



HD REAR BUMP STOP KIT

(2017-2024+ F-250 / F-350)

INSTALLATION INSTRUCTIONS

CONTENTS

(2) Mounting Brackets
(2) Rubber Bump Stops
(2) M10x1.50 x 40mm Bolts
(2) M10 Flat Washers
(2) M10 Bolt Sleeves
(4) Shims

TOOLS REQUIRED

15mm, 16mm Sockets
Ratchet w/ Extension
Stick Magnet Tool

SKU # SD63153

STEP 1

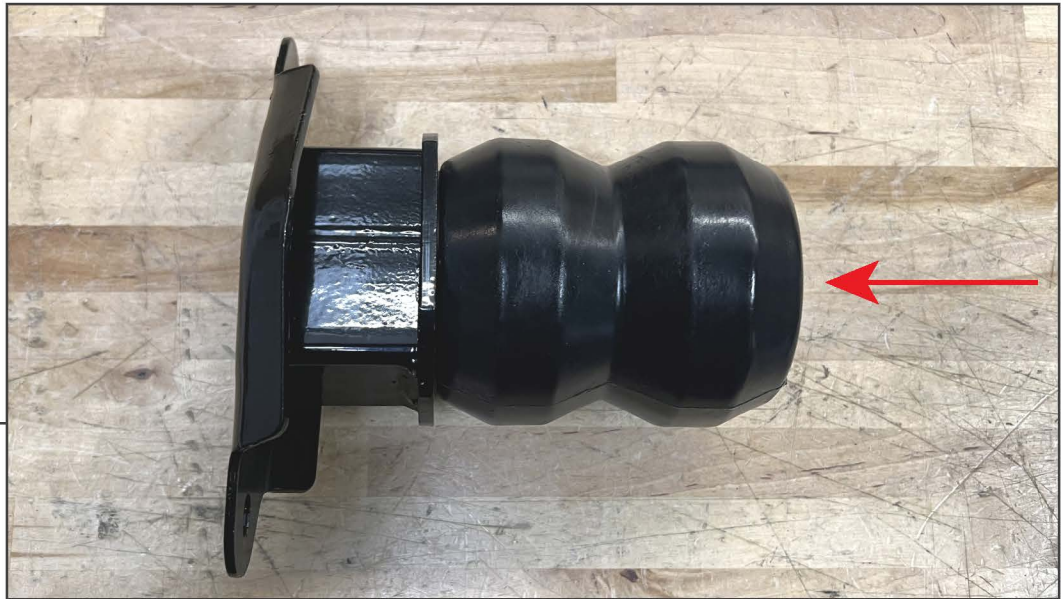


Locate the smaller outer diameter hole in the bump stop. Press the bolt sleeve into the bump stop hole.

STEP 2



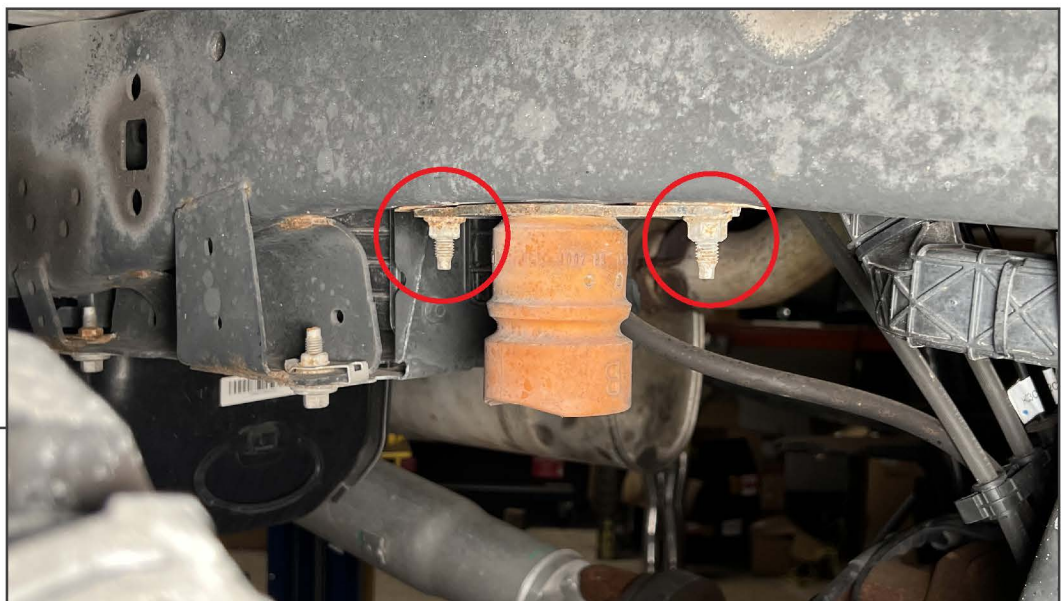
Through the large diameter hole in the bump stop, press the (1) M10 flat washer into the bump stop.



STEP 3

Using a stick magnet, guide the included (1) M10 x 40mm bolt through the large diameter hole in the bump stop and through the previously installed flat washer and bolt sleeve.

With the bolt protruding the bottom of the bump stop, use a 16mm socket, extension, and ratchet to secure the bump stop to the bump stop mounting bracket.



STEP 4

From under the vehicle, loose and remove (2) 15mm nuts securing the OEM bump stop assembly to the vehicle frame.

Note: The (2) 15mm nuts will be reused.

STEP 5



Fit the new bump stop assembly to the vehicle frame studs, and tighten the original mounting nuts until the bump stop bracket is about to touch the frame. At this time, install the (2) shims between the vehicle frame and the bump stop bracket.

With the shims in place, fully tighten the (2) 15mm nuts to secure the bump stop into place.

STEP 6



Repeat Steps 1-5 for the remaining bump stop assembly on the opposite side of the vehicle.

Installation is now complete.