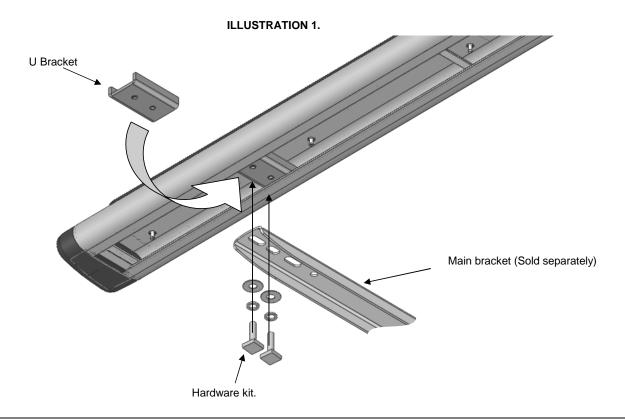
## INSTALLATION INSTRUCTIONS

# UNIVERSAL RUNNING BOARD

Parts List					Product Image	
Item	Qty.	Code	Description	Max. Torque		
1	1 Set	-	Running Board	-		
2	6 Pc.	396804AA	U (Clamp) Bracket *	-		or
						or
* Wheel to Wheel Running Boards have the U (Clamp) Brackets included on the Bracket Kit (Sold Separatedly)						
Requi	red Tools (1	Not included)				
Qty.	Description				$\overline{\bigcirc}$	
1	15mm Wren	ıch				
1	17mm Sock	et				
1	Ratchet					

# Instructions

- 1. Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3. Once the main brackets are installed (sold separately), the approximate installation time is 15 min.
- 4. Place the U brackets inside the Running Board. Move them to align to the main brackets. See illustration 1.
- 5. Place the flat and lock washers with the square head bolts. This hardware kit is included on the main brackets that are (sold separately). See illustration 1.
- **6.** Align the Running board an tighten the bolts using a 1/2" wrench.
- 7. NOTE: For some regular cabs only two U brackets are needed per side.

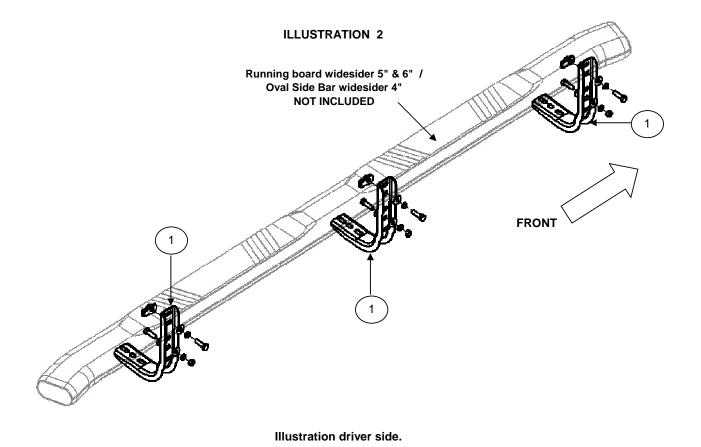


INSTALLATION INSTRUCTIONS								
BRACKET	OVAL SIDE BAR WIDESIDER 4"	WHEEL TO WHEEL WIDESIDER 4"	RUNNING BOARD WIDESIDER 5" & 6"	APPLICATION	MODEL			
	64180 67180	-	39587 39687	FORD SUPER DUTY CREW CAB.	99 - 13			
	64176 67176	-	39587 39687	FORD SUPER DUTY EXT. CAB.	99 - 13			
6841805	-	641262	-	FORD SUPER DUTY CREW CAB. 6'	99 - 13			
	-	641256	-	FORD SUPER DUTY EXT. CAB. 6'	99 - 13			
	_		<u> </u>					

Parts	List:				Tools required not including	ıg:
ITEM	QTY	CODE	DESCRIPTION	MAX. TORQUE	DESCRIPTION	QTY
1	3	3910306AB	Brackets set ( Front & Middle & Rear )	-	9/16" & 1/2" Hex socket / 9/16" Wrench	1
		KTE-390305	Hardware kit includes:		17mm Double hex socket ( 12 point )	1
2	12	-	5/16" Box head bolt	11 lb.ft	or 15mm Wrench	'
3	12	=	5/16" Flat washer	=	Ratchet	1
4	12	-	5/16" Lock washer	-	Ratchet extension	1
5	12	-	5/16" Hex nut	11 lb.ft	ILLUSTRATION 1	
6	12	-	3/8 x 1 1/4" Hex head bolt	30 lb.ft		
7	18	=	3/8" Flat washer	=		
8	12	-	3/8" Lock washer	=		
9	6	-	3/8" Hex nut	30 lb.ft		
10	6	-	3/8" Clip nut	30 lb.ft		
N	IOTA: 64	1180B / 67180PS	S / 64176B / 67176PS 641262 (B-PS) / 641256	2		

1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.

Oval side bar widesider 4"



Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Cleaning and care instructions:

Instructions:

Approximated installation time: 30 min.

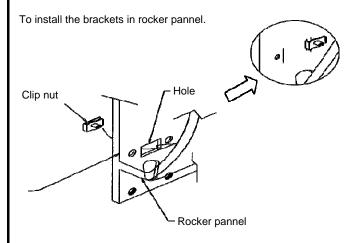
Design:

## INSTALLATION INSTRUCTIONS

2. Located holes inside the body in vehicle, front, middle, rear, place a clip nut in upper part. **SEE ILLUSTRATION 3.** 

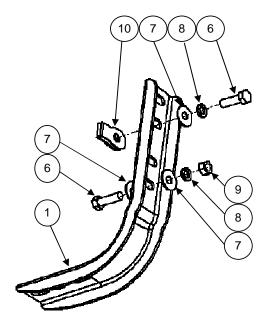
**4.** If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex hut. **SEE ILLUSTRATION 5.** Repeat for the opposite side. Leave loose.

#### **ILLUSTRATION 3**



3. Mount bracket and attach with: (1) 3/8 x 1 1/4" hex head bolt, (1) 3/8" flat and lock washers, in lower part attach with: (1) 3/8 x 1 1/4" hex head bolt, (2) 3/8 flat washer, (1) 3/8" lock washer, (1) 3/8" hex nut. **SEE ILLUSTRATION 4.** By each bracket. Leave loose.

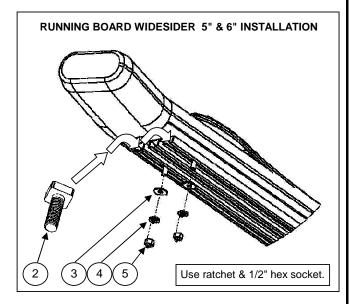
## **ILLUSTRATION 4**



Use ratchet & 9/16" hex socket & 9/16" wrench.

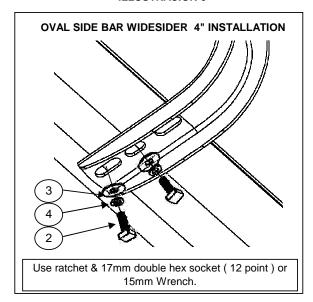
Illustration to front, middle and rear part. Driver side.

## **ILLUSTRACION 5**



- **5.** If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 6.** Repeat for the opposite side. Leave loose.
- **6.** Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.
- 7. Periodically check your product because it may need a retighten of bolts.
- 8. Fill the warranty card and place it inside your vehicle's glove box.

## **ILLUSTRACION 6**



Cleaning and care instructions:

Design:

Quality:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

2 de 2