



CATBACK SINGLE SIDE EXIT EXHAUST SYSTEM

(2010-2016 SILVERADO 1500 / SIERRA 1500)
(4.8L & 5.3L - 143.5" Wheel Base)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Extension Pipe
- (1) Muffler
- (1) Over Axle Pipe
- (1) Exhaust Tip
- (1) Ball Flange Clamp
- (4) 3" Exhaust Clamps

TOOLS REQUIRED

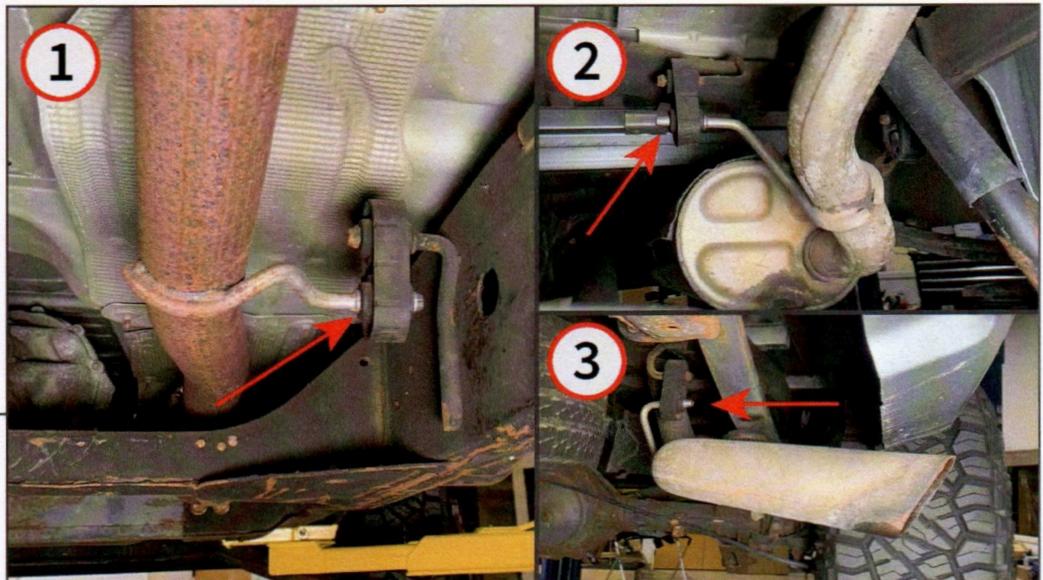
- 13mm, 15mm Socket
- Ratchet
- Pry Bar
- Spray Lubricant
- Floor Jack
- Jack Stands

SKU # S201588



STEP 1

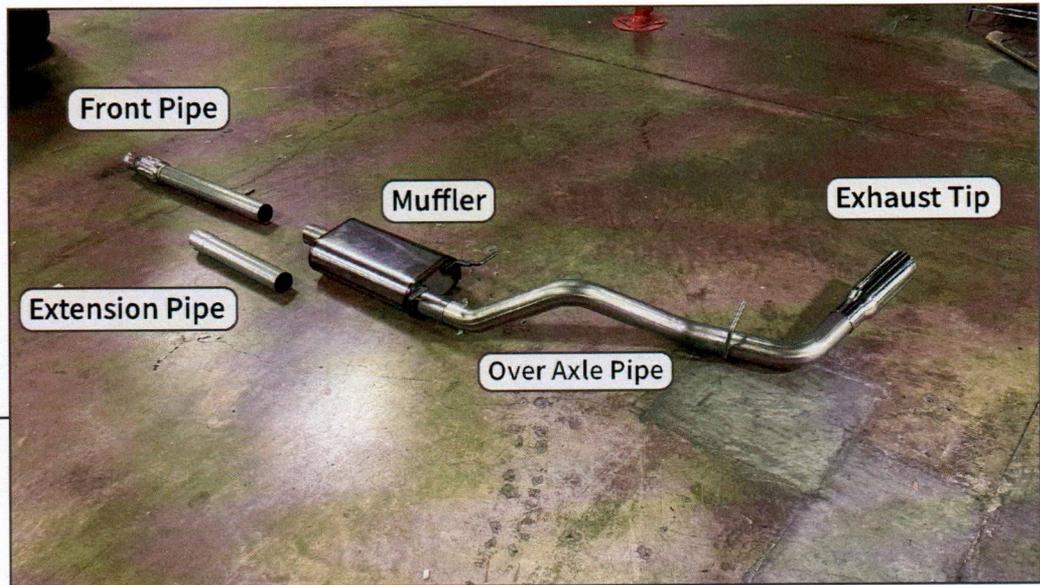
Lift and support the vehicle using a floor jack and jack stands. Locate the (1) exhaust clamp at the front of the vehicle connecting the exhaust system to the catalytic converter. Loosen the clamp using a 13mm socket.



