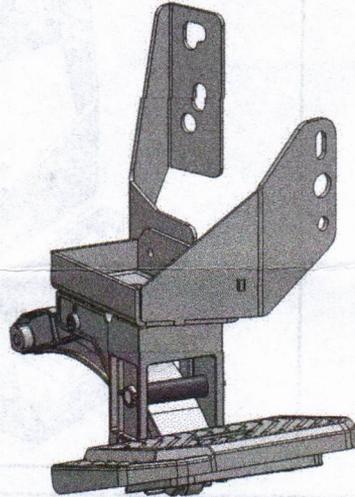




## INSTALLATION INSTRUCTIONS

PARTS LIST: HR59879

Item	Quantity
Linkage Arm Assembly	1
Step Pad	1
Frame Mounting Bracket	1
Support Bracket	1
8mm x 25mm Combo Bolts	4
8mm Lock Washer	1
8-1.25mm x 20mm Hex Bolt	1
8mm Nylon Lock Nuts	4
8mm x 24mm x 2mm Flat Washers	5
8-1.25mm x 20mm T-Bolts	4
14mm x 50mm x 4mm Flat Washers	1

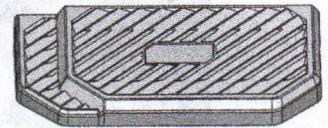
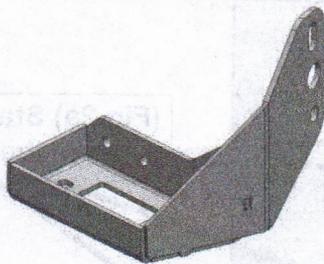
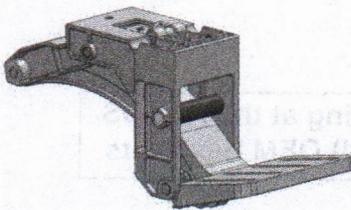


