



SILICONE BODY MOUNTS

(2008-2016 F-250 / F-350 SUPER DUTY)

INSTALLATION INSTRUCTIONS

CONTENTS

(6) Body Mount Assembly
[Regular Cab & SuperCab]

(8) Body Mount Assembly
[SuperCrew]

TOOLS REQUIRED

6-point 15mm Socket
Ratchet & Breaker Bar
Spray Lubricant
Torch/Induction Heater
Pry Bar
Floor Jack
OEM Body Mount Bolts:
OEM # W712879-S439

SKU #
SD61573 / SD61574
Edited: 01/30/2025

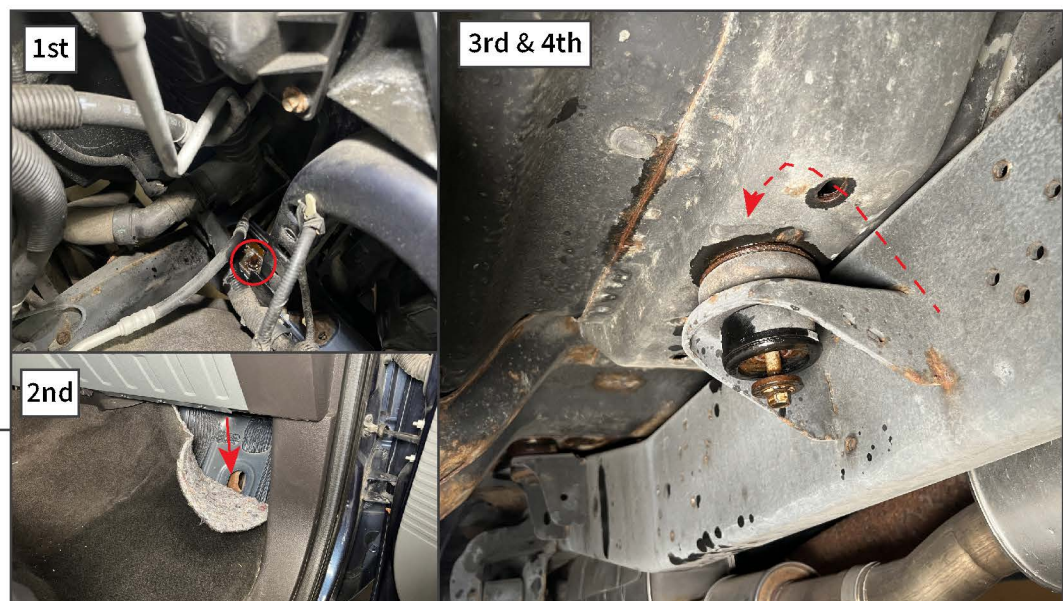
STEP 1



Locate the vehicle body/cab mounts along the vehicle frame. SuperCrew cab configuration is shown above. SuperCrew model has (8) body/cab mounts.

Regular Cab & SuperCab models will not have the 3rd cab mount seen in SuperCrew. Regular Cab & SuperCab models have (6) body/cab mounts.

STEP 2



It is highly recommended to prepare each body mount bolt with spray lubricant/penetrant before beginning to loosen the bolts. The bolts can be sprayed from various angles.

1st Body Mount (front most): Open hood, between radiator and headlight, the top of the bolt is visible.

2nd Body Mount: Pull the interior carpet back to reveal a rubber grommet. Remove the grommet to reveal the top of the bolt.

3rd & 4th Body Mount (rear most): Spray lubricant into the body holes around the bolt. The lubricant will reach the bolt.

STEP 3



Using a 6-point 15mm socket and a breaker bar, begin to loosen the body mounting bolts from one side of the vehicle. Once the bolts are unthreaded from the vehicle, pull the bolts downward to dislodge the bolt from the bushings.

Note: The bolts can be tight and difficult to remove. Take your time during the removal process. Heat may be necessary if excessively corroded.

