

PART #	DESCRIPTION
37701CP	99-UP FSD 4WD 3-6" REAR 2.5 VS PB CDCV PAIR

COMPONENTS INCLUDED	
(2) 134941PBC 99-UP FSD 4WD REAR 2.5 VS PB CDCV	
HARDWARE INCLUDED	
(1) 257161 HEIM SPACER COM10 X 14MM X 1.925 (1) 257162 HEIM SPACER COM10 X 14MM X 1.175	(2) 257164 HEIM SPACER COM10 X .500 X 1.500
TOOLS REQUIRED	
JACK JACK STANDS TORQUE WRENCH	18MM SOCKET / WRENCH 21MM SOCKET / WRENCH
TECH NOTES	
<p>1. YOUR ICON SHOCK ASSEMBLIES COME FACTORY CHARGED TO 150 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.</p> <p>2. THE LOWER HEIM SPACERS FOR 99-16 AND 17-UP ARE INCLUDED. USE THE 14MM SPACERS FOR 17-UP APPLICATIONS.</p>	



WARNING!
<p>** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLTION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.</p>

INSTALLATION

- Using a properly rated jack, raise the rear of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE.
- Remove the factory shocks using 18mm and 21mm socket/wrench.
- Slide the wider spacer onto the stud on the upper shock mount. Slide the shock into the shock mount with the reservoir facing away from the axle. The driver side reservoir may need to be clocked (toward the spare tire) away from a wiring harness. Slide the narrow spacer onto the stud. [Torque to factory spec] [FIGURE 1 & 2]

FIG.1



FIG.2



4. Position the rod end in the lower mount and slide the bolt in. There are 2 sets of lower spacers provided. 99-16 FSDs have a 12mm bolt. 17-UP FSDs have 14mm bolt. Use the correct spacers for your vehicle. If using the 14mm bolt, offset the rod end toward the wheel. [Torque to factory spec] [FIGURE 3]

FIG.3



VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

2.5 VS SERIES SHOCK & COILOVER TECHNICAL INFORMATION

MAINTENANCE

ICON shock absorbers are a high quality rebuildable race style shock absorber designed for optimal performance. With a unit of this caliber on your vehicle, routine maintenance is required to keep them looking and operating in like new condition. Residual oil and assembly lube may be present at all seal paths from the factory out of the box and is considered normal. Pooling of oil however is not acceptable at any time and one should contact the iCON dealer where purchased.

BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

STREET USE:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks and coil springs anytime accrued
- Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly. (252004 charge needle assembly available at any iCON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing. (252004 charge needle assembly available at any iCON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing. (252004 charge needle assembly available at any iCON distributor)
- Remove any buildup of mud or debris from shocks and coil springs after every outing.

SELF-SERVICE:

- Contact iCON for service kits & tools at (951) 689-4266.

PRODUCT REGISTRATION

Please visit: <http://www.iconvehicledynamics.com/tech-support/registration/> to register your product.

ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

This shock absorber has a 1 year warranty against any manufacturer's defects. If a shock fails within the initial year of ownership, the shock must be shipped to iCON Vehicle Dynamics for inspection and service. If a shock is inspected and it has been determined the shock failed due to neglect, damage caused by improper installation or any other reason besides "normal wear and tear", the owner of said shock is responsible for all service costs. This includes labor, parts, and shipping.

iCON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. iCON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to iCON Vehicle Dynamics instructions. iCON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

iCON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at iCON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

iCON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

To send a shock in for warranty please visit our website <http://www.iconvehicledynamics.com/tech-support/shock-service/>

7929 Lincoln Ave. Riverside, CA 92504
 Phone: 951.689.ICON Fax: 951.689.1016

PART #	DESCRIPTION
64040	2005-2010 FSD RADIUS ARM DROP KIT

COMPONENTS INCLUDED	
(2) 164001 05-10 FSD RADIUS ARM DROP BRACKET	(1) 64040H HARDWARE KIT
HARDWARE INCLUDED	
64040H HARDWARE KIT	
(4) 605200 7/16-14 X 1.500 (4) 605220 7/16-14 LOCK NUT (8) 605230 7/16 SAE FLAT WASHER	(4) 605601 3/4-10 X 5.500 (4) 605620 3/4-10 NYLOCK NUT (8) 605630 3/4 SAE FLAT WASHER
TOOLS REQUIRED	
JACK JACK STANDS TORQUE WRENCH 5/8" SOCKET / WRENCH 1 1/8" SOCKET / WRENCH	10MM SOCKET / WRENCH 13MM SOCKET / WRENCH 15MM SOCKET / WRENCH 18MM SOCKET / WRENCH 24MM SOCKET / WRENCH 27MM SOCKET / WRENCH
TECH NOTES	
N/A	



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INSTALLATION

NOTE: If installing in conjunction with ICON box kit, skip to step 7.

- Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the front wheels.
- Remove the sway bar links from the sway bar using an 18mm socket/wrench. Leave them connected to the differential. [FIGURE 1]

FIG.1



FIG.2



- Disconnect the upper brake line brackets from the frame using a 13mm socket/wrench and lower brake line brackets from the differential using a 10mm socket/wrench. [FIGURE 2]

4. On the driver side of the track bar remove the nut and the upper track bar bolt using two 30mm sockets/wrenches. [FIGURE 3]

FIG.3



5. Support the axle with a floor jack and remove the front shocks. The shocks are limiting droop so make sure the axle is securely supported or it will drop when the shocks are removed. Use an 18mm socket/wrench to remove the lower bolt.

6. As you slowly lower the axle, the coils will unload from the mounts. Be careful not to stretch or damage any lines connected to the differential or radius arms.

7. Some trucks have a transfer case skid plate that must be removed first. Use a 15mm socket/wrench to loosen and then remove the nut clips from the frame.

8. With both coils unloaded, the radius arms have little force on them and can be safely removed from the frame mount. Use a 27mm and a 30mm socket/wrench.

9. Position the driver side radius arm bracket into the stock radius arm pocket. Loosely install the supplied (605601) bolts with (605230) washers into the front frame and radius arm bracket holes.

10. Rotate the bracket up until it meets the frame. Install (605200) bolts with (605230) washers and (605220) lock nuts through the 2 holes in the bottom of the frame rail. [Torque to 55 ft-lbs]

11. Install two (605601) bolts in the remaining frame/bracket hole.

12. You should have both of the frame brackets installed loosely on the vehicle. [Torque 3/4 bolts to 260 ft-lbs] [Torque stock bolts to factory spec]

13. Move the radius arms up into the pockets of the drop bracket and install the factory bolt. Hand tighten using a 27mm and a 30mm socket/wrench.

14. Use a jack to raise the axle high enough to install the shocks. Be careful not to lift the truck off of its supports.

15. Tighten the front shocks using an 18mm socket/wrench. [Torque to factory spec]

16. Install the sway bar to the sway bar links, then tighten using an 18mm socket/wrench. [Torque to factory spec]

17. Connect the track bar using the factory bolt and two 30mm sockets/wrenches. [Torque to factory spec].

18. Install the upper brake line brackets using a 13mm socket/wrench and lower brake line brackets using a 10mm socket/wrench. [Torque to factory spec]

19. Install the front wheels and lower the vehicle back to the ground. [Torque to factory spec]

20. With the vehicle on the ground, tighten the radius arm pivot bolts. [Torque to factory spec]

21. Have the vehicle professionally aligned.

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ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

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ICON VEHICLE DYNAMICS

PERFORMANCE SUSPENSION SYSTEMS AND SHOCK ABSORBERS

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PART #	DESCRIPTION
64041	05-UP RADIUS ARM SYSTEM

COMPONENTS INCLUDED	
(1) 164046 05-UP FSD RADIUS ARM DRIVER	(1) 164047 05-UP FSD RADIUS ARM PASSENGER
HARDWARE INCLUDED	
(1) 297078 ALIGNMENT CAM KIT: 2 M18 BOLTS, 2 M18 NYLOCK NUTS, 4 CAM WASHERS (2) 605820 M18-2.5 X 130MM HHCS GR10.9 YZINC (2) 605832 M18 FLAT WASHER GR10.9 YZINC	(2) 605833 M18X2.5 C-LOCK NUT CZINC (1) 605926-BLK 5-1/2 X 0.14 NYLON CABLE TIE, BLACK (1) 605985 CABLE TIE HOLDER, ADHESIVE MOUNT
TOOLS REQUIRED	
RATCHET EXTENSIONS TORQUE WRENCH 18MM SOCKET / WRENCH	21MM SOCKET / WRENCH 24MM SOCKET / WRENCH 27MM SOCKET / WRENCH
TECH NOTES	
<ol style="list-style-type: none"> VEHICLES LIFTED OVER 4.0" WILL REQUIRE A RADIUS ARM DROP BRACKET KIT. FACTORY KNUCKLE ALIGNMENT CAMS RECOMMENDED. MINIMUM CASTER SETTING IS THE SAME AS FIXED OEM RADIUS ARM. 	