Linkage Arm Assembly

Frame Mounting Bracket

Support Bracket

Step Pad



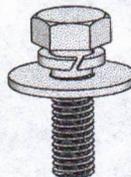
Lock Washer



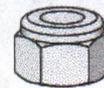
Flat Washer



Hex Bolt



Combo Bolt



Lock Nut



T-Bolt

**TOOLS REQUIRED**



**Ratchet**



**13mm Socket**



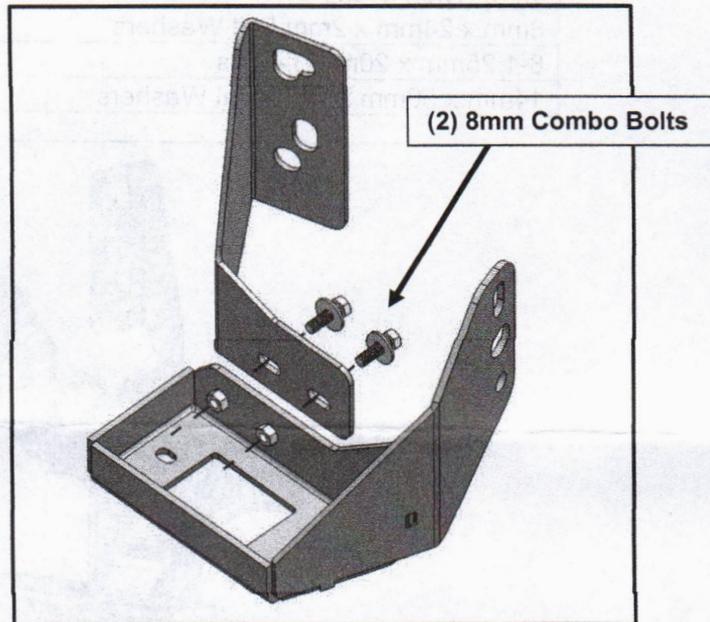
**Extensions**



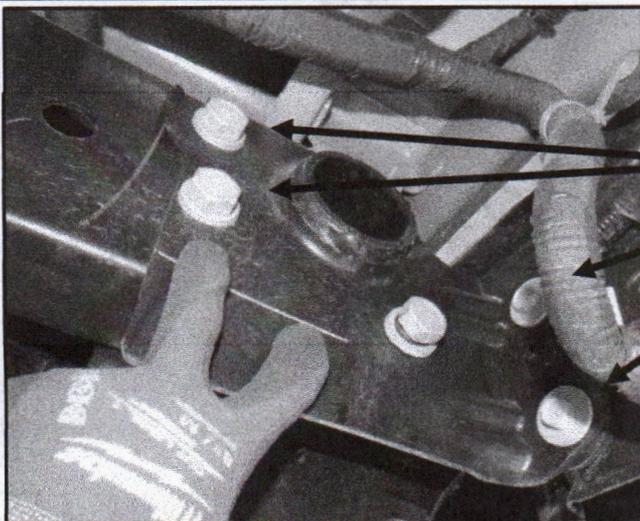
**Wrench**

- 1** Follow (Fig 1) to combine the mounting bracket to the support bracket. **Do not fully tighten hardware at this time.**

**(Fig 1) Combine Support Bracket to Frame Mounting Bracket**



- 2** Follow (Fig 2 – 4) to install the mounting bracket & support bracket to the frame of the vehicle. **Ensure hardware remains hand tightened.**

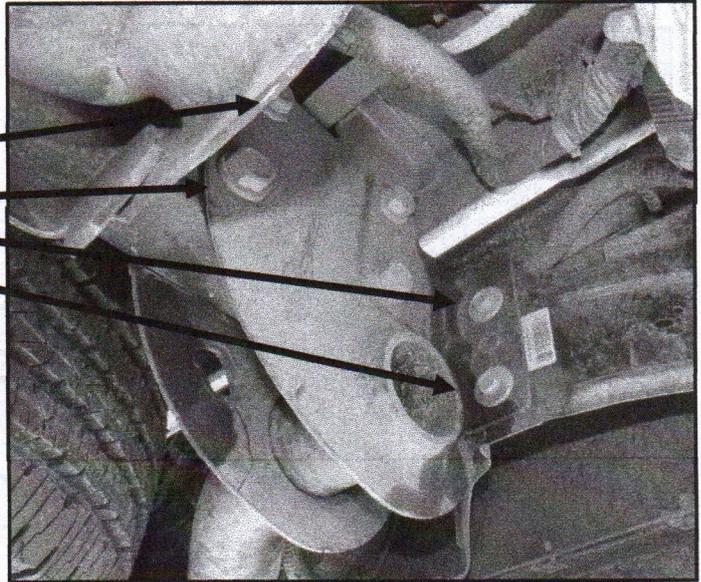


**(Fig 2a) Starting at the rear DS remove the (4) OEM Hex Bolts**

**Model with Hitch closer to mounting point pictured (Model 'A')**

(Fig 2b) Starting at the rear DS  
remove the (4) OEM Hex Bolts

Model with Hitch farther from  
mounting point pictured  
(Model 'B')



