

8-5-2021 REV.B



7929 Lincoln Ave. Riverside, CA 92504 Phone: 951.689.ICON | Fax: 951.689.1016

PART #	DESCRIPTION	
37705CP	99-UP FSD 4WD 0-3" REAR 2.5 VS PB CDCV PAIR	

COMPONENTS INCLUDED		
(2) 134944PBC 99-UP FSD 4WD REAR 2.5 VS PB CDCV		
HARDWARE INCLUDED		
N/A		
TOOLS REQUIRED		
JACK JACK STANDS TORQUE WRENCH	18MM SOCKET / WRENCH 21MM SOCKET / WRENCH	
TECH NOTES		
1. YOUR ICON SHOCK ASSEMBLIES COME FACTORY CHARGED TO 150 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.		
2. THE LOWER HEIM SPACERS FOR 99-16 AND 17-UP ARE INCLUDED. USE THE 14MM SPACERS FOR 17-UP APPLICATIONS.		



WARNING!

- ** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!
- ** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.
- ** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

INSTALLATION

- 1. Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE.
- 2. Remove the factory shocks using 18mm and 21mm socket/wrench.
- 3. Slide the wider spacer onto the stud on the upper shock mount. Slide the shock into the shock mount with the reservoir facing away from the axle. The driver side reservoir may need to be clocked (toward the spare tire) away from a wiring harness. Slide the wide spacer on to the stud, followed by the upper shock eyelet, then the narrow spacer. [Torque to factory spec] [FIGURE 1 & 2]







4. Position the rod end in the lower mount and slide the bolt in. There are 2 sets of lower spacers provided. 99-16 FSDs have a 12mm bolt. 17-UP FSDs have 14mm bolt. Use the correct spacers for your vehicle. If using the 14mm bolt, offset the rod end toward the wheel. [Torque to factory spec] [FIGURE 3]



FIG.3

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE. RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

2.5 VS SERIES SHOCK & COILOVER TECHNICAL INFORMATION

MAINTENANCE

ICON shock absorbers are a high quality rebuildable race style shock absorber designed for optimal performance. With a unit of this caliber on your vehicle, routine maintenance is required to keep them looking and operating in like new condition. Residual oil and assembly lube may be present at all seal paths from the factory out of the box and is considered normal. Pooling of oil however is not acceptable at any time and one should contact the ICON dealer where purchased.

BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks and coil springs anytime accrued Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing. (252004 charge needle assembly available at any ICON distributor)
- Remove any buildup of mud or debris from shocks and coil springs after every outing.

SELF-SERVICE:

Contact ICON for service kits & tools at (951) 689-4266.

PRODUCT REGISTRATION

Please visit: http://www.iconvehicledynamics.com/tech-support/registration/ to register your product.

ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

This shock absorber has a 1 year warranty against any manufacturer's defects. If a shock fails within the initial year of ownership, the shock must be shipped to ICON Vehicle Dynamics for inspection and service. If a shock is inspected and it has been determined the shock failed due to neglect, damage caused by improper installation or any other reason besides "normal wear and tear", the owner of said shock is responsible for all service costs. This includes labor, parts, and shipping

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse

To send a shock in for warranty please visit our website http://www.iconvehicledynamics.com/tech-support/shock-service/



1-15-2025 REV.G



7929 Lincoln Ave. Riverside, CA 92504 Phone: 951.689.ICON | Fax: 951.689.1016

PART #	DESCRIPTION	
61720C	05-UP FSD 2.5 VS RR CDCV BOLT IN COILOVER CONVERSION KIT	

COMPONENTS INCLUDED

(2) 164948C 05+ FSD 2.5 VS RR CDCV BOLT IN CO

(1) 61720H HARDWARE KIT

HARDWARE INCLUDED

61720H HARDWARE KIT

- (2) 164017 05+ FSD C/O LOWER MOUNT (2) 160085 05+ FSD CO CONV 7.5" RESI BRACKET (2) 167004 05+ FSD 2" BUMP STOP SPACER (2) 167008 FSD ALIGNMENT CAM 0.5 CAM/2.3CAS (6) 605011 5/16-18 X 0.750 SCREW
- (12) 605016 5/16 FLAT WASHER (6) 605076 5/16-18 LOCK NUT (6) 605108 3/8-16 X 1.250 SCREW
- (6) 605131 3/8 SPLIT LOCK WASHER (2) 605308 1/2-13 X 3.000 SCREW
- (2) 605322 1/2-13 LOCK NUT
- (2) 605330 1/2 FLAT WASHER (2) 605803 M8-1.25 X 70MM SCREW (2) 605806 M14-2.00 X 30MM SCREW
- (2) 605900 1/8 X 2.000 COTTER PIN
- (1) 611051 HOSE CLAMP KIT

