



4-INCH SINGLE SIDE EXIT STAINLESS STEEL CATBACK EXHAUST SYSTEM

(2011-2016 F-250 / F-350 - 6.2L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Extension Pipe
- (1) Muffler
- (1) Over-Axle Pipe
- (1) Tail Pipe
- (1) Exhaust Tip
- (1) 3" Exhaust Clamp
- (3) 4" Exhaust Clamps
- (1) Hanger Clamp [A]
- (1) Hanger Clamp [B]
- (1) Hanger Clamp [C]

TOOLS REQUIRED

- 13, 14, 15mm Sockets
- Ratchet
- Torque Wrench
- Impact Gun
- Pry Bar
- Spray Lubricant
- Floor Jack & Jack Stands
- Reciprocating Saw/Cutoff Tool

SKU # SD85857 / SD85858



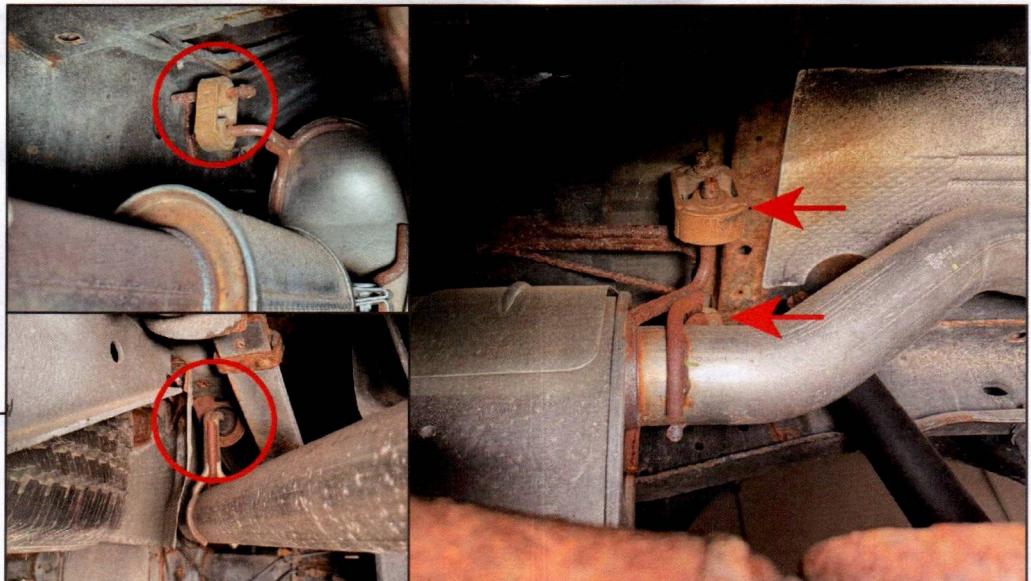
STEP 1



Safely lift and support the vehicle using a floor jack and jack stands.

From under the vehicle, locate the vehicle exhaust. Locate and loosen the front most band clamp.

