

BARRICADE

INSTALLATION INSTRUCTIONS

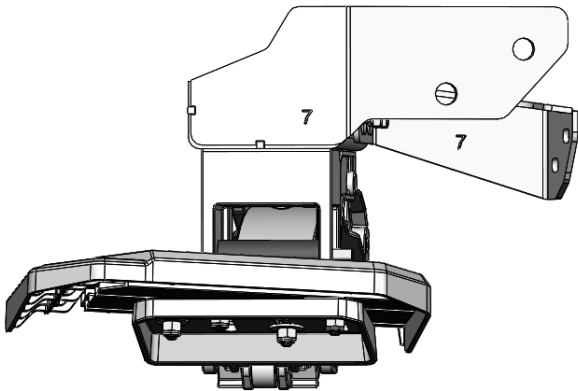
Manual Corner Step 2023-26 F-250 / F-350

SKU # SD56410

INSTALLATION INSTRUCTIONS

PARTS LIST:

Description	QTY
Linkage arm assembly	1
Step pad	1
Mounting bracket	1
Support bracket	1
8-1.25mm x 25mm Combo bolts	4
8mm Lock washer	1
8-1.25mm x 20mm Hex Bolt	1
8mm Nylon Lock Nuts	4
8mm x 24mm x 2mm Flat washers	5
8-1.25mm x 20mm T Bolt	4

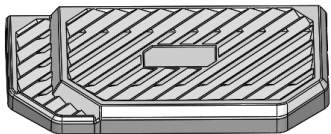
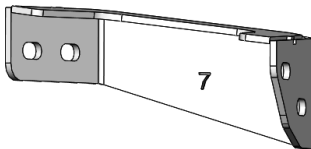
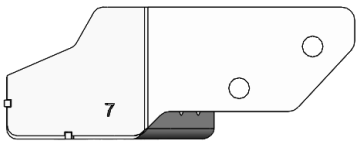
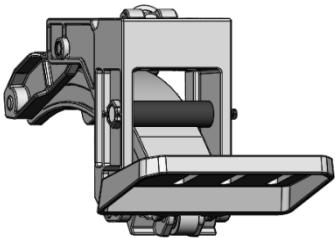


Linkage Arm Assembly

Frame Mount
Bracket

Support Bracket

Step Pad



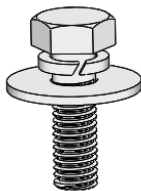
Lock
Washer



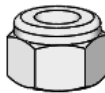
Flat
Washer



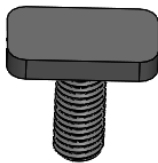
Hex Bolt



Combo Bolt



Lock Nut



T-Bolt

TOOLS REQUIRED



Ratchet



13mm Socket



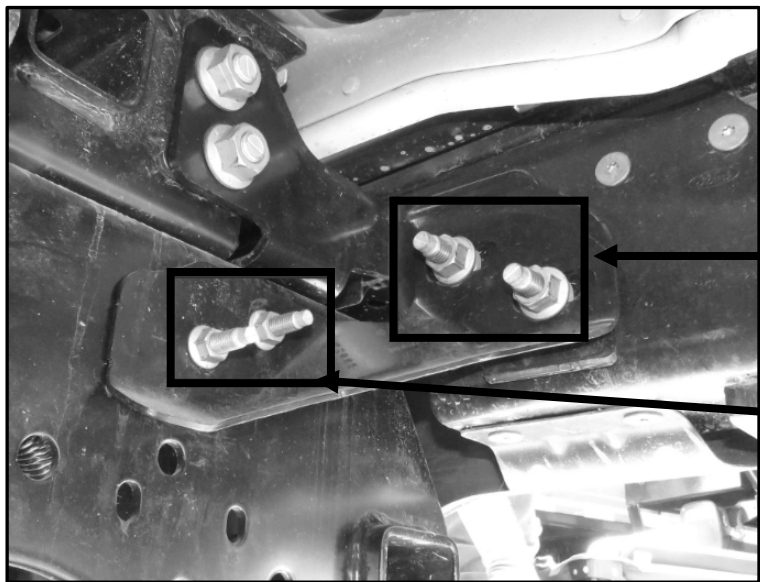
Extensions



Wrench

1

Follow (Fig 1 – 3) to mount the frame and support bracket to the vehicle. **Do not fully tighten hardware at this time.**

