

2019+ GMC Sierra 1500 AT4 Mud Flap Installation Instructions



Manufacturer warranty covers material defects on new, never installed parts. Once installed, all mud flap replacement part costs are the responsibility of the vehicle owner. Caution against blind spots during parking. Avoid curbs and excessive compression to the flaps. Check stock and aftermarket wheel/suspension clearances.

INSTALLATION QUESTION? FOR REPLACEMENT PART QUOTES, SEND FLAP RECEIPT OR PHOTO → www.rallyarmor.com/support

Recommended Tools Low-profile offset, ratcheting, flat & Phillips screwdrivers, pick.

ONLY install on even surface using hand tools, not powered tools. **AVOID OVERTIGHTENING HARDWARE.**

ABOUT OUR STANDARD IN MUD FLAPS Polyurethane is a high grade plastic that may feature minor surface layer marks. These are visual variations that don't affect flap construction or performance. Most matte away as the material ages naturally.

MF100 KIT CONTENTS CONFIRM ALL PARTS AND QUANTITIES BEFORE INSTALLATION			
MUD FLAP KIT PN MF100	SEE PAGE 3 DRAWINGS	PART DESCRIPTION	QUANTITY
MF100-LF		LEFT FRONT	1
MF100-RF		RIGHT FRONT	1
MF100-LR		LEFT REAR	1
MF100-RR		RIGHT REAR	1
BRACKET KIT PN BMF100			
BMF100		BRACKET	4
BMF67-FRT		BRACKET 2	2
HARDWARE KIT PN HMF100			
1.5SS#6		SCREW	8
RACLP		CLIP	6
SMWASH		WASHER	10
SS6WASH		SMALL WASHER	8
SSLNUT		LOCK NUT	2

FRONT FLAP Turn steering wheel towards installation side to access interior wheel well. **Do not fully tighten fasteners until flap is aligned to vehicle.**

Bracket/Hardware 1 x Flap → 1 x BMF67-FRT; 1 x BMF100; 2 x 1.5SS#6; 1 x RACLP; 3 x SMWASH; 2 x SS6WASH; 1 x SSLNUT

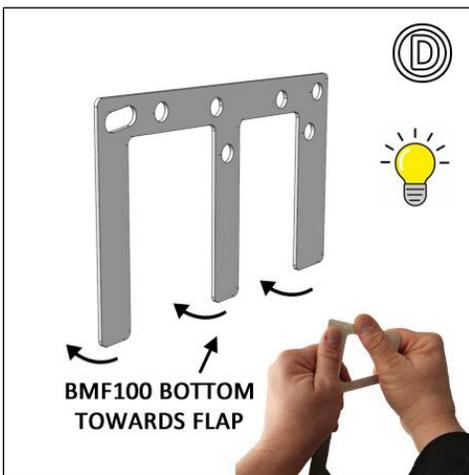
FIGURE A Remove fasteners 1 & 2.

FIGURE B Temporarily remove fastener 3. Place BMF67-FRT over mount 3, then reinstall fastener.

FIGURE C/D Place logo-side of flap facing vehicle rear and BMF100 over it. Install SMWASH, SS6WASH & 1.5SS#6 into mounts 1 & 2 and SMWASH & SSLNUT onto 4. Align flap to even ground. Curve BMF100 bottom towards flap, then secure top section with RACLP.

FIGURE E Align flap to even ground before tightening fasteners until washers just seat against flap.

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REAR FLAP Do not fully tighten fasteners until flap is fully aligned to vehicle.

Bracket/Hardware 1 x Flap → 1 x BMF100; 2 x 1.5SS#6; 2 x RACLCP; 2 x SMWASH; 2 x SS6WASH

FIGURE F Remove fasteners 1 & 2.

FIGURE G Place logo-side of flap facing vehicle rear and BMF100 against flap. Install SMWASH, SS6WASH & 1.5SS#6 into mounts 1 & 2.

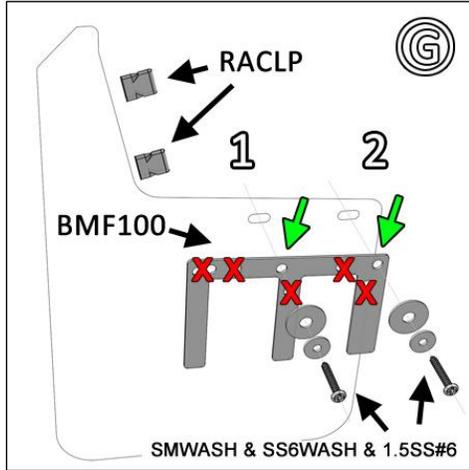
Align flap to even ground before securing top section with 2 x RACLCP.

FIGURE H Align flap to even ground before tightening fasteners until washers just seat flush against flap.

IMF100



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FRONT

MF100 MOUNTING DIAGRAM

REAR

