



4-INCH SINGLE SIDE EXIT STAINLESS STEEL EXHAUST SYSTEM

(2017-2022 F-250 / F-350 - 6.2L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Muffler
- (1) Over-Axle Pipe
- (1) Tail Pipe
- (1) Exhaust Tip
- (1) Hanger Clamp
- (3) 4" Exhaust Clamps
- (1) 3" Exhaust Clamp

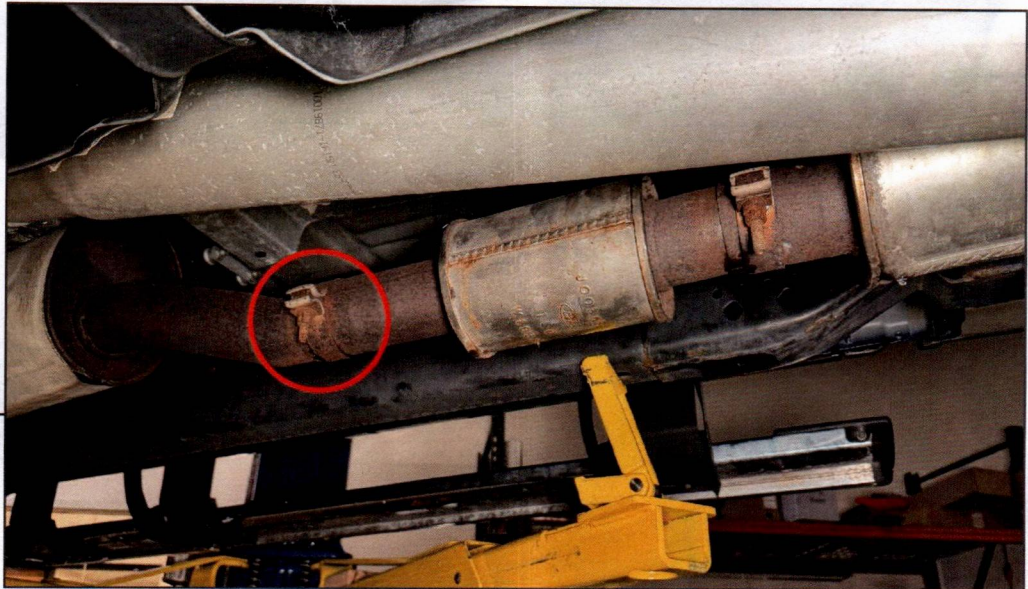
TOOLS REQUIRED

- 10mm, 13mm, 14mm, 15mm
Sockets
- Ratchet
- Spray Lubricant
- Pry Bar
- Hammer
- Floor Jack & Jack Stands