TOOLS REQUIRED

JACK
JACK STANDS
RECIPROCATING SAW
SANDER
DRILL
7/16" DRILL BIT
TORQUE WRENCH

10MM SOCKET / WRENCH 22MM SOCKET / WRENCH 24MM SOCKET / WRENCH 5/16" SOCKET / WRENCH 7/16" SOCKET / WRENCH 9/16" SOCKET / WRENCH 3/4" SOCKET / WRENCH

TECH NOTES

- 1. YOUR ICON COILOVER ASSEMBLIES COME FACTORY CHARGED TO 150 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.
- 2. YOUR ICON COILOVER ASSEMBLIES COME SHIPPED AT ICON'S RECOMMENDED RIDE HEIGHT. REDUCING DROOP TRAVEL WILL REDUCE RIDE QUALITY. DO NOT PRELOAD THE COIL BEYOND .7" OF EXPOSED THREADS BETWEEN THE BOTTOM OF THE TOP CAP AND THE TOP OF THE COIL ADJUSTER NUT. ADJUSTING PRELOAD BEYOND THIS SETTING WILL RESULT IN UNCORRECTABLE CASTER AND IS NOT RECOMMENDED AS DAMAGE CAN OCCUR TO COILOVER AND/OR VEHICLE.
- 3. RETURNING TO A STOCK COIL SPRING REQUIRES FABRICATION. IF YOU PLAN TO RETURN VEHICLE TO STOCK AT A LATER DATE. DO NOT DISCARD THE COIL CENTERING CUP THAT IS REMOVED IN STEP 7.
- 4. ALIGNMENT CAM INSTALLATION NOT REQUIRED FOR VEHICLES EQUIPED WITH ICON RADIUS ARM SYSTEM (#64041).
- 5. TAKE CARE TO MAKE SURE THE WIRE HARNESS ABOVE THE WHEEL LINERS ARE NOT GETTING PINCHED OR CHAFED AFTER INSTALL.

INSTALLATION

- Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE, Remove the wheels.
- 2. Remove driver and passenger front shocks with a 3/4" socket/wrench. [FIGURE 1 & 2]





FIG 1 FIG.2



WARNING!

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Remove trackbar bolt at frame. [FIGURE 3]



FIG.3

4. Lower front axle until the coils can be removed from vehicle. [FIGURE 4 & 5]





FIG.5

5. Remove the lower coil mount with a 22mm socket/wrench and the lines attached to it using 10mm socket/wrench. [FIGURE 6 & 7]





FIG.7

6. Remove the inner fender liner.

FIG.4

FIG.6

7. With a reciprocating saw and a 10" blade, use the coil bucket as a guide and cut out the centering cup from the upper coil mount on both driver and passenger side. [FIGURE 8]



FIG.8

8. Grind any material that keeps the upper coil bucket from being smooth and flat. [FIGURE 9]



9. Locate (164035) reservoir mount which is also the drill template. With a c-clamp or welding vise grips, clamp the reservoir mount so the 90 degree flange is parallel to the length of the vehicle as shown. [FIGURE 10]



FIG.10

- 10. Using a transfer punch, transfer punch the locations of all 3 holes in the reservoir bracket.
- 11. Protecting all components in the engine compartment, using a 7/16" drill bit carefully drill the 3 holes that were marked with the reservoir bracket.
- 12. Spray paint the coil bucket to prevent corrosion from the removal of the cup or the drilled holes.
- 13. Locate (164017) lower shock mount and install using the supplied M14 hardware as shown with a 22mm socket/wrench. [Torque to 100 ft-lbs] [FIGURE 11]



FIG.11

- 14. Using the supplied 5/16" hardware, reattach the factory lines that were attached to the factory lower coil seat with a 1/2" socket/wrench. [Torque to 24 ft-lbs]
- 15. Remove the foam bumpstop from the factory cup, then remove the bolt holding the cup to the chassis with a 10mm socket/wrench. Locate the billet bumpstop spacer (167004) and 8MM x 170 bolt and install in between the factory cup and the frame on both the driver and passenger side. [Torque to 20 ft-lbs] [FIGURE 12 & 13]







16. Install the driver side coilover: The reservoir hose will point towards the front of the vehicle indicating the driver side. With the reservoir bracket sandwiched between the coil bucket and the coilover mount, use the supplied 3/8" hardware to fasten the coilover to the coil bucket [Torque to 45 ft-lbs]. Twist the hose and loop around to the reservoir mount as shown and attach reservoir to mount using the supplied hose clamps with a 5/16" socket/wrench. [FIGURE 14]



FIG.14

NOTE: Failure to use the supplied reservoir bracket will cause the hose fitting to crash into the coil bucket.