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INSTALLATION

- Lift vehicle and securely place heavy duty jack stands under the manufacturer recommended lifting locations for the front of the vehicle. Take care when lifting the vehicle, and allow 3-4" of ground clearance from the tire. Remove front tires. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the wheels/tires. [FIGURE 1]
- Support axle housing and remove the shock using an 18mm for the lower bolt and a 21mm for the upper stem nut. [FIGURE 2]

FIG.1



FIG.2



3. Remove the vacuum line clip from the radius arm using a clip removal tool, as shown. [FIGURE 3]

FIG.3



4. Support the radius arm and remove the frame side bolt using a 24 and 27mm wrench/socket. [FIGURE 4]

FIG.4



5. Remove the 2 bolts on the axle mounts using a 24mm. Remove the radius arm.

6. Install the new ICON radius arm into place, driver and passenger are not identical. The slotted hole goes on the bottom axle pivot for the cam bolt.

7. Use the supplied cam bolt kit as shown. [FIGURE 5]

FIG.5



8. Install the supplied M18 x 130mm bolt with 1 washer into the upper hole and mount. No washer on the inside as there is not enough room between the nut and the differential housing. [FIGURE 6]

FIG.6



9. Install the radius arm into the frame pocket and use the OEM bolt and nut. [FIGURE 7]

FIG.7



10. Reinstall factory shock now in reverse order as removal. If Icon shocks are to be installed, reference those instructions now.

11. Reinstall wheels/tires, and lower vehicle back to the ground.

12. Torque the axle side bolts to 240 ft-lbs. Torque the frame pivot bolt to factory spec.

13. Reinstall the vacuum line (driver side) into the hole on the inside of the radius arm. If your truck has a vacuum line that runs the length of the radius arm, use the square cable tie adhesive mount (605985) and cable tie (605926) in the hardware kit to secure the line to the radius arm. [FIGURE 8]

FIG.8



14. Get vehicle professionally aligned.

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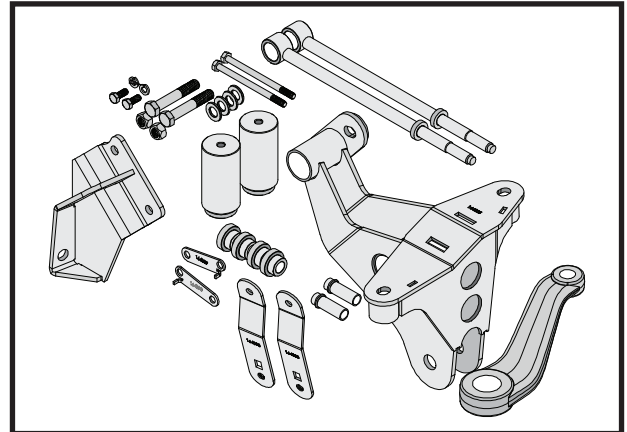
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PART #	DESCRIPTION
67010	05-07 FSD FRONT 7" BOX KIT

COMPONENTS INCLUDED	
(1) 164005 05-07 FSD TRACK BAR BRACKET (2) 164007 05-07 FSD 7" SWAY BAR LINK (2) 164008 05-UP FSD 7" BRAKE LINE DROP BRKT	(2) 167011 05-UP FSD FRONT 4" BUMP STOP SPACER (1) 168040 05-UP FSD 4" DROP PITMAN ARM
HARDWARE INCLUDED	
(1) 164009 LOWER BRAKE INDEX LEFT (1) 164010 LOWER BRAKE INDEX RIGHT (2) 167007 05-UP FSD SWAY BAR ADAPTER SLEEVE (4) 297024 HAT BUSHING 1.005 X .620 X .755	(2) 605011 5/16-18 X 0.750 HHCS (2) 605012 5/16 SPLIT LOCK WASHER (2) 605308 1/2-13 X 3.000 HHCS (2) 605322 1/2-13 C-LOCK NUT (4) 605330 1/2 FLAT WASHER (2) 605804 M8-1.25 X 120MM HHCS
64040H HARDWARE KIT	
(4) 605200 7/16-14 X 1.500 HHCS (4) 605220 7/16-14 NYLOCK NUT (8) 605230 7/16 FLAT WASHER	(4) 605601 3/4-10 X 5.500 HHCS (4) 605620 3/4-10 NYLOCK NUT (8) 605630 3/4 FLAT WASHER
TOOLS REQUIRED	
FLOOR JACK JACK STANDS BRASS HAMMER STEEL HAMMER TORQUE WRENCH 10MM SOCKET / WRENCH 13MM SOCKET / WRENCH 15MM SOCKET / WRENCH 16MM SOCKET / WRENCH 18MM SOCKET / WRENCH	21MM SOCKET / WRENCH 24MM SOCKET / WRENCH 30MM SOCKET / WRENCH 46MM SOCKET / WRENCH 3/8 SOCKET / WRENCH 1/2 SOCKET / WRENCH 5/8 SOCKET / WRENCH 3/4 SOCKET / WRENCH 15/16 SOCKET / WRENCH
TECH NOTES	
N/A	