SKU # SD85859 / SD85860



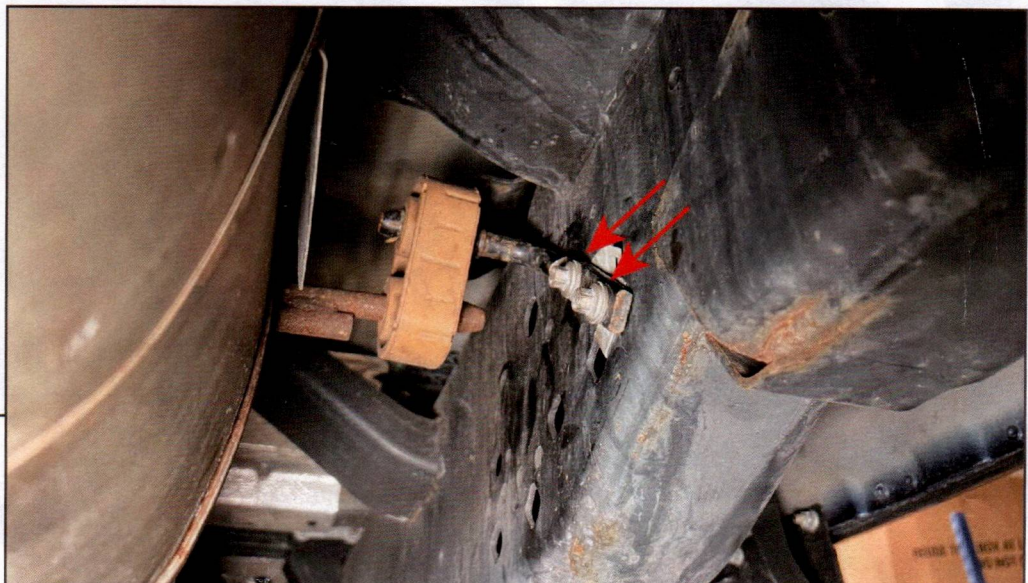
STEP 1



Safely lift and support the vehicle off of the ground using a floor jack and jack stands.

Loosen the (1) exhaust clamp towards the front of the exhaust system.

STEP 2

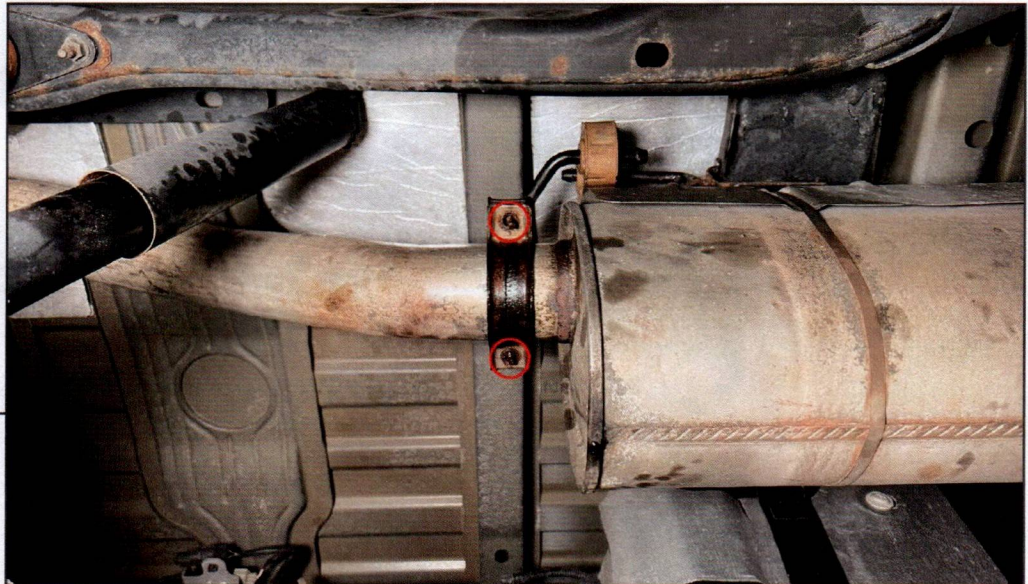


Place a floor jack under the exhaust muffer to support the exhaust system.

Remove (2) 10mm bolts from muffer side hanger bracket to the frame.