STEP 2

Working from the front of the vehicle towards the rear, locate and remove the (3) rubber exhaust hangers from the vehicle exhaust system. Remove the exhaust system from the vehicle.

Note: Spray lubricant can be used to assist rubber hanger removal.



STEP 3

Lay out and identify all exhaust components.



STEP 4

Fit the front pipe to the vehicle catalytic converter pipe, and loosely secure using the included ball flange clamp. Fit the pipe hanger into the vehicle rubber hanger. Do not fully tighten at this time to allow for later adjustments.

Fit (1) 3" exhaust clamp to the end of the front pipe to prepare for the extension pipe.



STEP 5

Fit the included extension pipe to the front pipe, and loosely secure using the previously placed 3" clamp. Do not fully tighten at this time to allow for later adjustments.

Fit (1) 3" exhaust clamp to the end of the extension pipe to prepare for the muffler.

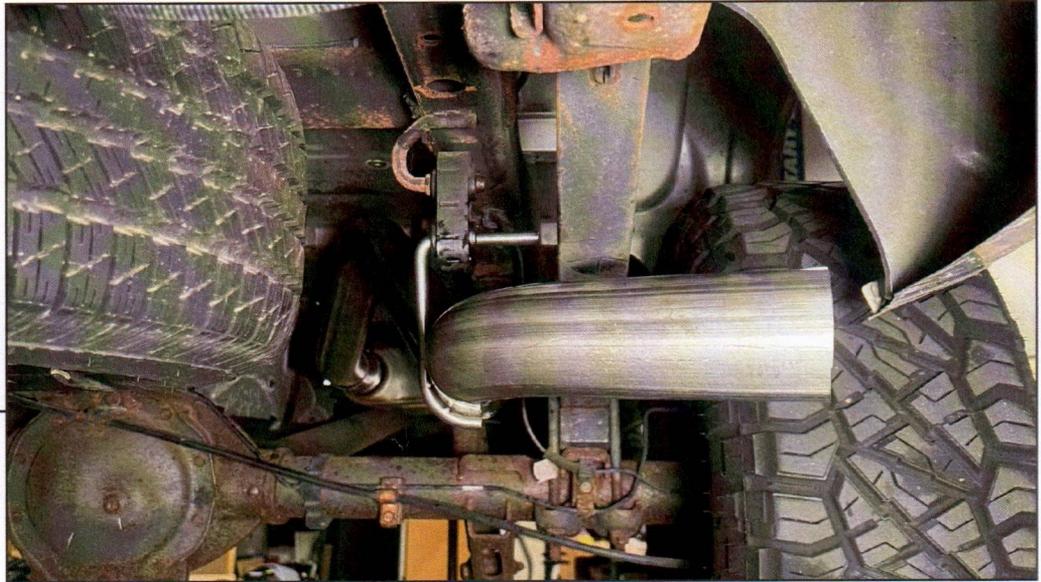
Note: It is recommended to place a floor jack under the extension pipe to ensure exhaust is level.



STEP 6

Fit the muffler to the extension pipe, and loosely secure using the previously placed 3" clamp. Do not fully tighten at this time to allow for later adjustments.

Fit (1) 3" exhaust clamp to the end of the muffler to prepare for the over axle pipe.



STEP 7

Fit the over axle pipe to the muffler, and loosely secure using the previously placed 3" clamp. Fit the pipe hanger into the OEM rubber hanger. Do not fully tighten at this time to allow for later adjustments.

Fit the (1) 3" exhaust clamp to the end of the over axle pipe to prepare for the exhaust tip.



STEP 8

Fit the exhaust tip to the over axle pipe, and loosely secure using the previously placed (1) 3" clamp. Do not fully tighten at this time to allow for later adjustments.



STEP 9

Adjust each exhaust pipe to best fit the hangers, pipes, and body.

Tighten each exhaust band clamp to 45ft. lbs.

Installation is now complete.