STEP 2

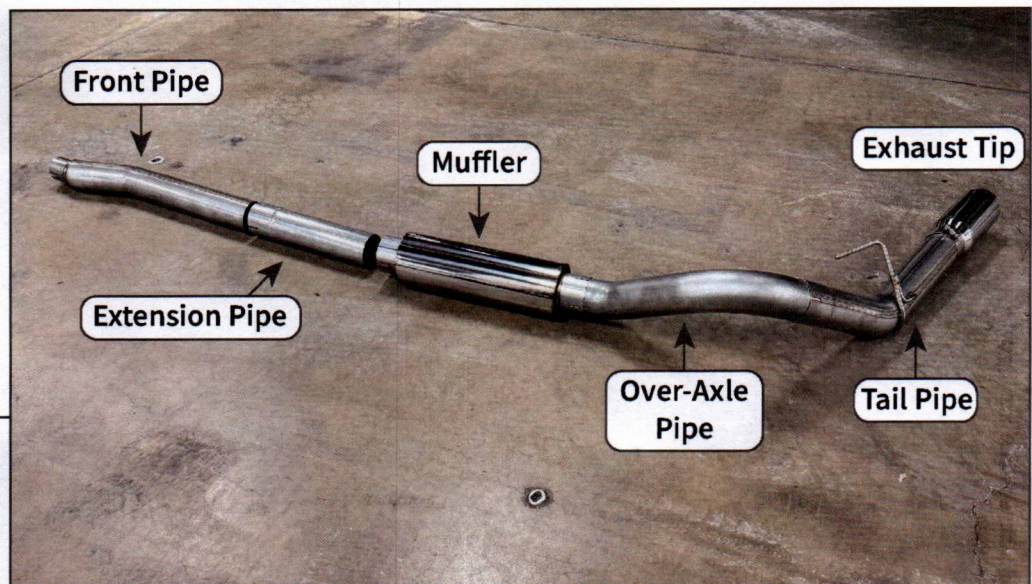


Locate the various exhaust mounting points under the vehicle. Support the exhaust system using a floor jack, and remove the various rubber exhaust hangers from the exhaust.

Note: Some of the frame mounted exhaust hangers are removable by removing 2-4 bolts/nuts from the hanger/frame. This can make exhaust removal easier, but is not required. If the hangers are removed, ensure to bolt the hanger in the original orientation to the vehicle after the original exhaust has been removed.

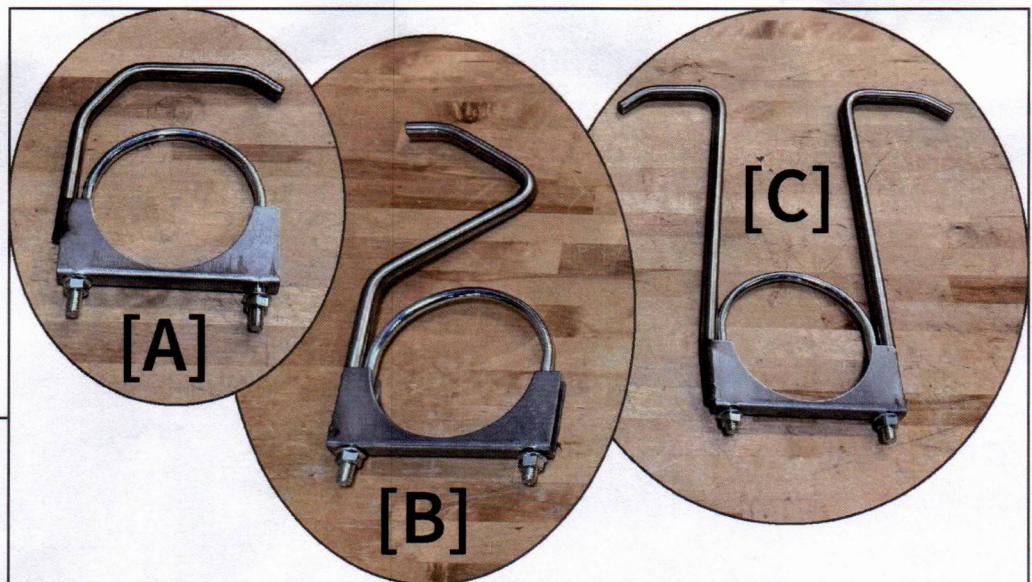


STEP 3



With all of the rubber hangers disconnected from the frame, lower the exhaust from the vehicle. Lay out and identify the included components of the new exhaust system.

STEP 4



Lay out and identify the included hanger clamps using the diagram above.

Depending on the vehicle configuration, hanger clamp [A] may not be used.

