Instructions Front Track Arm Bushings

Application: Ford F250 - 1999 - 2004

These vehicles are built with 2 different Track Arms - please use appropriate bushings.

Vehicles with 1-peice cast arm - use bushing 90338

Vehicles with welded/fabricated steel arm - use bushing 90339

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- 1. Raise front of vehicle evenly and safely support.
- 2. Un-bolt track arm and remove from vehicle.
- 3. Press out worn bushings clean eye rings.
- 4. Push in new bushings (select correct units for your arm)
- 5. Grease bushing ID and push in supplied steel tubes.
- 6. Grease bushing faces and re-fit to vehicle.
- 7. Tighten bolts to manufacturers specs.
- 8. Road test and re-check bolts.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.