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INSTALLATION

1. Lift the front end of the truck. Support the frame at the frame rail with jack stands. The best positions to support the front of the truck are either the frame rails just behind the front bumper or on the body mounts just behind the front fenders. If lifting from the body mounts, be careful not to pinch the parking brake line on the driver's side. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove front tires.

2. Remove the sway bar links from the sway bar using an 18mm. Leave them connected to the differential. [FIGURE 1]

FIG.1

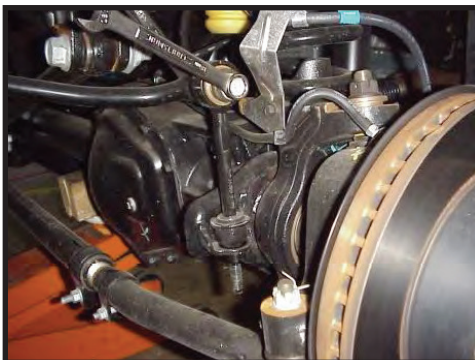


FIG.2



3. Disconnect the upper brake line brackets from the frame using a 13mm and lower brake line brackets from the differential using a 10mm. [FIGURE 2]

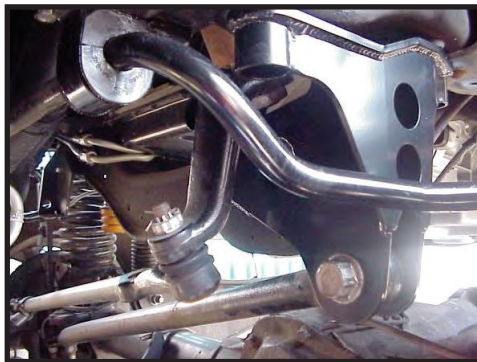
4. On the driver side of the track bar, remove the nut and the upper track bar bolt using (2) 30mm. [FIGURE 3]

FIG.3



5. Support the differential with a floor jack and remove the front shocks. The shocks are limiting droop so **MAKE SURE THE AXLE IS SUPPORTED OR THE AXLE WILL FALL** when the shocks are removed. Use a 18mm on the bottom and a 16mm on the stem of the shock.
6. As you slowly lower the differential, the coils will unload from the mounts and can be removed. Be careful not to stretch or damage any lines connected to the differential or radius arms.
7. Remove the stock track bar bracket: Remove the 2 bolts going up into the frame using an 18mm and the 3 nuts on the cross member using a 21mm. Remove the stud plate from cross member and fully remove the track bar bracket.
8. Refer to 4-Link instructions (PN: 61500<2005-2010>) and install now or Radius-Arm kit (PN 64040<2005-2010>).
9. If using Radius-Arm kit, Caster Cams are required. Refer to Caster Cam instructions (PN: 63530) and install now.
10. Lower the differential just enough to install the new springs. Place the original rubber isolator on top of the new coil and install. Be careful to not stretch or damage any lines. Check the rotation/clocking of the coil to make sure it is properly seated in the lower spring perch.
11. Lift the differential enough to install the new ICON shocks. Be careful not to lift the truck off of the jack stands. Use the original bolt on the lower shock mount and tighten with an 18mm [Torque to factory spec]. Tighten the stem-top nut using a 3/4 (Refer to shock instructions). Lower the differential. The shocks will now be holding the weight of the differential.
12. Refer to Pitman-Arm instructions (PN: 191002) and replace pitman arm now.
13. Install the new track bar bracket using stock hardware. Hold the track bar bracket in position and insert the stud plate through the cross member and bracket. Use a small amount of thread locker on threads, and install nuts using a 21mm. Use thread lock on frame bolts and install using an 18mm [Torque to factory spec]. [FIGURE 4]

