

Instructions

Body Mount Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Page 1 of 2

Application - Ford F250
- Super Duty 1999-2016

(Refer current catalogue for complete listing)

Note: Any rusted nuts or bolts will require lubricant prior to disassemble.

Contents - Bushing 91544 x8
- Bushing 91937 x8
- Bushing 91938 x2
- Washer 63x13x3 x2

- The carpet will have to be lifted first - plastic lift the trim up near the doors to do so.
- On some models, you may have to remove rear seat.

Note - remove and replace mounts from one side of vehicle at a time.

- Start by un loosening the upper nuts near the radiator, then un-bolt the lower bolts
- Loosen and remove all mounts from LH side - and loosen only mounts from RH side.
- Proceed to lift body - use a jack and timber. The timber will prevent any damage to the floor.
- Start to remove each mount. Note the original mounts will need to be un-clipped from the frame with a screw driver.
- For position #1 near radiator, use supplied flat washer with OE nuts and bolts. **Refer page 2.**
- For positions #2 and #4, you may require heat to burn out old rubber from steel.
- For position #3, re-use the lower rectangular OE mount.

Note - do not tighten any bolts until all mounts are replaced.

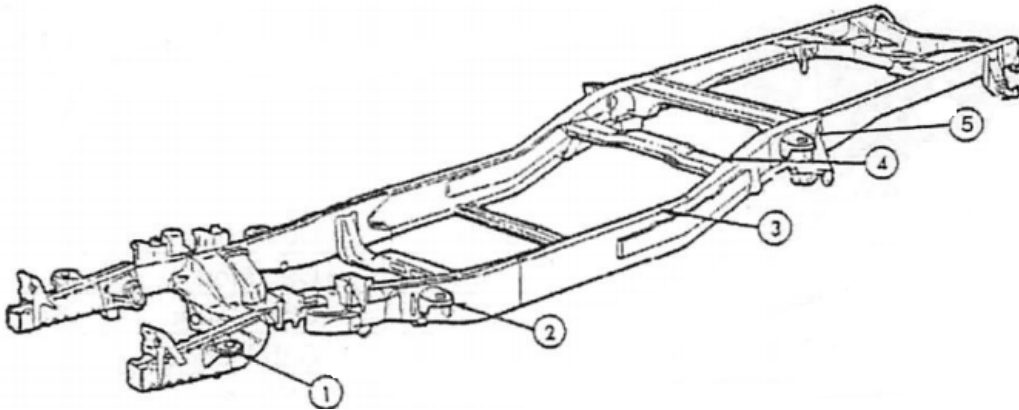
- Re-check all bolts after 500kms travelled.

****Refer Page 2 Diagram****

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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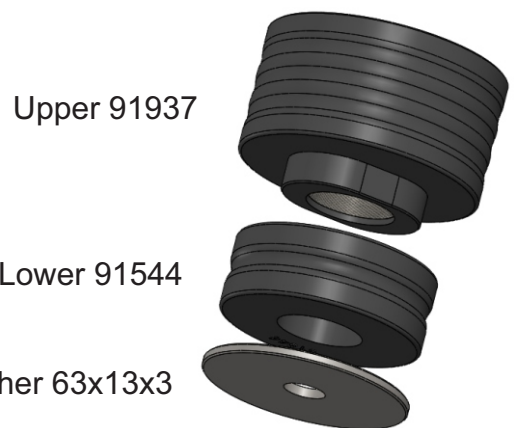
Position #2



Upper 91937

Lower 91544

Position #1



Upper 91937

Lower 91544

Washer 63x13x3

Position #3



Upper 91938

Position #4



Upper 91937

Lower 91544

Position #5



RE-USE ORIGINAL
LOWER MOUNT HERE

Upper 91937

Lower 91544

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