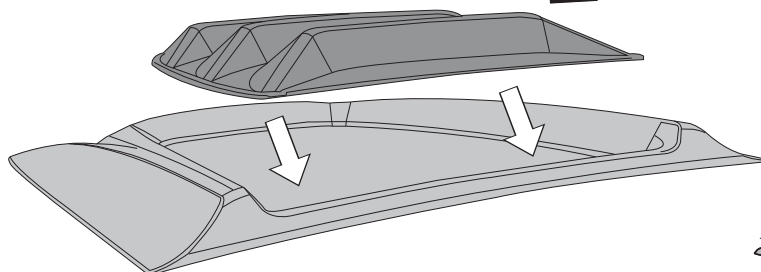
ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		N/A
B	GREASE PENCIL		1 pc
C	POLYURETHANE ADHESIVE		1 pc
D	BLACKOUT		1 pc

INSTALLATION MANUAL

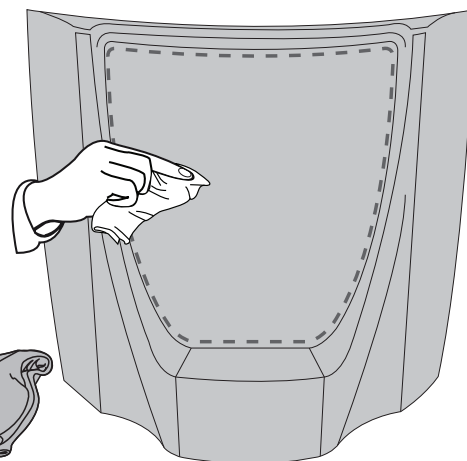
1 PRE-MOUNT



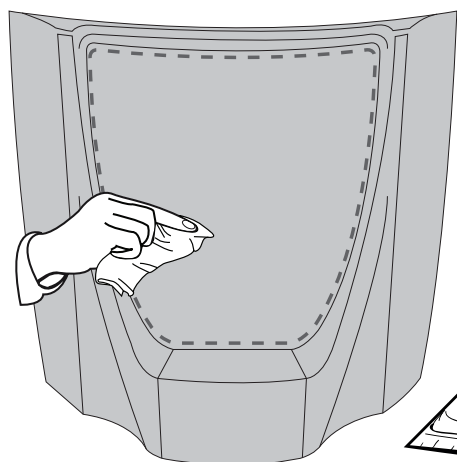
**ALIGN & CENTER
THE INSERT TO THE HOOD SCOOP**



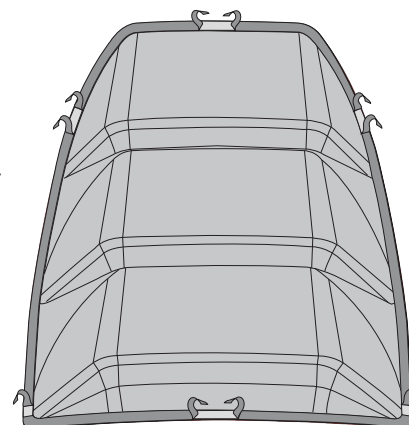
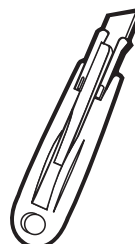
2 CLEAN



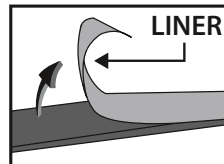
3 ADHESION PROMOTER



4 PEEL



PEEL OFF



Hold the liner out



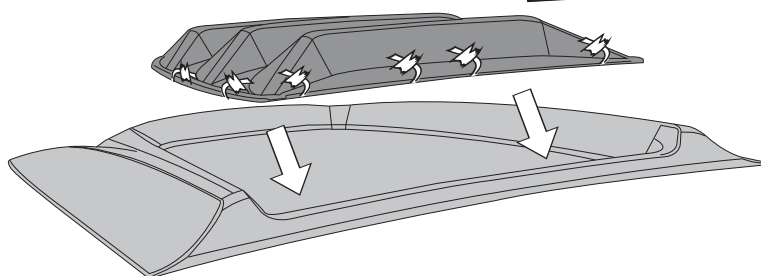
A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