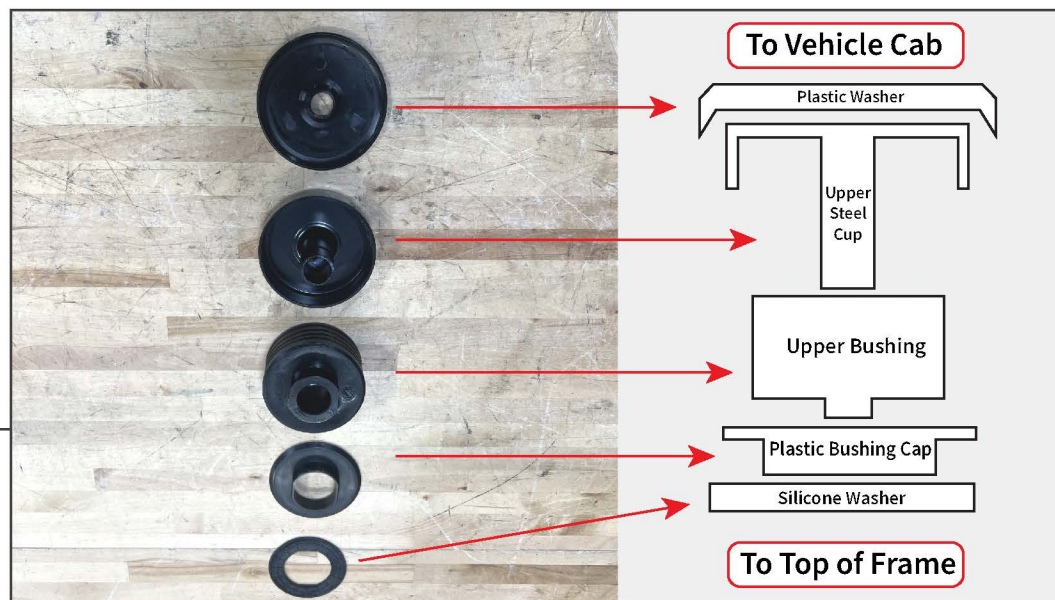
STEP 4



With all body mount bolts loose on one side of the vehicle, use a floor jack to lift the body from the frame enough to allow the body mounts to be removed from the frame. Use a pry bar and a hammer to dislodge and remove the original bushings from the frame/cab.

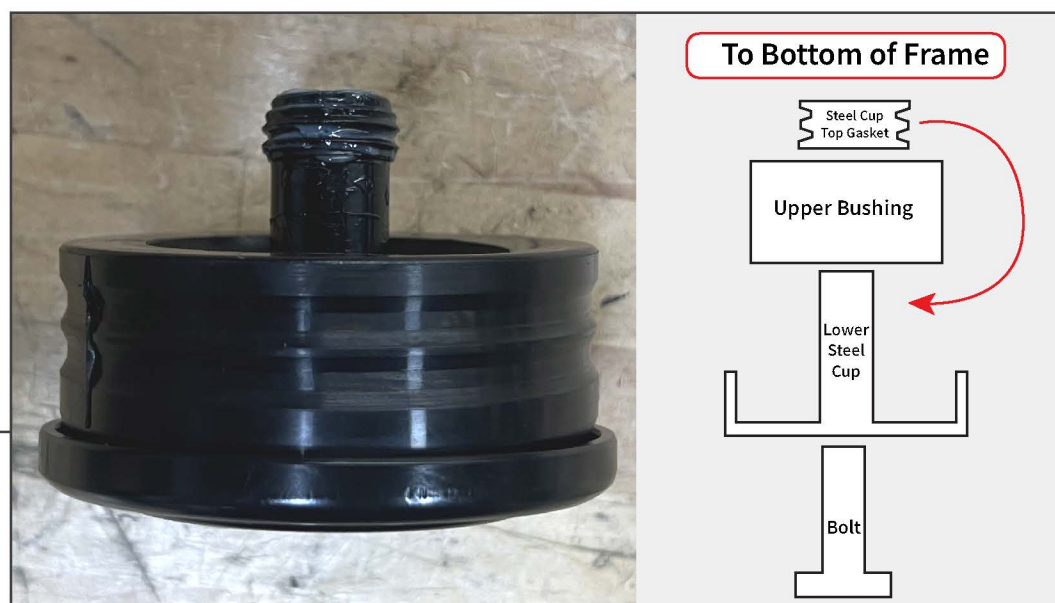
Remove the OEM orange plastic alignment clip from the cab.

STEP 5



Lay out and identify the body mount parts. Begin to assembly the body mount components that will mount between the vehicle cab and the frame using the diagram above.

STEP 6



Lay out and identify the body mount parts. Begin to assembly the body mount components that will mount below the vehicle frame.

STEP 7

With the assembled upper portion of the body mounts, fit the body mounts between the cab and the top of the frame. Ensure the slotted sides of the bushing match to the slotted parts of the vehicle frame.

With the new body mounts in place, lower the body down onto the new body mounts.

STEP 8

With the assembled lower portion of the body mounts, fit the body mounts to the bottom of the frame. Route the original body mount bolts through the bushings, and torque to 76 ft. lbs.

Note: It is recommended to replace the original bolts with new bolts, OEM # W712879-S439.

With the body mounts tight, repeat steps 1-8 for the opposite side of the vehicle.

Installation is now complete.