17. If mounting a secondary reservoir, use the doubler mount as shown. [FIGURE 15]



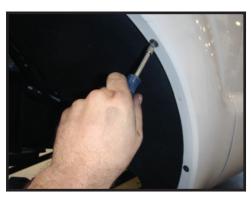
FIG.15

18. With the supplied 1/2" hardware mount the lower eyelet of the shock to the axle. Use a jack to help locate the assembly. [Torque to 80 ft-lbs] [FIGURE 16]



FIG.16

19. Reinstall the plastic wheel liner. [FIGURE 17]



20. Remove the cotter pin from the ball joint and remove the nut with a 24mm socket/wrench, then remove the stock alignment cam. **[FIGURE 18]**

FIG.18

- 21. Install new alignment cam supplied in kit: make sure arrow is pointing toward front of truck and flat end of cam is aligned with flat end on knuckle. Use the old cam to tap in the new cam and install castle nut. [Torque to 69 ft-lbs] Install cotter pin.
- 22. Repeat steps on passenger side. Reattach the trackbar. [Torque to factory spec]
- 23. Install the wheels/tires and remove vehicle from jack stands. [Torque lugs to factory spec]
- 24. Adjust steering wheel by adjusting tie rod adjuster. [FIGURE 19]

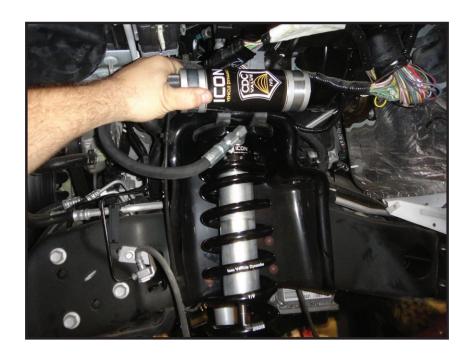


FIG.19

25. Have the vehicle professionally aligned.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.



2.5 VS SERIES SHOCK & COILOVER TECHNICAL INFORMATION

MAINTENANCE

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BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

STREET USE:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks and coil springs anytime accrued
- Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing. (252004 charge needle assembly available at any ICON distributor)
- Remove any buildup of mud or debris from shocks and coil springs after every outing.

SELE-SERVICE

Contact ICON for service kits & tools at (951) 689-4266.

PRODUCT REGISTRATION

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ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

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ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

To send a shock in for warranty please visit our website http://www.iconvehicledynamics.com/tech-support/shock-service/



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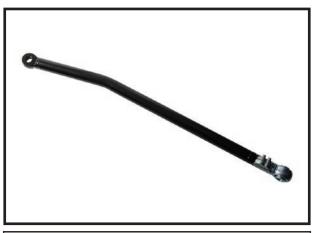
1-07-2019 REV.A



7929 Lincoln Ave. Riverside, CA 92504 Phone: 951.689.ICON Fax: 951.689.1016

PART #	DESCRIPTION
64035	05-16 FSD ADJUSTABLE FRONT TRACK BAR W/FK ROD END

COMPONENTS INCLUDED		
(1) 164036 05-16 FSD ADJUSTABLE TRACK BAR		
HARDWARE INCLUDED		
(2) 167021 HEIM SPACER JM16 X .812 X 1.732 (1) 167027 LEFT/RIGHT ADJUSTER	(1) 295513 JM16-1T, 1-14 LH ROD END F1 FIT (2) 605145 3/8-16 X 1.00 FLANGED CAP SCREW	
TOOLS REQUIRED		
TAPE MEASURE BALL JOINT SEPERATOR HAMMER TORQUE WRENCH	13MM SOCKET / WRENCH 24MM SOCKET / WRENCH 3/8" 12PT WRENCH	
TECH NOTES		



- 1. THE FACTORY TRACK BAR MEASURES 36.91" EYE TO EYE. ICON TRACK BAR ADJUSTMENT RANGE IS 36.70 37.50".
- 2. CHECK CLEARANCES WHEN USING AFTERMARKET DIFFERENTIAL COVERS WITH ICON TRACK RAP.
- 3. DO NOT EXCEED 2:625" OF ADJUSTMENT FROM THE CENTER OF THE ROD END TO THE EDGE OF THE TRACK BAR PINCH HOUSING. FAILURE CAUSED BY EXCESSIVE ADJUSTMENT WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

WARNING!