INSTALLATION MANUAL

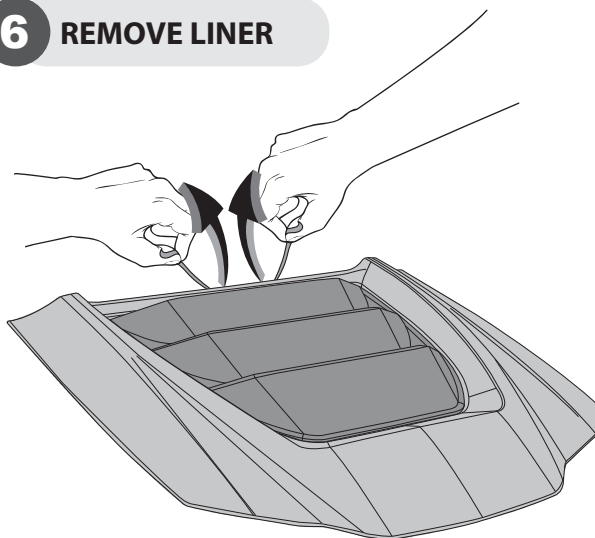
5 PLACE



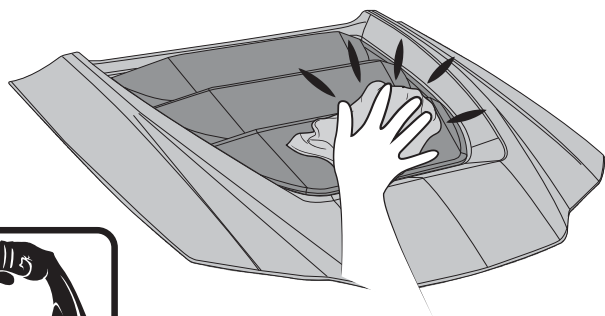
**ALIGN & CENTER
THE INSERT TO THE HOOD SCOOP**



6 REMOVE LINER

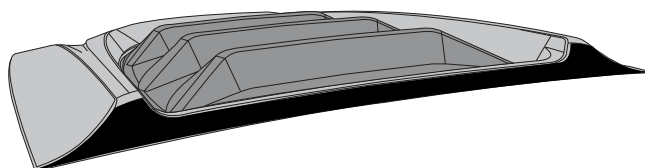
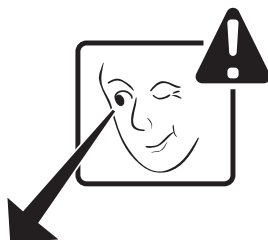


7 PRESS FIRMLY



40-50 N/cm²

9 PLACE BLACKOUT

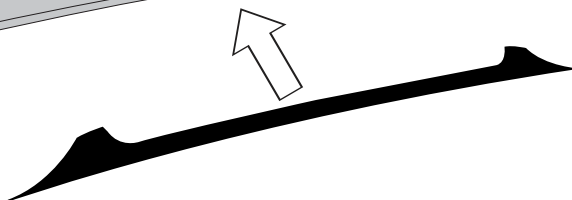
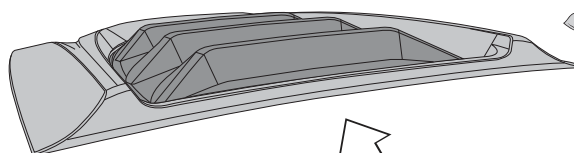


8 PREMOUNT BLACKOUT

STEPS:

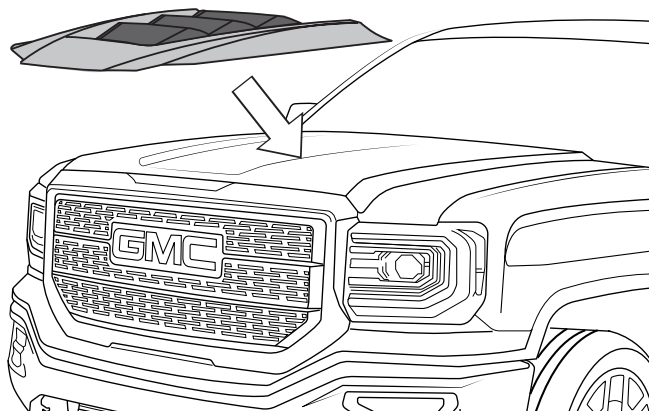
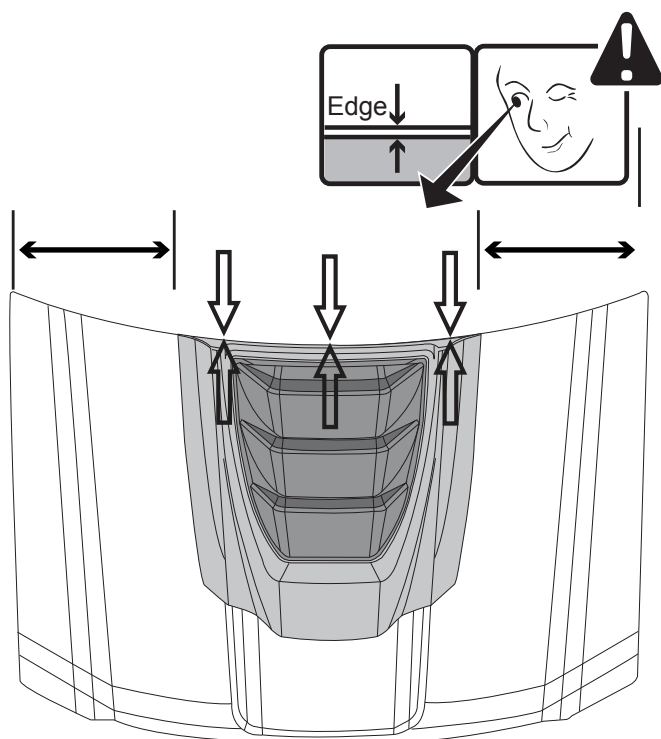
1. CLEAN SURFACE WITH ACETONE
2. APPLY WATER TO SCOOP AND STICKER
3. PLACE & PRESS