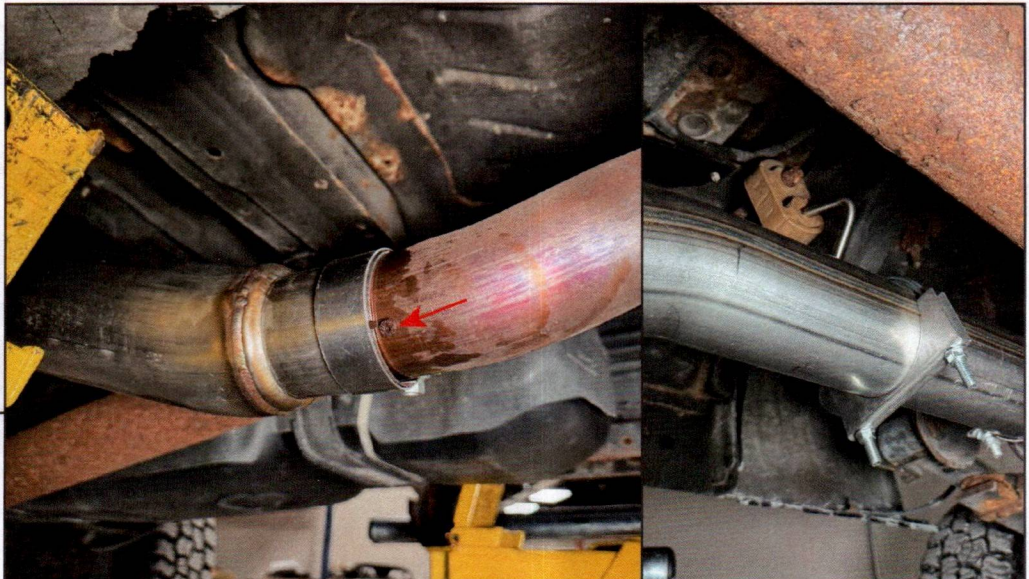


STEP 5

Vehicle Configuration	Front Pipe	Extension Pipe
SuperCab with 8' Bed	No Cut	No
SuperCab with 6.5' Bed	Remove 16.25"	No
SuperCrew with 6.5' Bed	Remove 1.25"	No
SuperCrew with 8' Bed	No Cut	Yes

Depending on the vehicle configuration, cutting the front pipe to length may be necessary. Use the diagram above to cut the front pipe to size, if necessary. Only remove material from the rear section of the pipe (without the reducer).

The included extension pipe is only used for SuperCrew 8' bed vehicles.



STEP 6

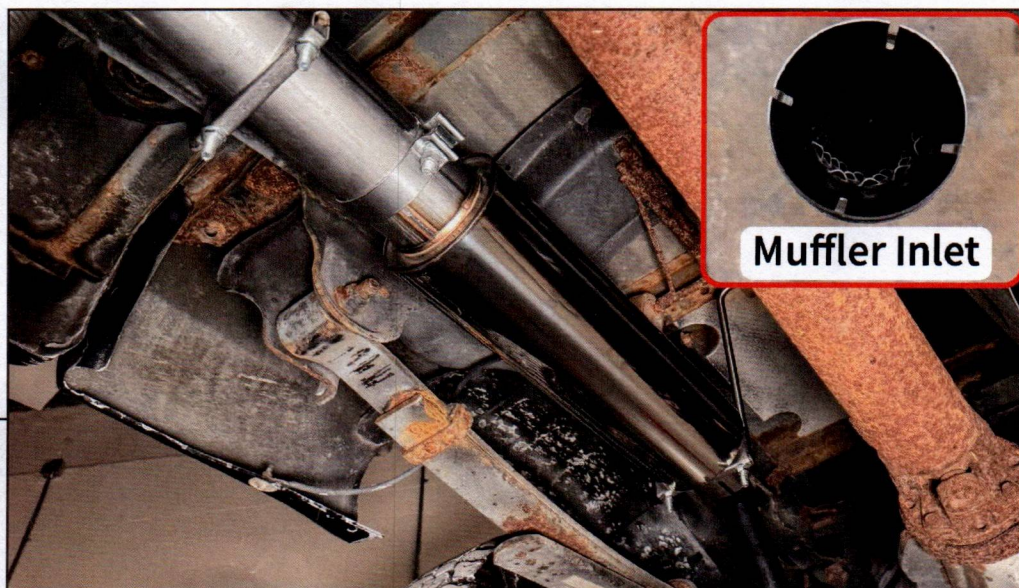
Place (1) 3" exhaust clamp onto the original vehicle exhaust pipe. Then, fit the included front pipe onto the vehicle exhaust pipe until the front pipe flange bottoms out on the exhaust post, loosely secure into place using the previously placed 3" exhaust clamp.

Hang the rear of the front pipe to the vehicle frame hanger using hanger clamp [B].

For SuperCab vehicles only: Hanger clamp [A] will be mounted at the bent portion of the front pipe and will secure to the vehicle rubber hanger.