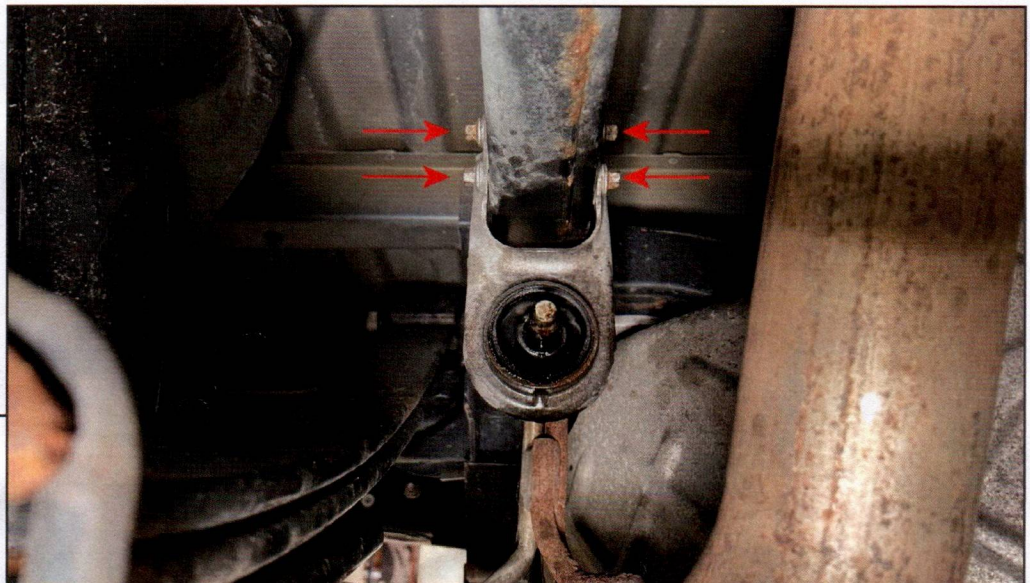
STEP 3



Remove (2) 13mm nuts from the rear of the muffler assembly. Then, remove the hanger bracket from the vehicle frame mounted rubber hangers.

The OEM hanger bracket will not be reused, only the (2) rubber isolators will be reused.

STEP 4

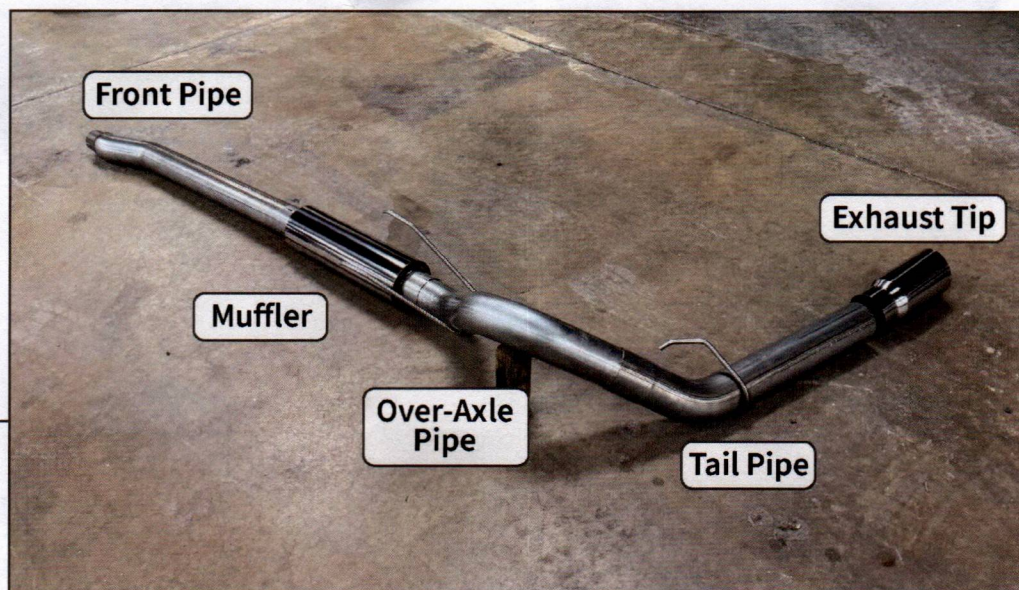


Remove (4) 10mm bolts from the rear hanger bracket.

With a helper, remove the exhaust system from the vehicle. With the exhaust removed, remove the exhaust hangers from the exhaust and re-install the hangers to the vehicle frame in the original orientation reusing the original hardware.