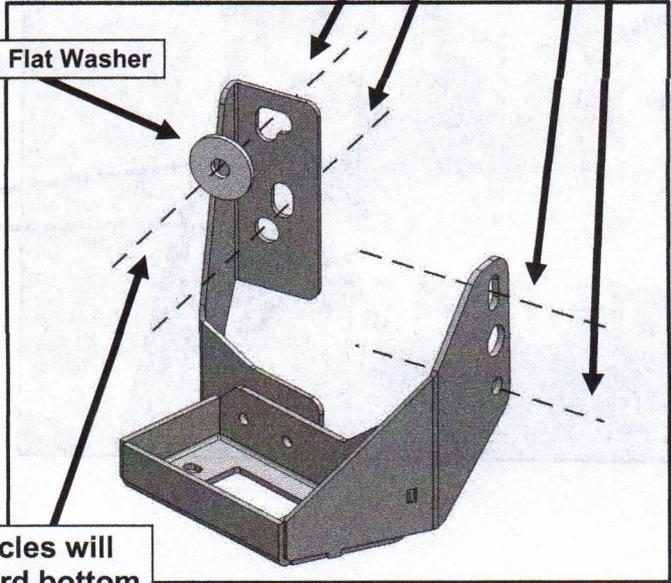
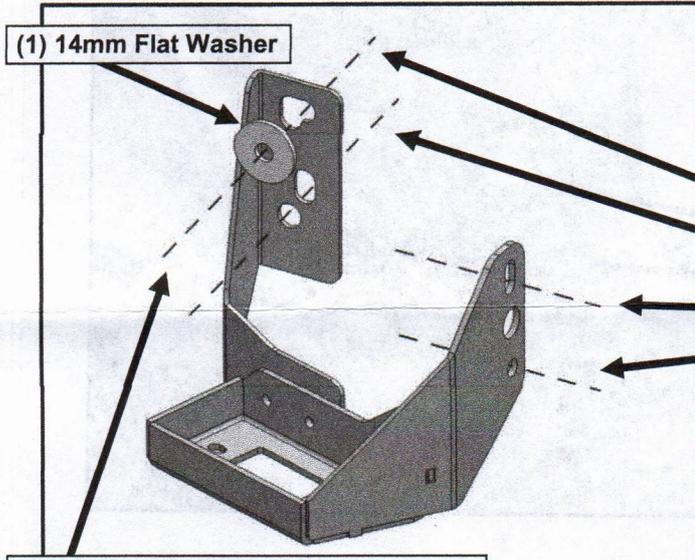
(1) 14mm Flat Washer

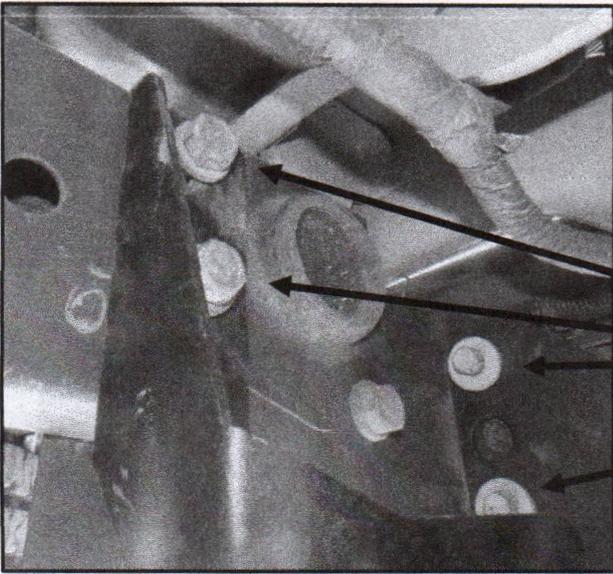
(Fig 3) Attach combined brackets  
to vehicle reusing (4) OEM Hex  
Bolts, using additional flat  
washer to keep bolt from falling  
through bracket

Note: Model 'A' vehicles will  
have OEM Bolt toward right  
side of top mounting slot

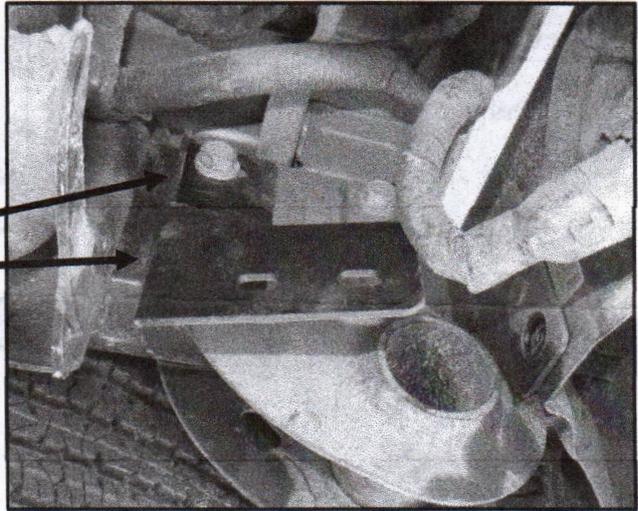
(1) 14mm Flat Washer

Note: Model 'B' vehicles will  
have OEM Bolt toward bottom  
side of top mounting slot