STEP 7

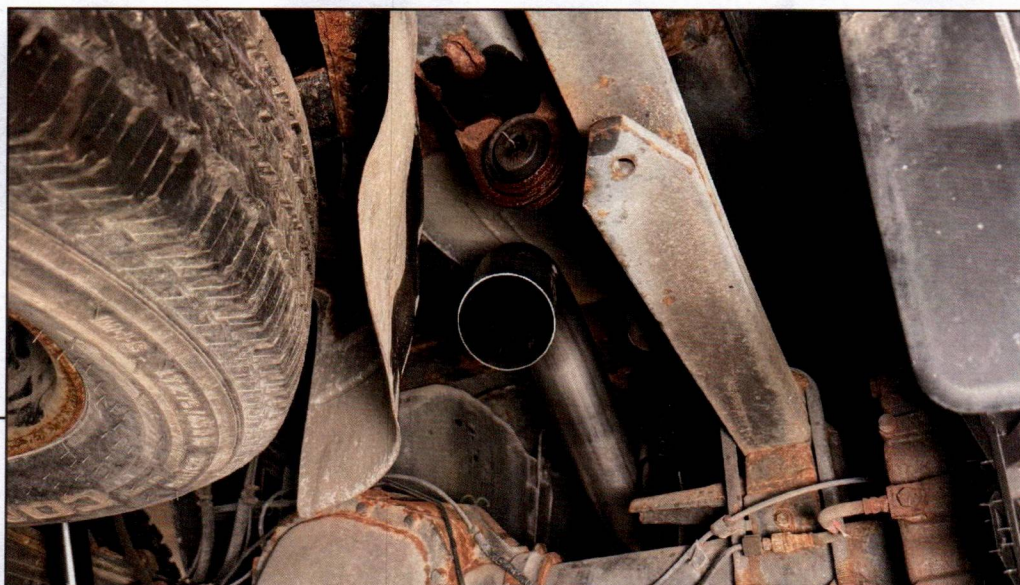


Identify the inlet of the muffler using the diagram above.

Fit (1) 4" exhaust clamp onto the rear of the front pipe. Fit the hanger clamp [C] into the vehicle frame rubber hangers. Lift the muffler into the hanger clamp [C] and slide the muffler onto the front pipe. Loosely secure into place using the previously placed 4" exhaust clamp.

Hanger clamp [C] will be the securing clamp for the muffler to the over-axle pipe.

STEP 8

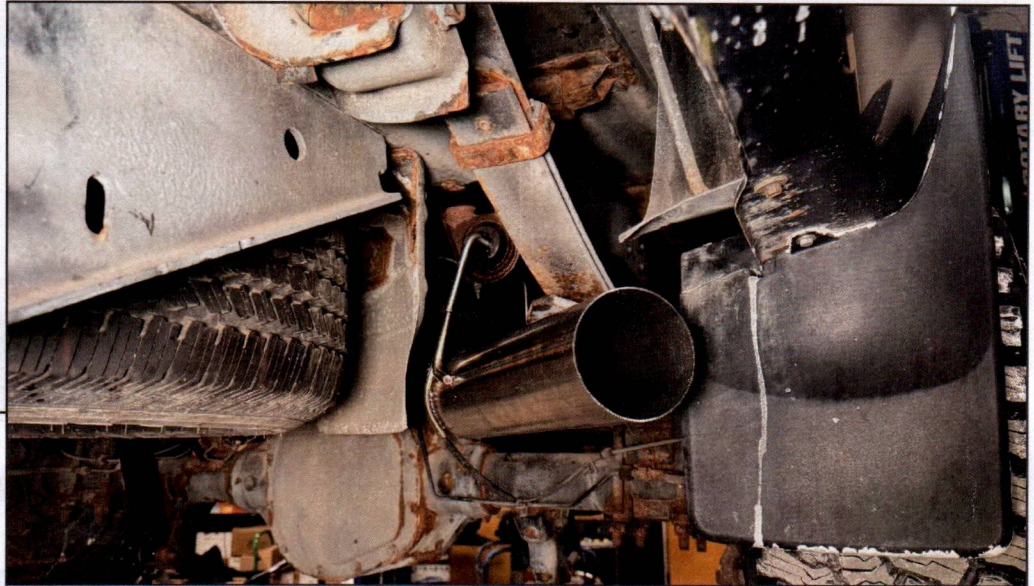


Fit the over-axle pipe into the muffler. Loosely secure into place using hanger clamp [C] hardware.

Fit (1) 4" exhaust clamp onto the rear of the over-axle pipe to prepare for the tail pipe.



STEP 9



Fit the tail pipe onto the over-axle pipe. Loosely secure into place using the previously placed 4" exhaust clamp.

STEP 10



Secure the exhaust tip to the tail pipe using (1) 4" exhaust clamp.

Adjust the exhaust to best fit the vehicle. Then, tighten all exhaust clamps to 45 ft. lbs.

Installation is now complete.