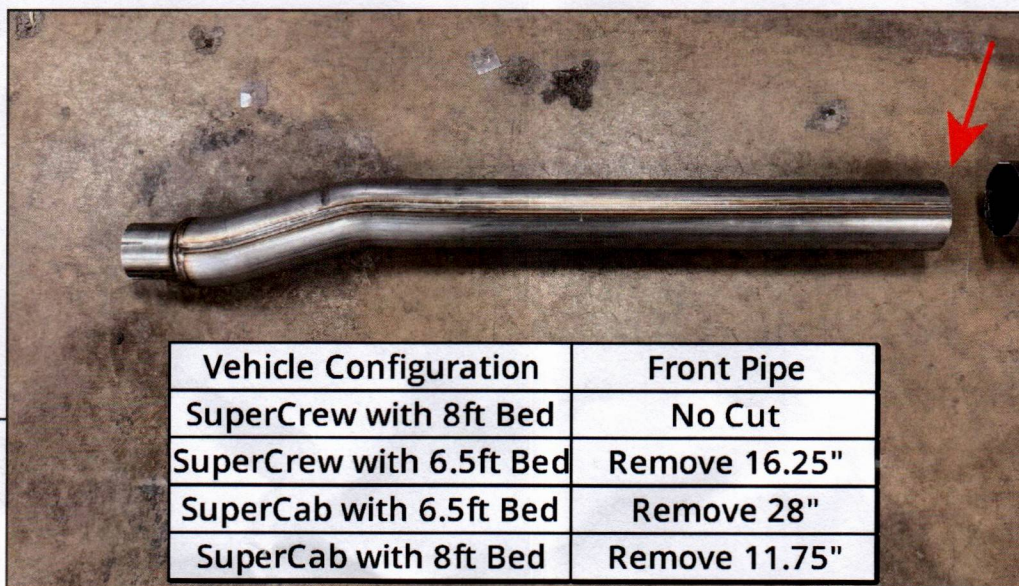


STEP 5



Lay out and identify the exhaust components.

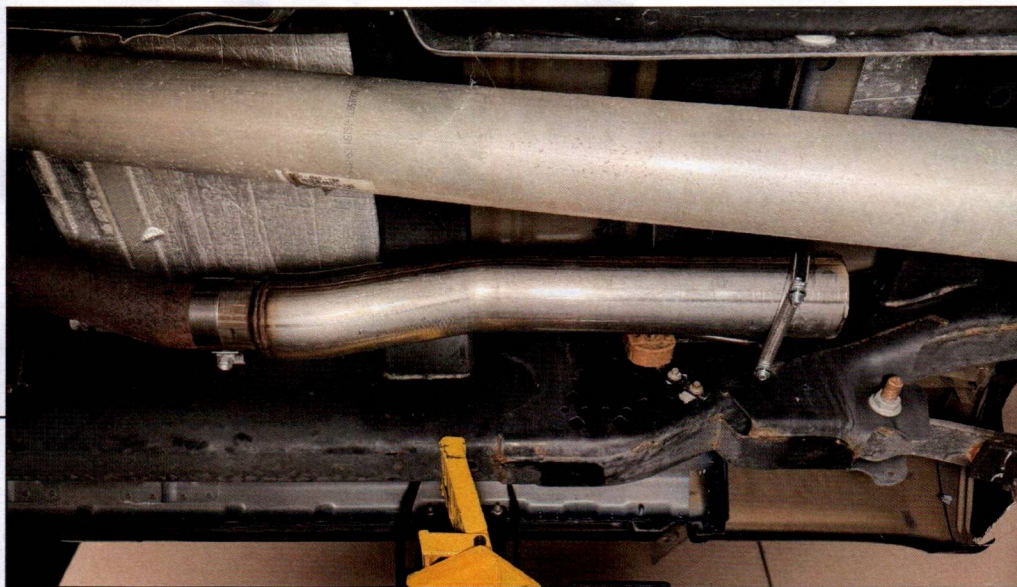
STEP 6



Depending on the vehicle configuration, cutting the front pipe to length may be necessary. Use the diagram above to cut the front pipe to size, if necessary. Only remove material from the rear section of the pipe (without the reducer).



