

PLEASE READ BEFORE STARTING INSTALLATION

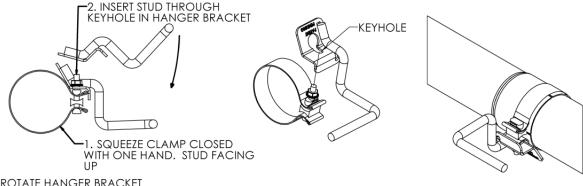
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock System:

- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
- 2. Remove the clamp just after the Y-pipe.
- 3. Remove the clamp from the rear of the muffler.
- 4. Remove the stock exhaust from the existing rubber isolators and remove the system from the vehicle.
- 5. Temporarily remove the spare tire and heat shield around the spare tire.

Installation of MBRP Inc. Performance Exhaust:

1. Install the **Hang TightTM Hanger** onto a **3.0" Band Clamp** using the procedure shown below. (Hang TightTM Hanger not exactly as shown).



3. ROTATE HANGER BRACKET TO SEAT THREADED STUD IN SLOT. BE SURE THE NUT IS ABOVE THE BRACKET

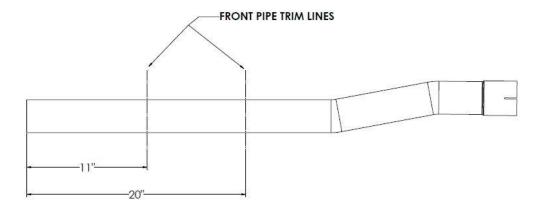
AS INSTALLED ON VEHICLE



NOTE: The **Extension Pipe** is required on 2010-Up Crew Cab 8" box only.

The **Front Pipe** will have to be trimmed for the following 2500/3500 models from the non-expanded side. See table below.

	Front Pipe Trim Length (to
Description	be shortened by)
2003-Up Regular Cab	20"
2003-09 Quad Cab with 6'4" Box	20"
2010-Up Crew Cab with 6'4" Box	11"



- 2. Install the **Front Pipe** over the existing factory Y-Pipe using the **3" Band Clamp**. Leave all clamps loose enough for adjustment
- 3. Slide the **Hang TightTM Hanger** over the **Front Pipe** (or **Extension Pipe** if required) and install the **Muffler** onto the **Front Pipe** (or **Extension Pipe** if required). Insert the **Hang TightTM Hanger** into the existing factory rubber insulator.
- 4. Slide the **3" Band Clamp** onto the **Over Axle Pipe** and install the **Over Axle Pipe** into the **Muffler.** Install the **Over Axle Pipe** hangers into the existing factory rubber insulators.
- 5. Slide the **3" Band Clamp** onto the **Tail Pipe** and slide onto the **Over Axle Pipe**. Slide the **Tail Pipe** hanger into the **Hanger Assembly** rubber insulator and attach to the frame using the fasteners provided.
- 6. Align the exhaust as required. Tighten all hardware and clamps, starting at the front and working rearward to secure the system.
- 7. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. Performance Exhaust system. We hope you enjoy your purchase.