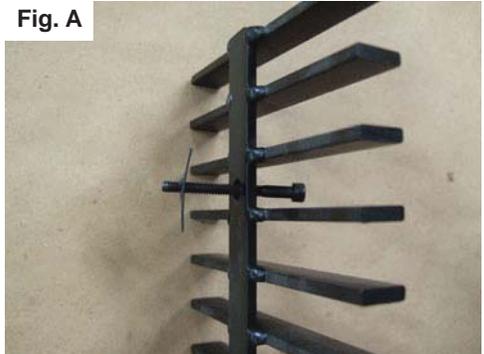


**Part # 7141 99-07 Super Duty Billet Grille**  
**Part # 7142 08-10 Super Duty Billet Grille**

**Notice: Painted or Altered Parts are Non-Refundable!**

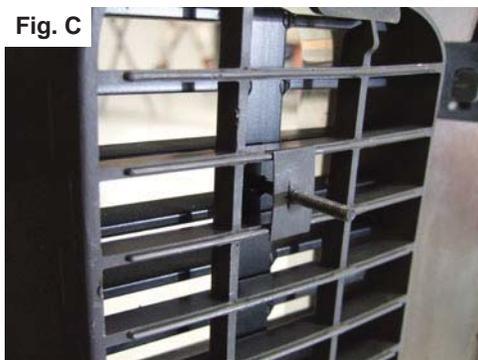
**Step 1:** Install the supplied bolts and speed nuts to the billet grilles **as shown in fig.A.**



**Step 2:** Center the billet grille into the opening of the stock grille. Turn the bolt so that the speed nut is parallel to the horizontal bars in the grille. This will allow the speed nut to fit through the bars in the grille **as shown in fig.B.**



**Step 3:** Turn the bolt so that the speed nut is perpendicular to the horizontal bars in the grille **as shown in fig.C.** Pull out on the billet grille so that there is pressure on the speed clip. This will hold the speed clip in position and allow you to finish tightening the bolt into the speed clip.



**Step 4:** With the billet grilles securely in place, install the supplied lock nut to all the billet grille bolts **as shown in fig. D.** Tighten the lock nut all the way down to the speed nut. This will Keep the speed nut from backing off.



PART # 7141 & 7142		
QTY	DESCRIPTION	HARDWARE #
12	SPEED NUTS	11120422
12	ALLEN BOLTS	10947-03156
12	LOCK NUTS	90040A031