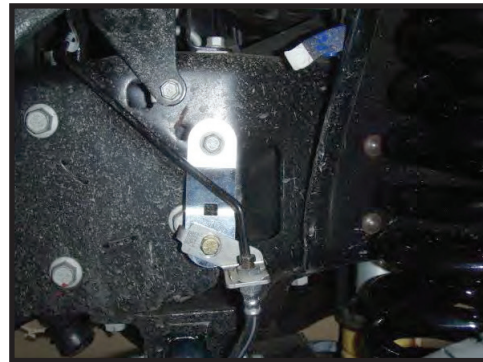
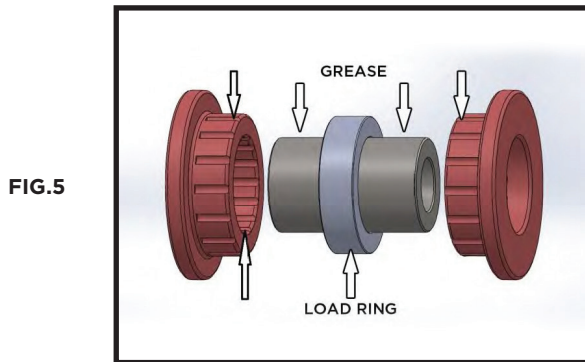
FIG.4



14. If an ICON adjustable track bar (PN: 64030<Bushing> OR 64031<Bearing Upgrade>) was purchased, refer to track bar instructions and install now.
15. Re-install the track bar into the new bracket using the stock hardware. You may have to raise or lower the differential to help line up the holes. Using (2) 30mm [Torque to factory spec]
16. Remove the steering stabilizer from the factory frame bracket using a 15mm. Remove the bracket from the frame using an 18mm. Remove the steering stabilizer from the drag link using an 18mm, then use a ball joint separator fork or a hammer to break the taper loose and remove the stabilizer.
17. Mount the stabilizer drop bracket to the frame and tighten using factory hardware and an 18mm [Torque to factory spec]. Connect the steering stabilizer to the new bracket using factory hardware [Torque to factory spec].
18. Pry the front bump stops out of the bump stop cup. Remove the bolt in the center of the cup. Install the bump stop spacer between the cup and the frame with the supplied bolt. The cup has a flat side on its outer flange. Rotate the flat side to be near the coil for added clearance.
19. Push the bump stop back into cups. They should clip or pop into place.

20. Install sway bar links (PN 164030) using 1/2 hardware and a 3/4 [Torque to 78 ft-lbs].

21. Hand grease all bushings for links prior to installing. When greasing bushings, try to fill all bushing veins with grease, with minimal grease on outside and inside surfaces. Also lightly grease inside rim and both ends of bushing. Push bushing into bushing housing of the link, then turn over and push the second bushing in. Lightly grease 1 end of the bushing sleeve and push in until flush with bushings. [FIGURE 5]



22. Reconnect the sway bar to the stock links using an 18mm [Torque to factory spec].

23. If ICON brake line kit (PN: 61100<2005-2007>) has been purchased, refer to brake line instructions and install now.

24. Install the upper brake line brackets using the factory bolts. This bracket uses the factory bolt on the top and a supplied 5/16 bolt on the bottom. Using (2) 1/2 [Torque to 19 ft-lbs]. Carefully bend and re-route hard line. [FIGURE 6]

25. If an ICON dual steering stabilizer kit (PN: 65000) has been purchased, refer to steering stabilizer instructions and install now.

26. Reinstall tires and lower vehicle to the ground.

27. Align the vehicle before driving.

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This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



7929 Lincoln Ave. Riverside, CA 92504
 Phone: 951.689.ICON Fax: 951.689.1016

PART #	DESCRIPTION
67015	05-UP FSD FRONT 7" DUAL RATE SPRING KIT

COMPONENTS INCLUDED	
(2) 168503 05+ FSD 7" LIFT DUAL RATE COIL SPRING	
HARDWARE INCLUDED	
N/A	
TOOLS REQUIRED	
N/A	
TECH NOTES	
1. LIFT HEIGHT BASED OFF OF 4X4, DIESEL, CREW CAB CONFIGURATION. LIFT HEIGHTS MAY VARY.	