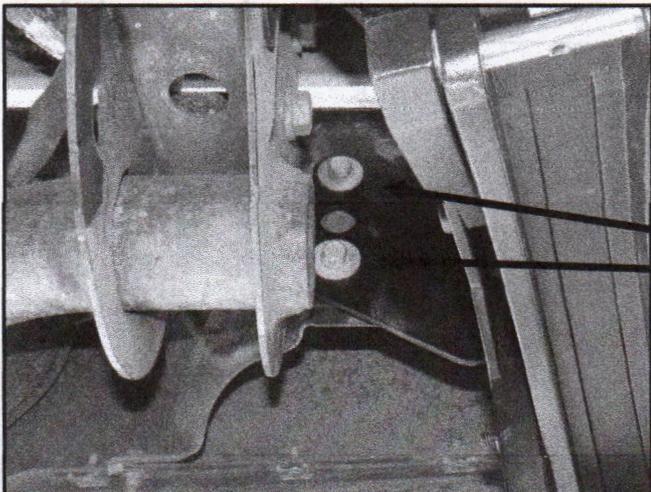




**(Fig 4a) Mounted Brackets  
for Model 'A' vehicles**



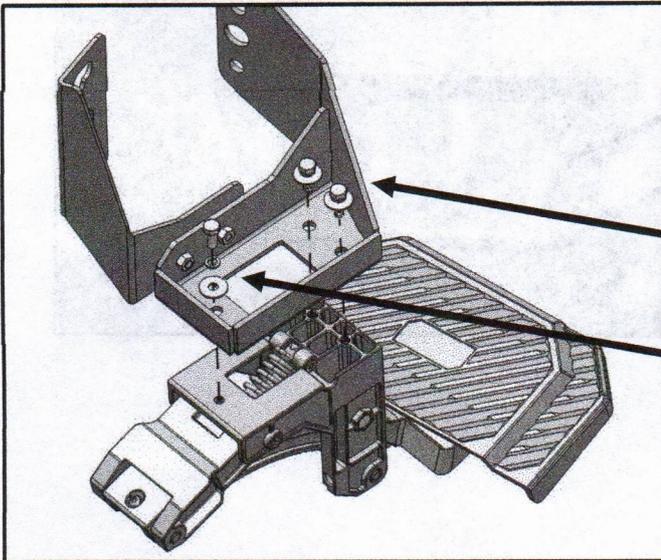
**(Fig 4b) Mounted  
Support Bracket for  
Model 'B' vehicles**



**(Fig 4c) Mounted Frame  
Mounting Bracket for  
Model 'B' vehicles**

**3**

Follow (Fig 5 – 8) to install the rest of the linkage arm assembly to the mounting bracket. Once finished, **Tighten all hardware at this time to the preferred position.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