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- ** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.
- ** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

INSTALLATION

- 1. Place the vehicle in park and chock the tires. Remove the factory track bar from the frame bracket using two 24mm socket/wrenches. The vehicle may shift slightly when the track bar is loosened.
- 2. Remove the track bar from the ball joint taper on the axle. Using a 24mm socket/wrench, remove the nut and separate the ball joint using a ball joint separator and hammer.
- 3. Connect the ICON adjustable track bar to the axle. This may require you to keep the tapered stud from spinning with a 13mm socket/wrench, while tightening the factory nut with a 24mm socket/wrench. [Torque to factory spec]
- 4. This track bar has been preset at 37", which is the average end-user length. Remove the pinch bolts using a 3/8" 12pt wrench.
- 5. With a helper, have them slowly turn the steering wheel until the factory bolt can be installed. Fasten using a 24mm socket/wrench. [Torque to 406 ft-lbs]
- 6. This track bar is adjustable from 36.70" 37.50". The stock track bar measures 36.91" from eye to eye.
- 7. If adjustment is needed, loosen the pinch bolts with a 3/8" 12pt wrench. Adjust the collar as needed to center the axle underneath the frame.
- 8. Line up the slit in the track bar housing with the slit in the adjustment collar. Apply blue thread locker and then install the pinch bolts using a 3/8" 12pt wrench. Torque pinch bolts in an opposing pattern (at least 3 times) to 45 ft-lbs.
- 9. If required, center the steering wheel using the drag link adjustment before driving per the factory service manual.
- 10. Have the vehicle professionally aligned.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS. BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

ICON VEHICLE DYNAMICS

PERFORMANCE SUSPENSION SYSTEMS AND SHOCK ABSORBERS

7929 Lincoln Ave. Riverside, CA 92504 Phone: 951.689.ICON Fax: 951.689.1016 www.iconvehicledynamics.com







12-7-2020 REV.B



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PART #	DESCRIPTION	
65000	2005-UP FSD DUAL STABILIZER KIT	

COMPONENTS INCLUDED

(1) 164004 05-UP FSD STEERING STABILIZER CENTER BRACKET (4) 167009 05-UP FSD STEERING STABILIZER

(1) 65000H 05-UP FSD DUAL STABILIZER HARDWARE KIT

(4) 167009 05-UP FSD STEERING STABILIZER HARDWARI

HARDWARE INCLUDED

65000H HARDWARE KIT

(4) 169003 SLEEVE .750 X .510 X .250 (2) 605107 3/8-16 X 1.250 FLANGE BOLT (2) 605221 7/16-20 NYLOCK NUT

(2) 605310 1/2-13 X 3.500 BOLT (2) 605319 1/2-13 X 2.000 BOLT (2) 605321 1/2-13 LOCK NUT

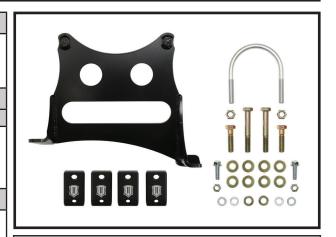
(2) 605230 7/16 FLAT WASHER (1) 605240 7/16-20 U-BOLT 3.750 ID X 4.00 (8) 605330 1/2 FLAT WASHER