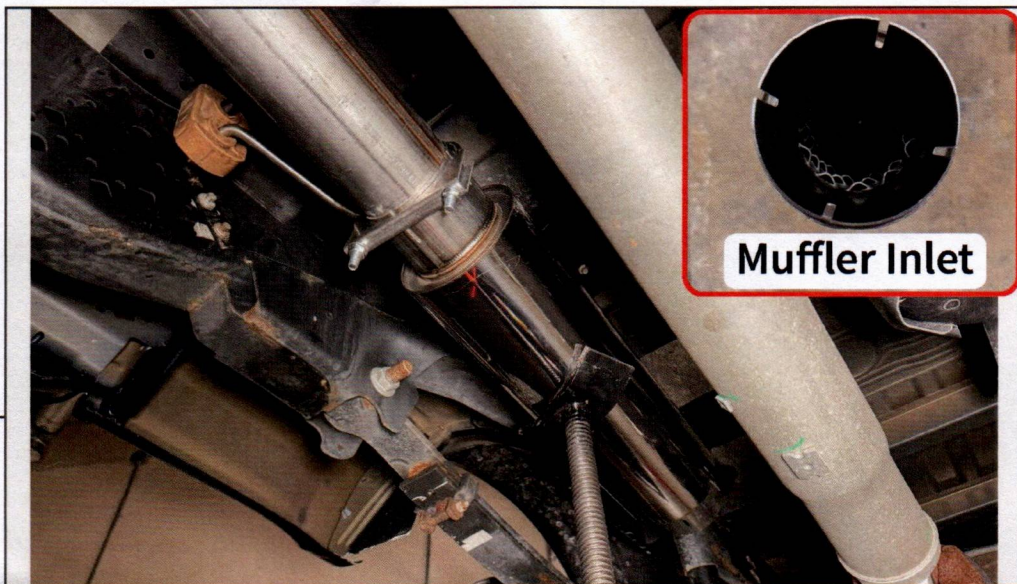
STEP 7



Place (1) 3" exhaust clamp onto the vehicle exhaust system. Then, place the front pipe to the vehicle exhaust system.

Loosely install (1) hanger clamp to the end of the front pipe. The hanger clamp will secure the muffler to the front pipe.

STEP 8

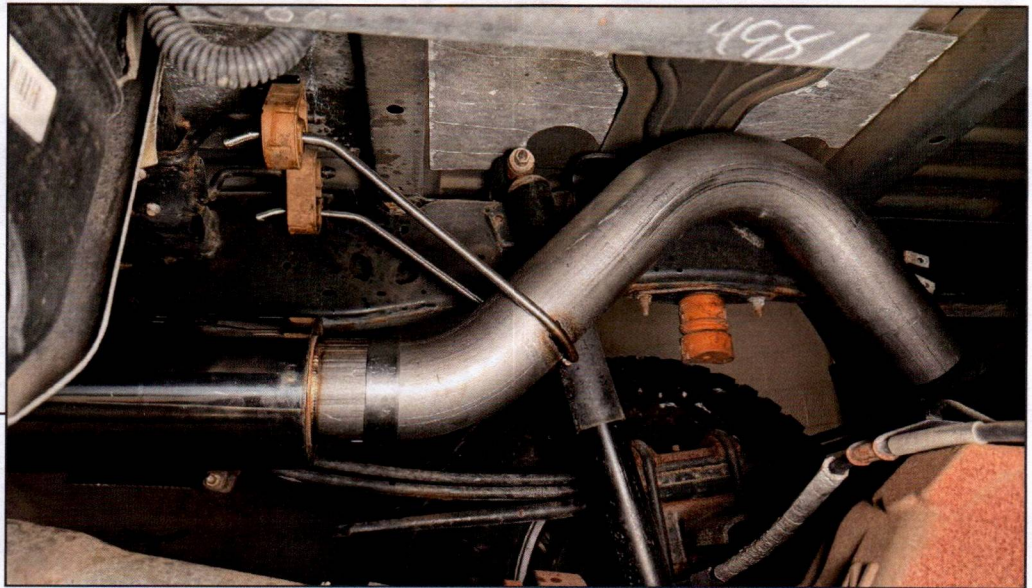


Identify the inlet of the muffler using the diagram above.

Fit the muffler to the front pipe, and place a floor jack under the muffler to support the exhaust system into place. Loosely secure the hanger clamp to the muffler.