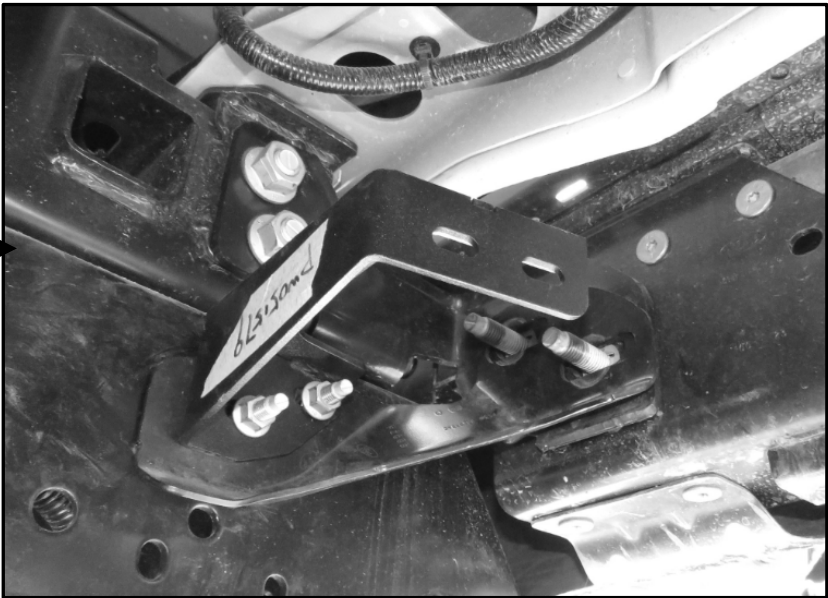


(Fig 1) Starting at the DS rear remove the (4) OEM flanged hex nuts

Frame mount bracket will mount here

Support bracket will mount here

(Fig 2) Install support bracket





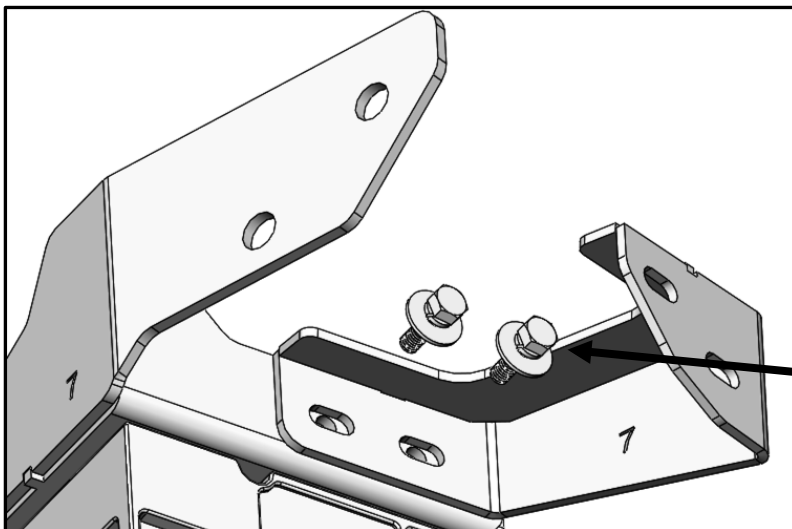
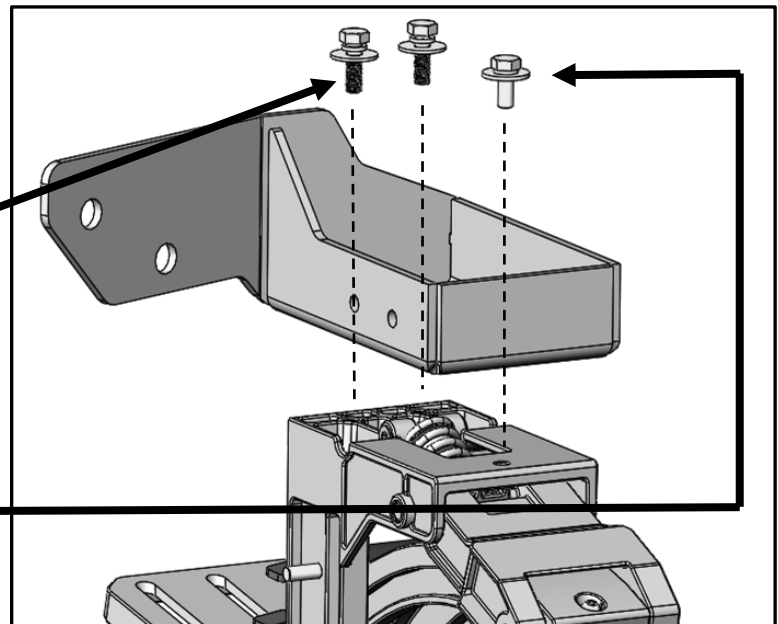
(Fig 3) Install the frame mount bracket