TOOLS REQUIRED

TORQUE WRENCH 15MM SOCKET / WRENCH 18MM SOCKET / WRENCH 9/16" SOCKET / WRENCH 5/8" SOCKET / WRENCH 3/4" SOCKET / WRENCH

TECH NOTES

- 1. WIDE TRACK AXLE EQUIPPED TRUCKS MUST HAVE THE SHOCKS MOUNTED WITH THE BODY SIDE TOWARDS THE WHEEL UNLESS (64036) SPACER KIT IS USED.
- 2. A 1.5" BUMP STOP SPACER (MINIMUM) IS REQUIRED TO KEEP THE CENTER BRACKET FROM HITTING THE ENGINE CROSSMEMBER AT FULL SUSPENSION COMPRESSION. AN ICON 2" SPACER KIT IS AVAILABLE (64037). IF YOU HAVE AN ICON 4.5" OR 7" LIFT SYSTEM, THE BUMPSTOP SPACER IS INCLUDED IN THE SYSTEM.
- 3. STANDARD TRACK FRONT AXLE STABILIZER SHOCK PART NUMBER: 36511 (2 REQUIRED) WIDE TRACK FRONT AXLE STABILIZER SHOCK PART NUMBER: 66515 (2 REQUIRED)



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INSTALLATION

- 1. ENSURE TRUCK IS IN GEAR OR IN PARK, SET PARKING BRAKE, TURN OFF ENGINE, AND CHOCK TIRES.
- 2. Using an 18mm, disconnect the factory steering stabilizer from the drag link. Hammer the tapered end out of the drag link, then use a 15mm to remove the bolt holding it to the frame bracket.
- 3. Install the center bracket: This bracket attaches to (2) front differential cover bolts; this will require moving a tag on the differential. Use a 15mm to remove the (2) bolts. After removing the tag, install the bracket using the stand off spacers between bracket and cover. If desired, the tag can be placed in front of the bracket. Replace the (2) factory bolts with the supplied 3/8" flanged bolts. [Torque to 33 ft-lbs]. Use the 7/16" U-bolt to clamp the bracket around the axle housing. Install the U-bolt facing downward using the supplied 7/16" lock nuts and washers. [Torque to 47 ft-lbs]
- 4. Install the billet aluminum clamp on the driver side tie rod end with the shield facing out and within 1/8" from the flat side of the tie rod. Place the clamp between the adjuster and the bend in the tie rod. Install the 1/2x2" long bolts through the bottom hole of the rear clamp into the threaded hole on the front clamp. Repeat process on passenger side. [FIGURE 1 & 2]



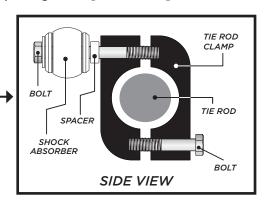


FIG.2

5. If installing steering stabilizers on a wide track axle Super Duty, you must mount the shocks with the bodies pointing towards the wheels (unless 64036 spacer kit is used). Use the supplied 1/2x3.5" bolt making sure to install the supplied washers on both sides of the shock sleeve. Use the (169003) spacer between the washer and billet clamp. If you do not have a wide track axle, you can mount the stabilizers in either direction. [Torque to 75 ft-lbs] alternating between the top and bottom bolt to make sure the gap is equal on both sides of the clamp.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.



ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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8-5-2021 REV.D



7929 Lincoln Ave. Riverside, CA 92504 Phone: 951.689.ICON | Fax: 951.689.1016

PART #	DESCRIPTION	
67800CP	05-UP FSD 4WD 0-2.5" FRONT 2.5 VS RR CDCV PAIR	

COMPONENTS INCLUDED		
(2) 164941C 05+ FSD 0-2.5" FRONT RR CDCV (2) 160085 05+ FSD RESI MT COIL BUCKET	(2) 611006 9/16" HD STEM BUSHING KIT (1) 611051 #40 2 1/16-3" HOSE CLAMP KIT	
HARDWARE INCLUDED		
(2) 605144 3/8-12 X .750 FLANGED SELF TAP BOLT		
611006 HARDWARE KIT		
(2) HEAVY DUTY 9/16 ID STEM BUSHING (1) HEAVY DUTY 9/16 ID STEM WASHER	(1) HEAVY DUTY 12MM ID STEM WASHER (1) M12-1.25 NUT (1) M12-1.25 JAM NUT	
611051 HARDWARE KIT		
(4) 605931 1/2 X 2 1/16-3 ID #40 SS HOSE CLAMP		
TOOLS REQUIRED		
JACK JACK STANDS PLIERS DRILL 11/32" DRILL BIT	TORQUE WRENCH 5/16" SOCKET / WRENCH 9/16" SOCKET / WRENCH 17MM SOCKET / WRENCH 18MM SOCKET / WRENCH 19MM SOCKET / WRENCH	

1. YOUR ICON SHOCK ASSEMBLIES COME FACTORY CHARGED TO 150 PSI. RELEASING NITROGEN

LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.

PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY



WARNING!

- ** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!
- ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.
- * ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

INSTALLATION

TECH NOTES

FIG.1

- 1. Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the front wheels.
- 2. Remove the sway bar links from the sway bar using an 18mm socket/wrench. Leave them connected to the differential. [FIGURE 1]





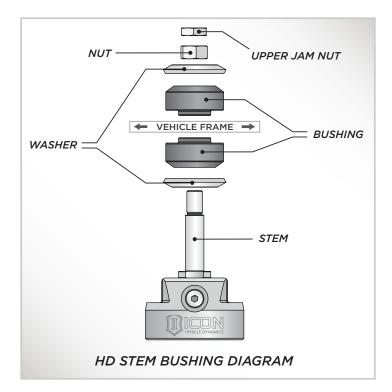
FIG.2

3. Disconnect the upper brake line brackets from the frame using a 13mm socket/wrench and lower brake line brackets from the differential using a 10mm socket/wrench. [FIGURE 2]

4. On the driver side of the track bar, remove the nut and the upper track bar bolt using (2) 30mm socket/wrenches. [FIGURE 3]



- 5. Use a jack to support the axle and then remove the factory shock using a 17mm and 18mm socket/wrench.
- **6.** Slowly lower the axle, the coils will unload from the mounts and can be removed. Be careful not to stretch or damage any lines connected to the axle or radius arms.
- 7. Lower the axle enough to install the reservoir mount between the coil bucket and the coil isolator.
- 8. Raise the axle using a floor jack
- 9. Install stem hardware as seen in diagram. Install (605810) tall nut and fasten bushing assembly until 3-4 threads are exposed for the (605809) jam nut. Install (605809) nut and torque to 50 ft-lbs while holding (605810) with a 19mm wrench. Do not overtighten bushing assembly as this can lead to premature bushing wear. Failure caused by incorrect installation of bushings is not covered under ICON's warranty policy. Install the wide heim spacer so that it orients the shock further away from the frame and then install the factory lower bolt using an 18mm socket/wrench. [Torque to factory spec] [SEE DIAGRAM]



- 10. Connect the shock to the lower shock mount using a 17mm/18mm socket/wrench.
- 11. Mount the reservoir to the bracket using a 5/16" nut driver and the supplied (605931) hose clamps. [FIGURE 4]



FIG.4

12. If installing coilover conversion, use the doubler reservoir mount (supplied in coilover kit) for mounting both reservoirs as shown. [FIGURE 5]



FIG.4

- 13. Connect the sway bar links to the sway bar using an 18mm socket/wrench. [Torque to factory spec]
- 14. Reconnect the upper brake line bracket to the frame using a 13mm socket/wrench and the lower bracket using a 10mm socket/wrench [Torque to factory spec]. Depending on the year of the truck, the brake line may need to be manipulated down to not overextend at full droop.
- 15. Reconnect the track bar using (2) 30mm socket/wrenches. [Torque to factory spec]
- 16. Install wheels and lower vehicle to the ground. [Torque lugs to factory spec]
- 17. Have the vehicle professionally aligned.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

2.5 VS SERIES SHOCK & COILOVER TECHNICAL INFORMATION

MAINTENANCE

ICON shock absorbers are a high quality rebuildable race style shock absorber designed for optimal performance. With a unit of this caliber on your vehicle, routine maintenance is required to keep them looking and operating in like new condition. Residual oil and assembly lube may be present at all seal paths from the factory out of the box and is considered normal. Pooling of oil however is not acceptable at any time and one should contact the ICON dealer where purchased.

BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

STREET USE:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks and coil springs anytime accrued
- Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing. (252004 charge needle assembly available at any ICON distributor)
- Remove any buildup of mud or debris from shocks and coil springs after every outing.

SELE-SERVICE

Contact ICON for service kits & tools at (951) 689-4266

PRODUCT REGISTRATION

Please visit: http://www.iconvehicledynamics.com/tech-support/registration/ to register your product.

ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

This shock absorber has a 1 year warranty against any manufacturer's defects. If a shock fails within the initial year of ownership, the shock must be shipped to ICON Vehicle Dynamics for inspection and service. If a shock is inspected and it has been determined the shock failed due to neglect, damage caused by improper installation or any other reason besides "normal wear and tear", the owner of said shock is responsible for all service costs. This includes labor, parts, and shipping.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

To send a shock in for warranty please visit our website http://www.iconvehicledynamics.com/tech-support/shock-service/



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