



HD CENTER LINK

(2011-2024 SILVERADO 2500 / 3500)

INSTALLATION INSTRUCTIONS

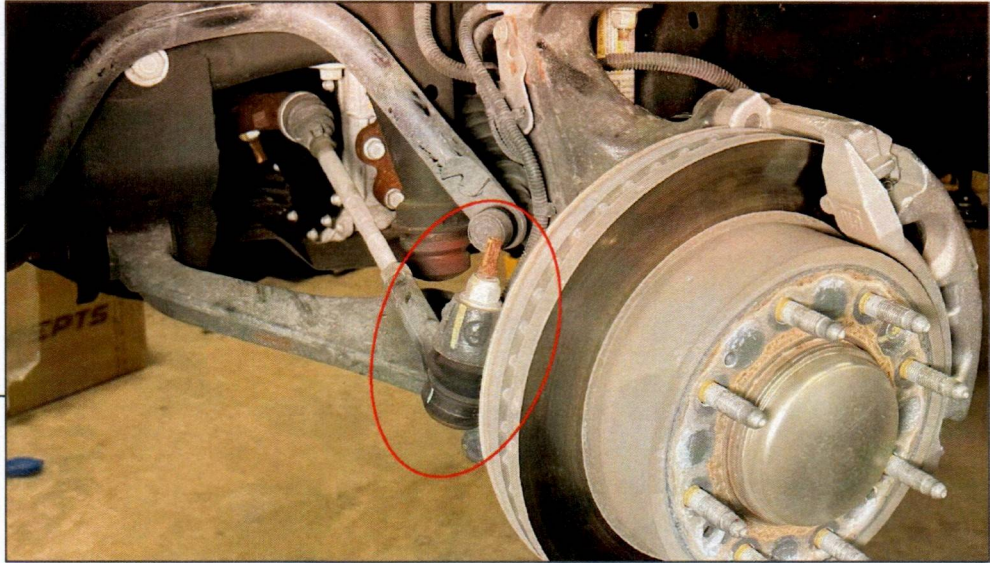
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(1) Center Link

TOOLS REQUIRED

21mm, 22mm Sockets
Ratchet
Breaker Bar
Joint Removal Tool
Grease Gun

SKU # HS58057

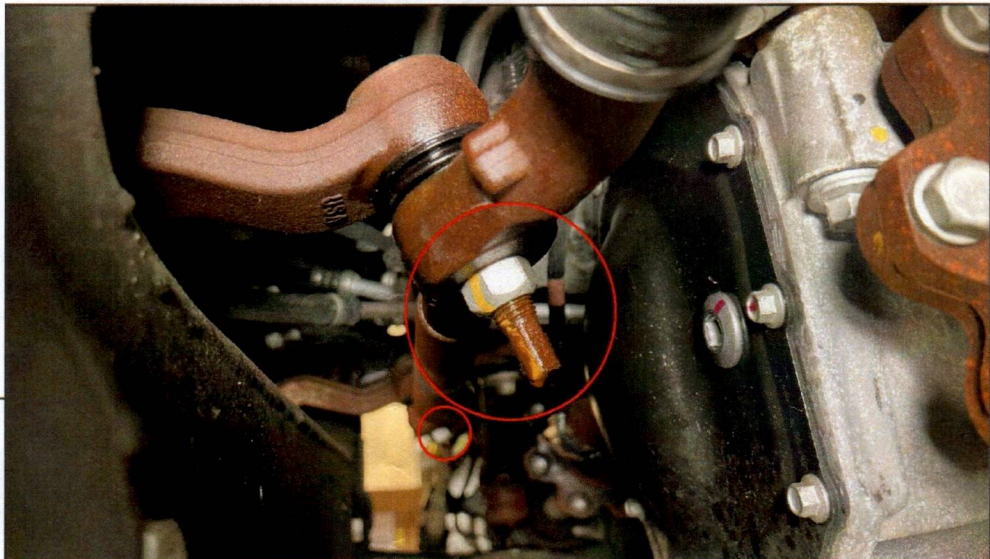


STEP 1

Lift and support the front of the vehicle using a floor jack and jack stands. Remove the front wheels.

Locate and loosen the front tie rod end from the steering knuckle using a 21mm socket. Once the nut is loose, use a joint removal tool to disconnect the joint from the knuckle.

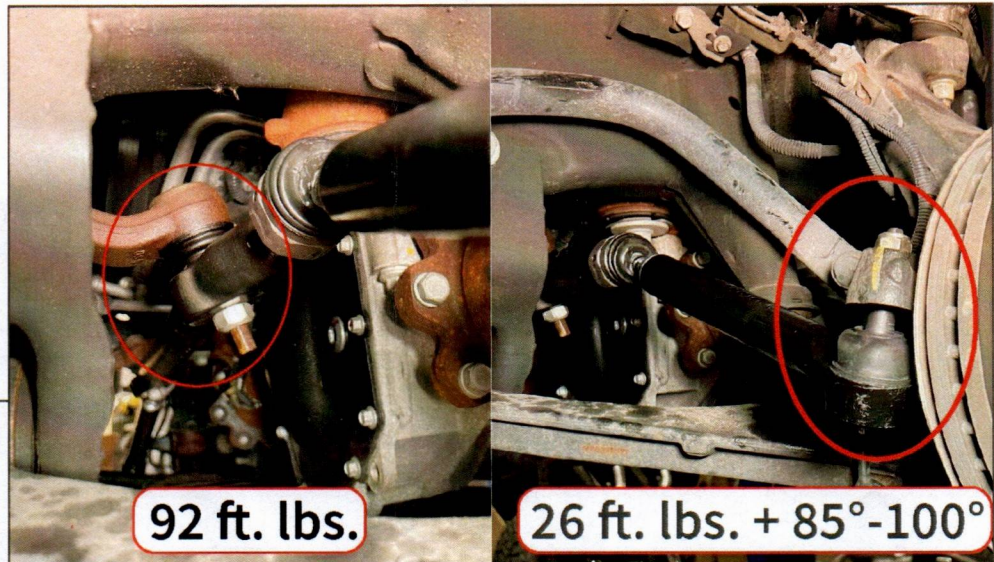
Repeat this step for the opposite side of the vehicle



STEP 2

Locate the center link to pitman/idler arm mounting points. Loosen the (2) 22mm nuts on each arm. Then, use a joint removal tool to separate the center link from the pitman/idler arms.

STEP 3



With assistance, remove the center link and tie rod ends from the vehicle as an assembly. Transfer the OEM tie rod ends to the new center link, and re-install the steering assembly.

- Tighten the center link into place using the original pitman/idler joint hardware to 92 ft. lbs.
- Tighten the tie rod end links to the knuckles using the original hardware to 26 ft. lbs. + 85°-100°.

Installation is now complete.