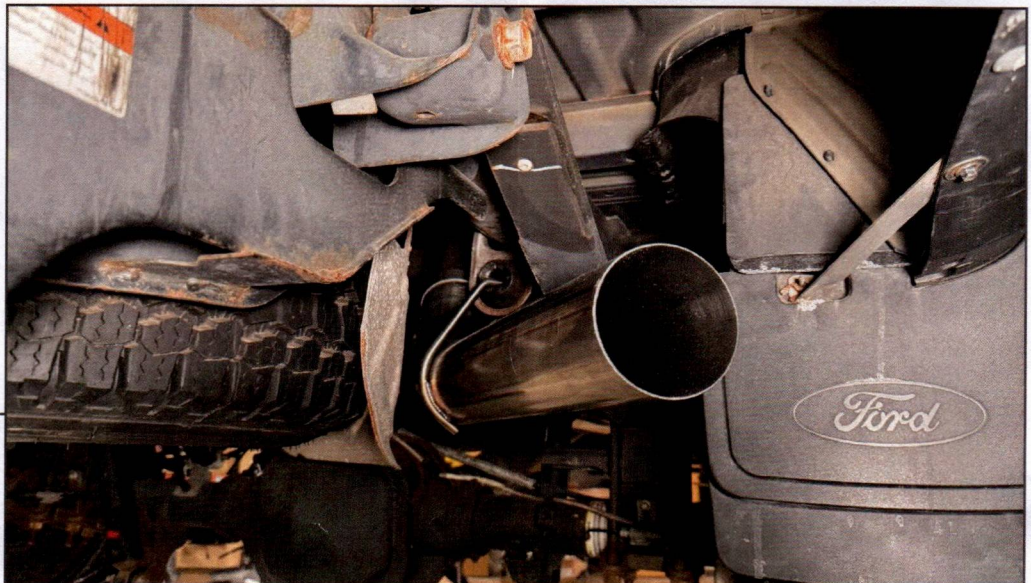
STEP 9



Place (1) 4" exhaust clamp onto the outlet of the muffler. Fit the over-axle pipe into the muffler. Lift the exhaust to the OEM rubber hangers.

Place (1) 4" exhaust clamp onto the rear of the over-axle pipe to prepare for the tail pipe.

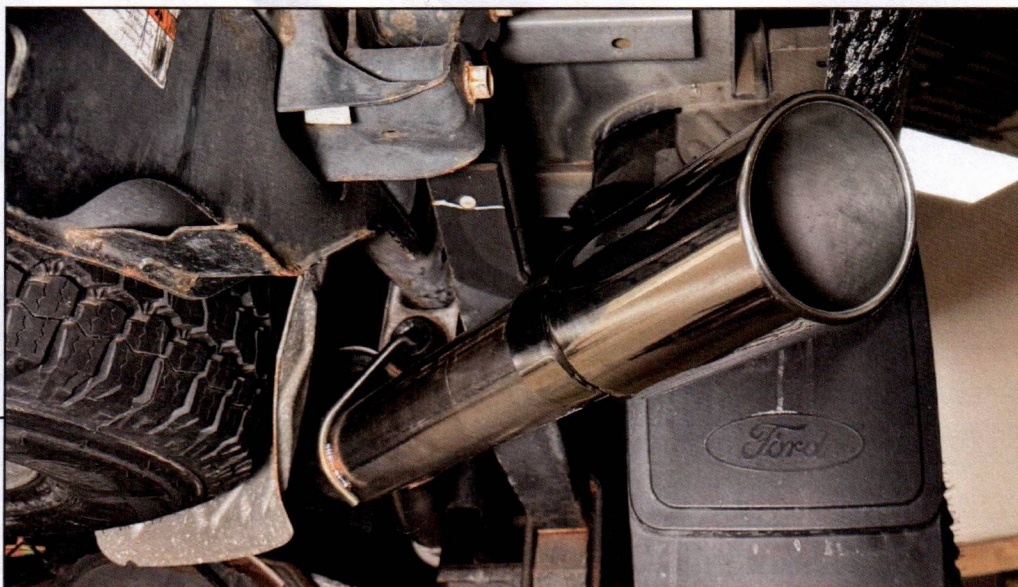
STEP 10



Fit the tail pipe onto the over-axle pipe. Loosely secure into place using the previously placed 4" exhaust clamp.



STEP 11



Secure the exhaust tip to the tail pipe using (1) 4" exhaust clamp.

Adjust the exhaust to best fit the vehicle. Then, tighten all exhaust clamps to 45 ft. lbs.

Installation is now complete.