



AUTOMOTIVE PRODUCTS, INC.

# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2000-UP CHEVY SILVERADO/GMC SIERRA 2500/3500 CREW CAB 8 FT BED  
APP PART # 24-54190, 24-54195  
PLATINUM WHEEL TO WHEEL STEP BARS

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	3/4" SOCKET
2,3	2	FRONT MOUNTING BRACKET (2) DRIVERS SIDE, (3) PASSENGER SIDE	18MM SOCKET
4,5	2	CENTER MOUNTING BRACKET (4) DRIVERS SIDE, (5) PASSENGER SIDE	16MM SOCKET
6,7	2	REAR MOUNTING BRACKET (6) DRIVERS SIDE, (7) PASSENGER SIDE	13MM SOCKET
8,9	2	BED MOUNT BRACKET (TOP) (8) DRIVERS SIDE, (9) PASSENGER SIDE	RATCHET
10,11	2	BED MOUNT BRACKET (BOTTOM) (10) DRIVERS SIDE, (11) PASSENGER SIDE	TORQUE WRENCH
12	2	ISOLATOR ASSEMBLY	
13	2	1/2" HEX HEAD BOLTS	
14	2	1/2" LOCK WASHERS	
15	2	1/2" FLAT WASHERS	
16	2	M12 STUD PLATES ( FOR 00-10 ONLY)	
17	2	M12 LOCK WASHERS	
18	2	M12 FLAT WASHERS	
19	2	M12 HEX NUT	
20	12	M10 BUTTON HEAD BOLTS	
21	12	M10 FLAT WASHERS	
22	12	M10 TOOTHED LOCK WASHERS	
23	2	M8 HEX HEAD BOLTS	
24	2	M8 FLAT WASHERS	
25	2	M8 LOCK WASHERS	
26	2	PLASTIC RETAINERS	

1. Remove all contents from box, verify all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the front drivers side body mount. Remove the factory body mount bolt, then install the front drivers side mounting bracket by taking the factory bolt, going through the bracket then into its original place. Do not fully tighten at this time (fig 1).
3. Move to the center body mount and remove the body mount bolt. Install the center mounting bracket as stated in step 1. do not fully tighten at this time (fig 2).
4. Move to the rear body mount bolt and remove the body mount bolt. Install the rear mounting bracket as stated in step 1. do not fully tighten at this time (fig 3).



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5. Locate the location for the bed mounting bracket (top) (**Note: check for excess epoxy, and remove if necessary on the bed mounting location this can cause the bed mounting bracket (top) to not mount flush.**) (fig 4). For 2011– up remove the factory hardware shown in fig 4 and align the bed mount bracket (top ) to the corresponding mount holes reinstall the factory hardware, and attach the front to the threaded insert in the bed mount location using (1) M8 hex head bolt , (1) M8 lock washer , and (1) M8 flat washer do not fully tighten at this time (fig 5). For 00-10 you must insert (1) M12 stud plate into the bed mount location channel place (1) plastic retainer on the stud plate to prevent it from moving attach using (1) M12 flat washer (1) M12 lock washer, and (1) M12 hex nut. Do not fully tighten at this time.
6. To mount the bed mount bracket and isolator assembly see figure 6,7 ( the hardware used to mount this isolator assembly is included with it).
7. Lay the drivers side step bars on the cradles of the mounting brackets, starting at the front attach the step bar to the front mounting bracket using (1) 1/2” hex head bolt, (1) 1/2” lock washer, and (1) 1/2” flat washer. Do not fully tighten at this time.
8. Attach the step bar to each cradle mount using (2) M10 button head bolts, (2) M10 toothed lock washers, and (2) M10 flat washers.
9. Align and adjust step bar as needed then fully tighten all hardware at this time. Torque all 1/2” fasteners to 55-60 ft lbs, M12 to 45-50 ft lbs, M10 to 35-40 ft lbs, and M8 to 30-35 ft lbs

#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

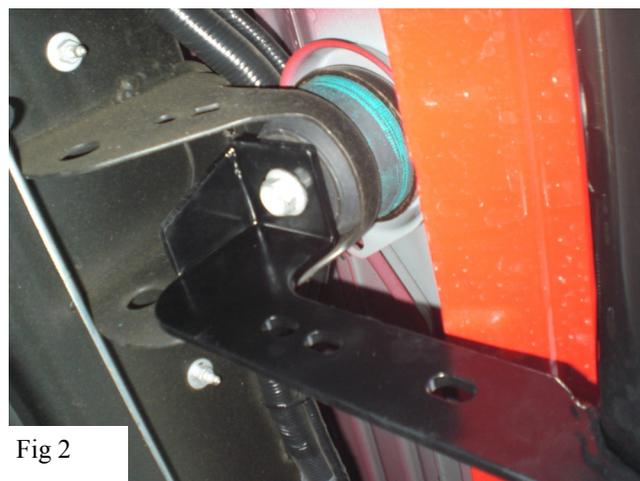




Fig 3

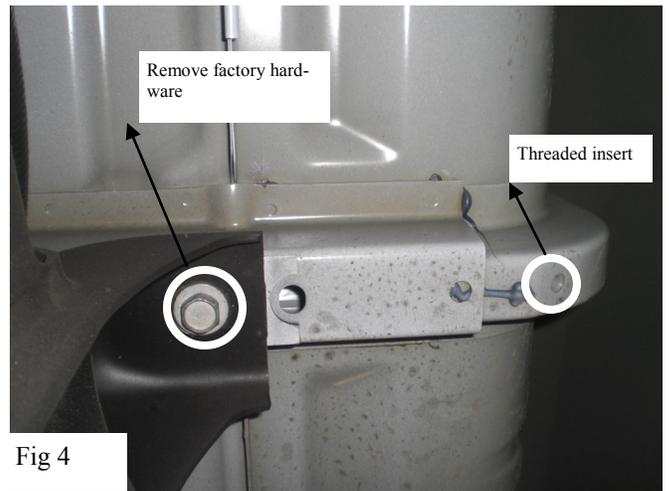


Fig 4



Fig 5



Fig 6



**Westin.**  
SIGNATURE OF QUALITY

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5/10/2011 P.N.: 75-0000-Rev A

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