THIS ELIMINATE GLARE CAUSED BY REFLECTED LIGHT.

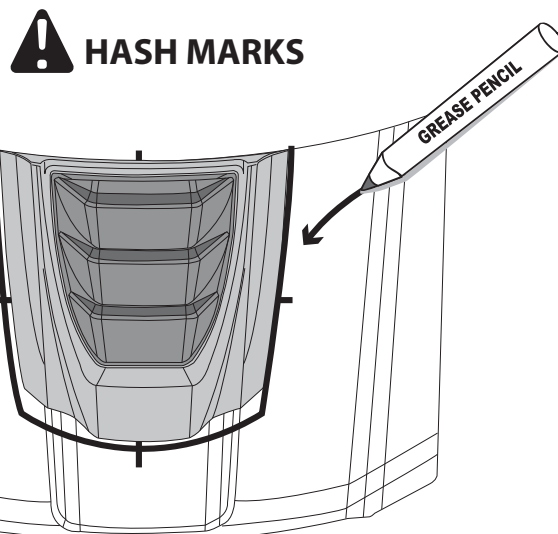


WASH WITH WATER, DETERGENT AND
SOFT CLOTH OR SPONGE

10 CLEAN

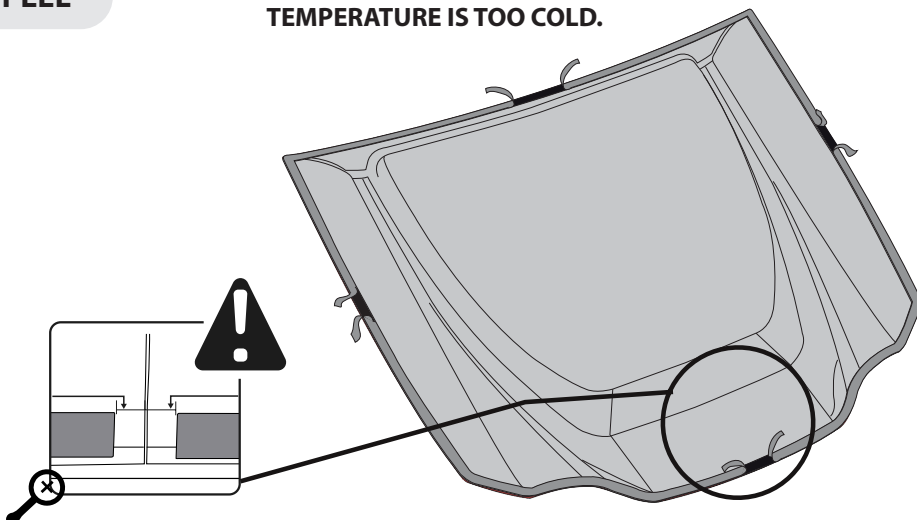
11 PREMOUNT

12 ALIGN & CENTER

13 MARK

DRAW CENTER HASH MARK WITH
GREASE PENCIL ON HOOD SCOOP
AND SHEET METAL, THIS WILL ENSURE
HOOD SCOOP WILL BE CENTERED TO
GREASE PENCIL OUTLINE.

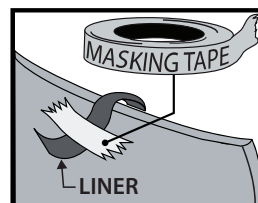
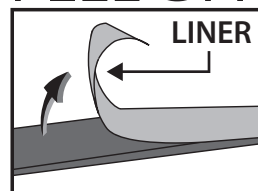


14 PEEL

WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.



