



1.877.287.8634

INSTALLATION INSTRUCTIONS

IMPORTANT NOTICE: Be sure to inspect and test fit product before having it coated or painted. Ranch Hand will not be responsible for the cost of the coating if any problems with fit or finish are not noted and addressed beforehand

**BACK BUMPER for:
2001-07(Classic) CHEVY/GMC 2500HD/3500
PART # BBC010BLL**

NOTE: You can keep your factory receiver hitch!

1. If factory receiver hitch is present, remove the bolts that hold the factory bumper to the receiver hitch together.
2. Loosen the bolts that hold the receiver hitch to the frame. Let hang down.
3. Remove the bolts for the factory bumper and remove bumper.
4. Mount the Ranch Hand bumper to the frame. The mounting brackets will mount to the inside of the frame. Use two ½” x 2 ¼” bolt in the rear two holes. Use one 7/16” x 2” bolt in the front hole for each bracket.
5. Push the receiver hitch up and bolt the receiver hitch to the bracket on the Ranch Hand bumper. Use ½” x 1 ¾” bolts to install.
6. Tighten receiver hitch to frame and then receiver hitch to back bumper.
7. Torque ½” bolts to 110 ft. lbs. Torque 7/16” bolts to 70 ft. lbs.
8. *MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!*

----- **WARNING** -----

Special care should be exercised in the handling, storage and installation of Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

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