WARNING!

**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

INSTALLATION

1. REFER TO THE APPROPRIATE BOX KIT INSTALLATION INSTRUCTIONS.

2017-UP | 67035

2011-2016 | 67030

2008-2010 | 67020

2005-2007 | 67010

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON VEHICLE DYNAMICS®
PERFORMANCE SUSPENSION SYSTEMS AND SHOCK ABSORBERS

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PART #	DESCRIPTION
67720CP	05-UP FSD 4WD 7" FRONT 2.5 VS PB CDCV PAIR

COMPONENTS INCLUDED	
(2) 164943C 05-UP FSD 7" FRONT 2.5 VS PB CDCV	(2) 611006 9/16" HD STEM BUSHING KIT
HARDWARE INCLUDED	
611006 HARDWARE KIT	
(2) HEAVY DUTY 9/16 ID STEM BUSHING (1) HEAVY DUTY 9/16 ID STEM WASHER (1) HEAVY DUTY 12MM ID STEM WASHER	(1) M12-1.25 NUT (1) M12-1.25 JAM NUT
TOOLS REQUIRED	
JACK JACK STANDS TORQUE WRENCH	17MM SOCKET / WRENCH 18MM SOCKET / WRENCH 19MM SOCKET / WRENCH 21MM SOCKET / WRENCH
TECH NOTES	
<p>1. YOUR ICON SHOCK ASSEMBLIES COME FACTORY CHARGED TO 150 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.</p>	



WARNING!

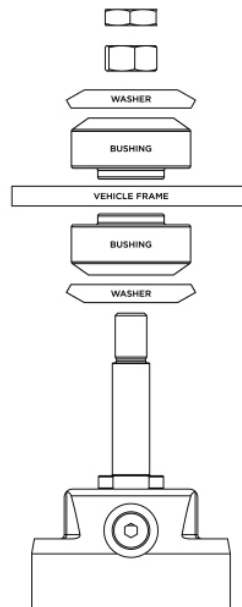
**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

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INSTALLATION

- Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the front wheels.
- Use a jack to support the axle and then remove the factory shock using a 17mm and 18mm socket/wrench.
- Install upper shock mount: Install stem hardware as seen in diagram. Install tall nut and fasten bushing assembly until 3-4 threads are exposed for the jam nut. Install nut and torque to 50 ft-lbs while holding with a 19mm wrench. Do not overtighten bushing assembly as this can lead to premature bushing wear. Failure caused by incorrect installation of bushings is not covered under ICON's warranty policy. [SEE DIAGRAM]



4. Install the lower shock mount: Install the wide heim spacer so that it orients the shock further away from the frame. Install the factory lower bolt using an 18mm socket/wrench. [Torque to factory spec] **[FIGURE 1]**

FIG.1



5. Install wheels and lower vehicle to the ground. [Torque to factory spec]

6. Have the vehicle professionally aligned.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

2.5 VS SERIES SHOCK & COILOVER TECHNICAL INFORMATION

MAINTENANCE

ICON shock absorbers are a high quality rebuildable race style shock absorber designed for optimal performance. With a unit of this caliber on your vehicle, routine maintenance is required to keep them looking and operating in like new condition. Residual oil and assembly lube may be present at all seal paths from the factory out of the box and is considered normal. Pooling of oil however is not acceptable at any time and one should contact the ICON dealer where purchased.

BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

STREET USE:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks and coil springs anytime accrued
- Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- **DO NOT** apply any type of lube to the upper and lower bearings.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- **DO NOT** apply any type of lube to the upper and lower bearings.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing. (252004 charge needle assembly available at any ICON distributor)
- Remove any buildup of mud or debris from shocks and coil springs after every outing.

SELF-SERVICE:

- Contact ICON for service kits & tools at (951) 689-4266.

PRODUCT REGISTRATION

Please visit: <http://www.iconvehicledynamics.com/tech-support/registration/> to register your product.

ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

This shock absorber has a 1 year warranty against any manufacturer's defects. If a shock fails within the initial year of ownership, the shock must be shipped to ICON Vehicle Dynamics for inspection and service. If a shock is inspected and it has been determined the shock failed due to neglect, damage caused by improper installation or any other reason besides "normal wear and tear", the owner of said shock is responsible for all service costs. This includes labor, parts, and shipping.

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To send a shock in for warranty please visit our website <http://www.iconvehicledynamics.com/tech-support/shock-service/>

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