PEEL OFF



Hold the liner out

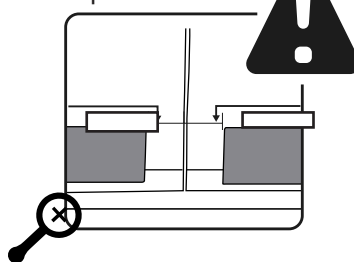
A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

15 APPLY POLYURETHANE ADHESIVE

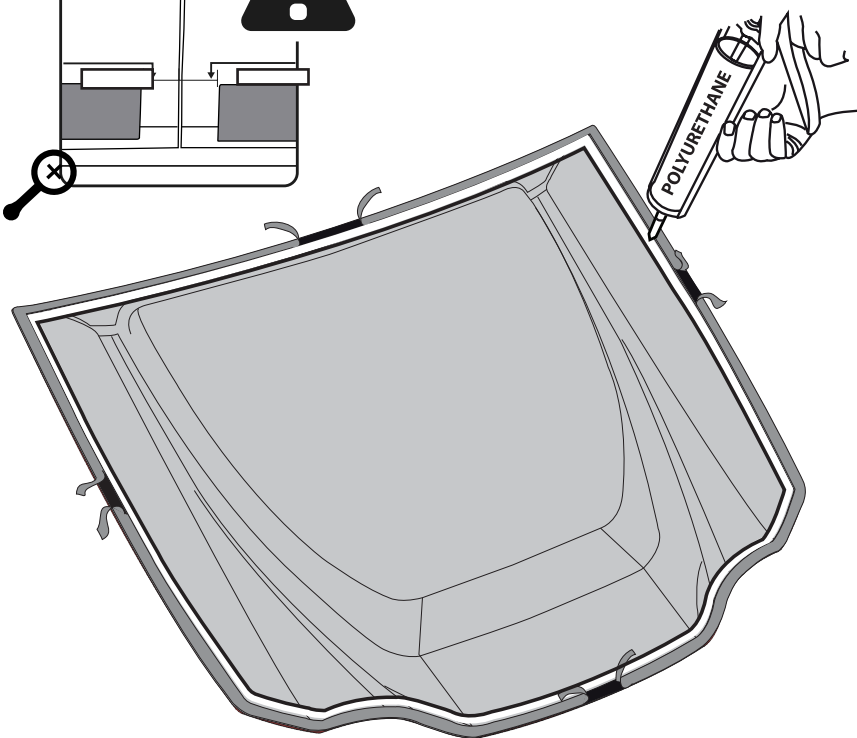
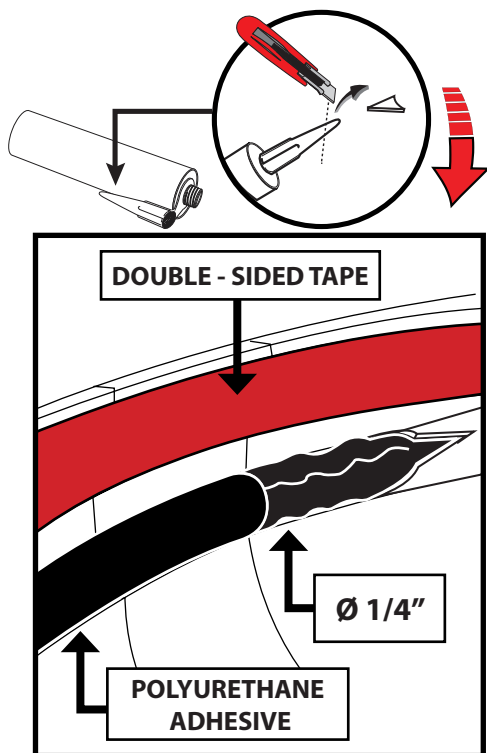
WATER DRAIN

KEEP OPEN WITHOUT ADHESIVE

Keep the indicated separation 1"