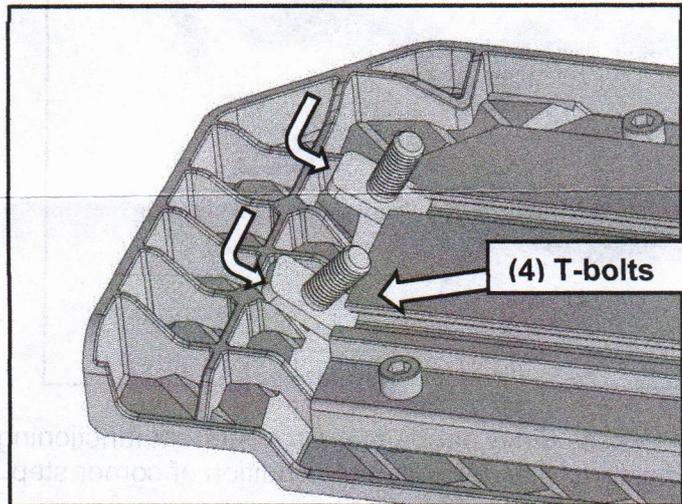


**(Fig 5) Mount the frame & support bracket to the linkage arm assembly**

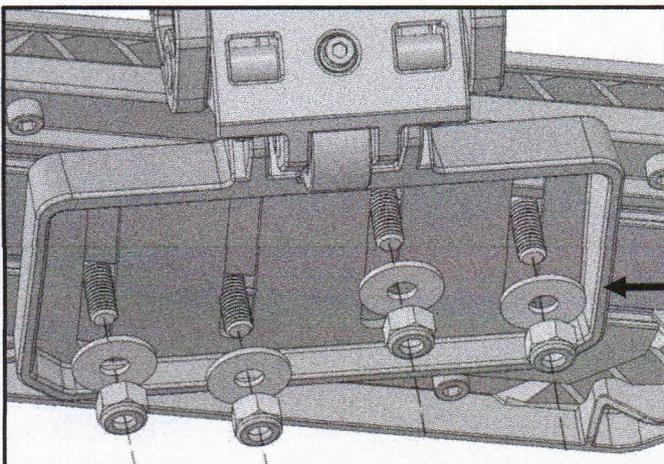
**(2) 8mm Combo Bolts**

**(1) 8mm Hex Bolt  
(1) 8mm Lock Washer  
(1) 8mm Flat Washer**

**(Fig 6) Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel)**



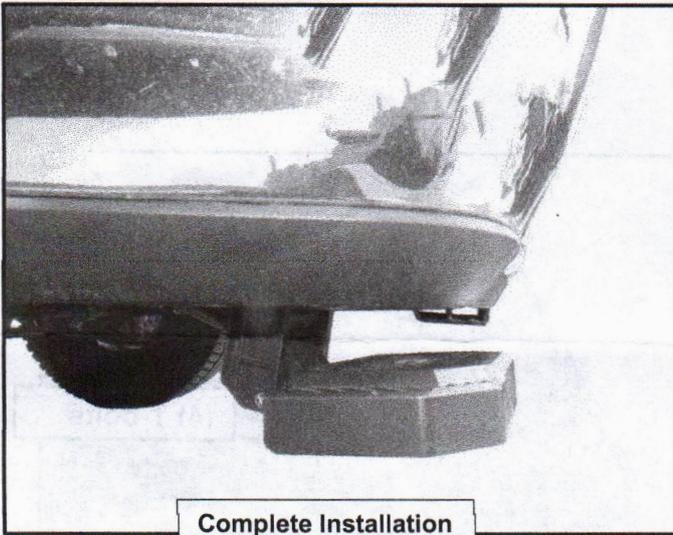
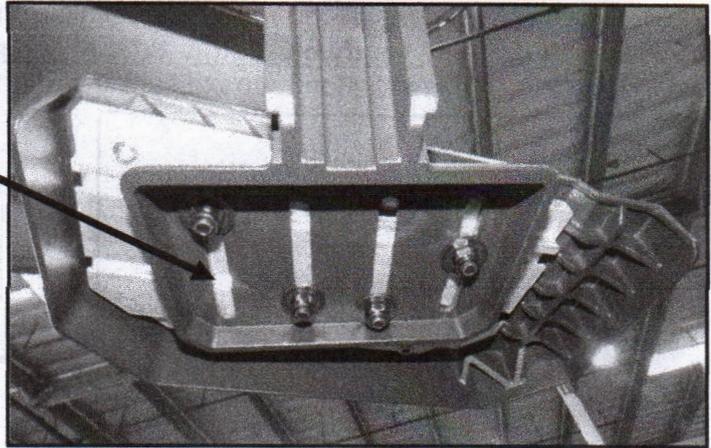
**(4) T-bolts**



**(Fig 7) Attach Step Pad to Corner Step Base**

**(4) 8mm Flat Washers  
(4) 8mm Nylon Lock Nuts**

(Fig 8) The step pad can be adjusted to the user liking



Complete Installation

**Note:** Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.