2 Follow (Fig 4 – 5) to install the frame & support bracket to the linkage arm assembly.

(Fig 4) Attach frame mounting bracket to the linkage arm assembly

(2) 8mm x 25mm combo Bolts

**(1) 8mm x 20mm Hex Bolt
(1) 8mm Lock Washer
(1) 8mm Flat Washer**



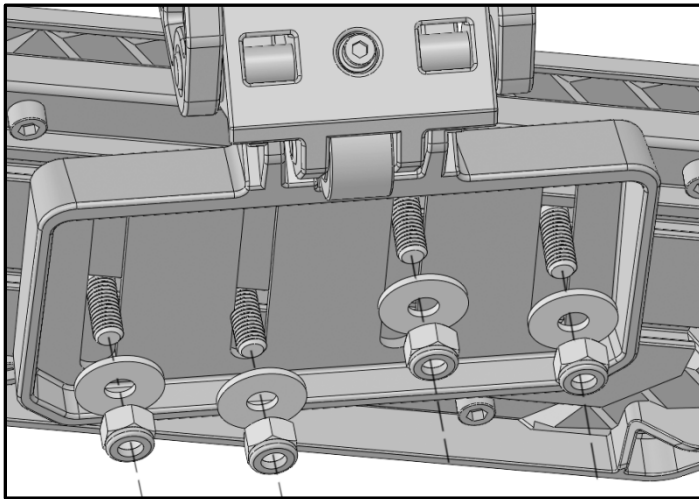
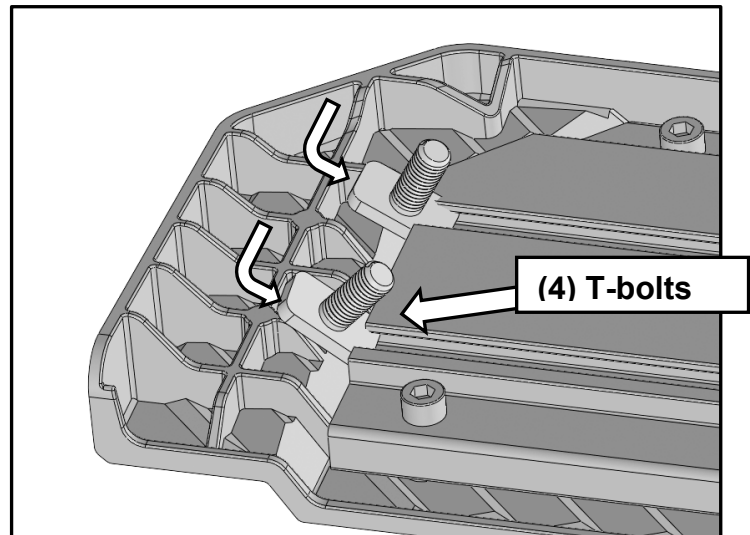
(Fig 5) Attach support bracket to the frame mounting bracket

(2) 8mm x 25mm combo Bolts

3

Follow (Fig 6-8) to install the step pad to the linkage arm assembly. Once finished, **Tighten all hardware at this time to the preferred position.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

(Fig 6) Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel)



(Fig 7) Attach Step Pad to Corner Step Base

(4) 8mm Flat Washers
(4) 8mm Nylon Lock Nuts

(Fig 8) The step pad can be adjusted to the user liking





Complete Installation

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.