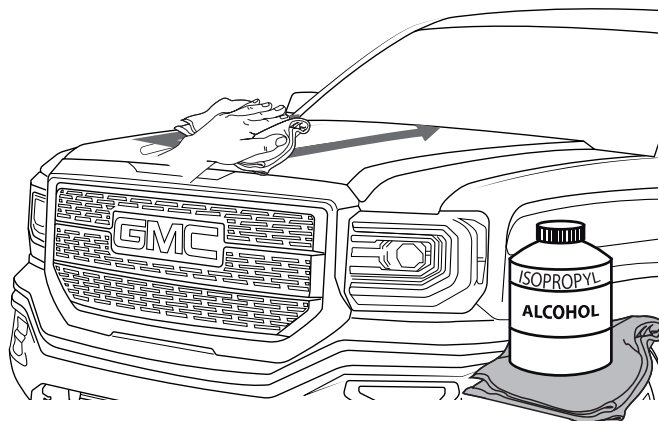


POLYURETHANE ADHESIVE MUST NEVER TOUCH THE DOUBLE SIDED TAPE

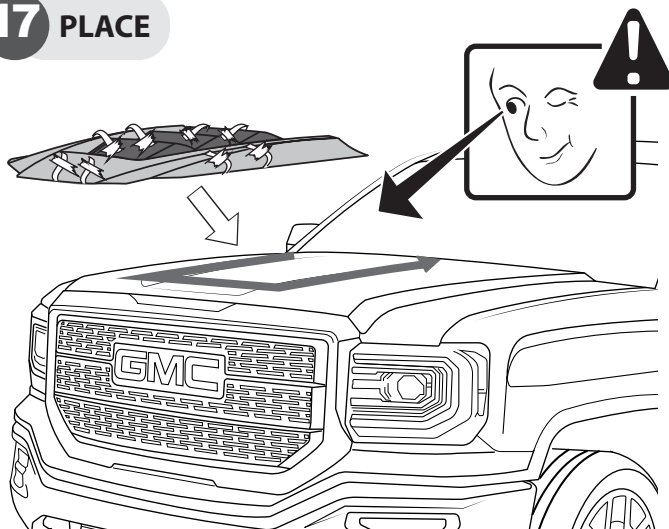


INSTALLATION MANUAL

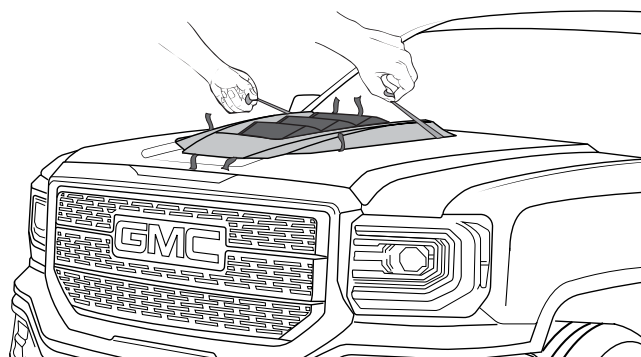
16 CLEAN



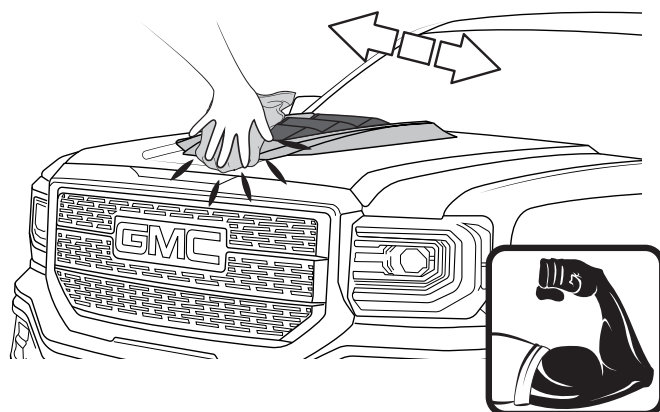
17 PLACE



18 REMOVE LINER

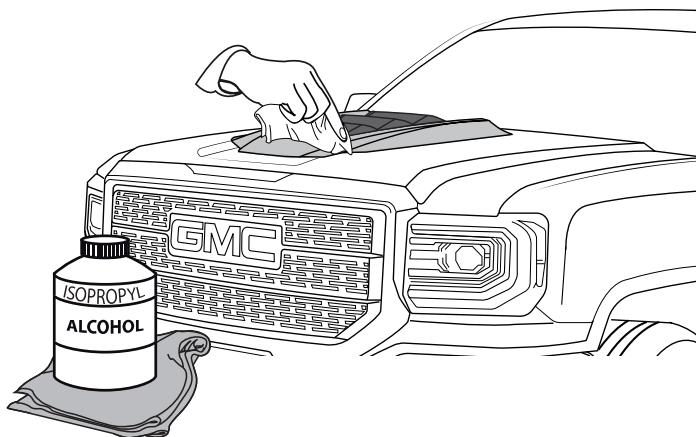


19 PRESS FIRMLY



40-50 N/cm²

20 CLEAN OFF GREASE PENCIL MARK



INSTALLED PARTS

