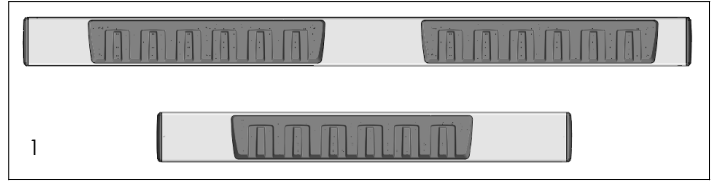


INSTALATION INSTRUCTIONS

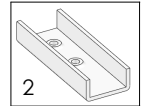
UNIVERSAL RUNNING BOARD

| Parts List | | | |
|------------|-------|----------|-------------------|
| Item | QTY | Code | Description |
| 1 | 1 set | | Running Board |
| 2 | 6 pcs | 397872AA | U (clamp) bracket |



Required Tool:

- A. Ratchet w/5" extension
- B. 15mm wrench
- C. 17mm 12-point socket



1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.
2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
3. Once the main brackets are installed **(sold separately)**, the approximate installation time is **15 min.**
4. Identify the outboard side of the running board prior to install. **See illustration 1.**
5. Place the U brackets inside the Running Board. Move them to align to the main brackets.
6. Place the flat and lock washers with the square head bolts. This hardware kit is included on the main brackets that are **(sold separately)**. **See illustration 2.**
7. Align the Running board and tighten the bolts using the wrench or the socket.
8. **NOTE: For some regular cabs only two U brackets are needed per side.**

Illustration 1

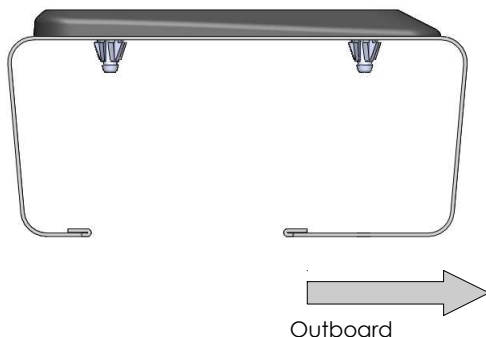
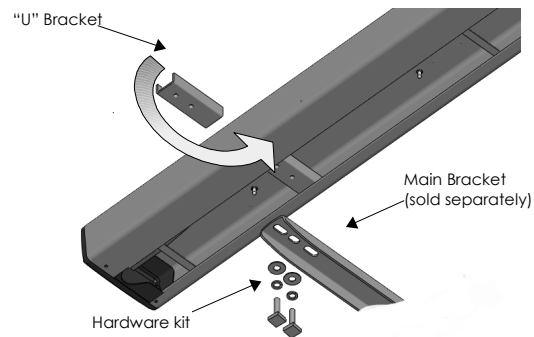


Illustration 2



INSTALLATION INSTRUCTIONS

| BRACKET | OVAL SIDE BAR WIDESIDER 4" | WHEEL TO WHEEL WIDESIDER 4" | RUNNING BOARD WIDESIDER 5" & 6" | APPLICATION | MODEL |
|---------|-------------------------------|--------------------------------|------------------------------------|------------------------------|---------|
| 6841805 | 64180 67180 | - | 39587 39687 | FORD SUPER DUTY CREW CAB. | 99 - 13 |
| | 64176 67176 | - | 39587 39687 | FORD SUPER DUTY EXT. CAB. | 99 - 13 |
| | - | 641262 | - | FORD SUPER DUTY CREW CAB. 6' | 99 - 13 |
| | - | 641256 | - | FORD SUPER DUTY EXT. CAB. 6' | 99 - 13 |
| | | | | | |
| | | | | | |

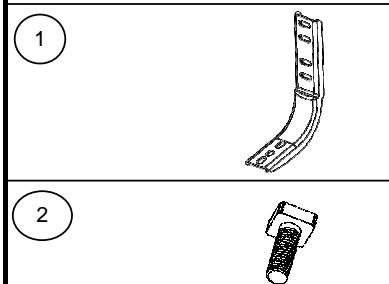
Parts List:

| ITEM | QTY | CODE | DESCRIPTION | MAX. TORQUE |
|------|-----|-------------------|--|-------------|
| 1 | 3 | 3910306AB | Brackets set (Front & Middle & Rear) | - |
| | | KTE-390305 | Hardware kit includes: | |
| 2 | 12 | - | 5/16" Box head bolt | 11 lb.ft |
| 3 | 12 | - | 5/16" Flat washer | - |
| 4 | 12 | - | 5/16" Lock washer | - |
| 5 | 12 | - | 5/16" Hex nut | 11 lb.ft |
| 6 | 12 | - | 3/8 x 1 1/4" Hex head bolt | 30 lb.ft |
| 7 | 18 | - | 3/8" Flat washer | - |
| 8 | 12 | - | 3/8" Lock washer | - |
| 9 | 6 | - | 3/8" Hex nut | 30 lb.ft |
| 10 | 6 | - | 3/8" Clip nut | 30 lb.ft |

Tools required not including:

| DESCRIPTION | QTY |
|---|-----|
| 9/16" & 1/2" Hex socket / 9/16" Wrench | 1 |
| 17mm Double hex socket (12 point) or 15mm Wrench | 1 |
| Ratchet | 1 |
| Ratchet extension | 1 |

ILLUSTRATION 1



NOTA: 64180B / 67180PS / 64176B / 67176PS 641262 (B-PS) / 641256 (B-PS) ADEMÁS:

| | | | | |
|----|---|---|----------------------------|---|
| 11 | 1 | - | Oval side bar widesider 4" | - |
|----|---|---|----------------------------|---|

Instructions:

Approximated installation time: 30 min.

1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.

ILLUSTRATION 2

Running board widesider 5" & 6" /
Oval Side Bar widesider 4"
NOT INCLUDED

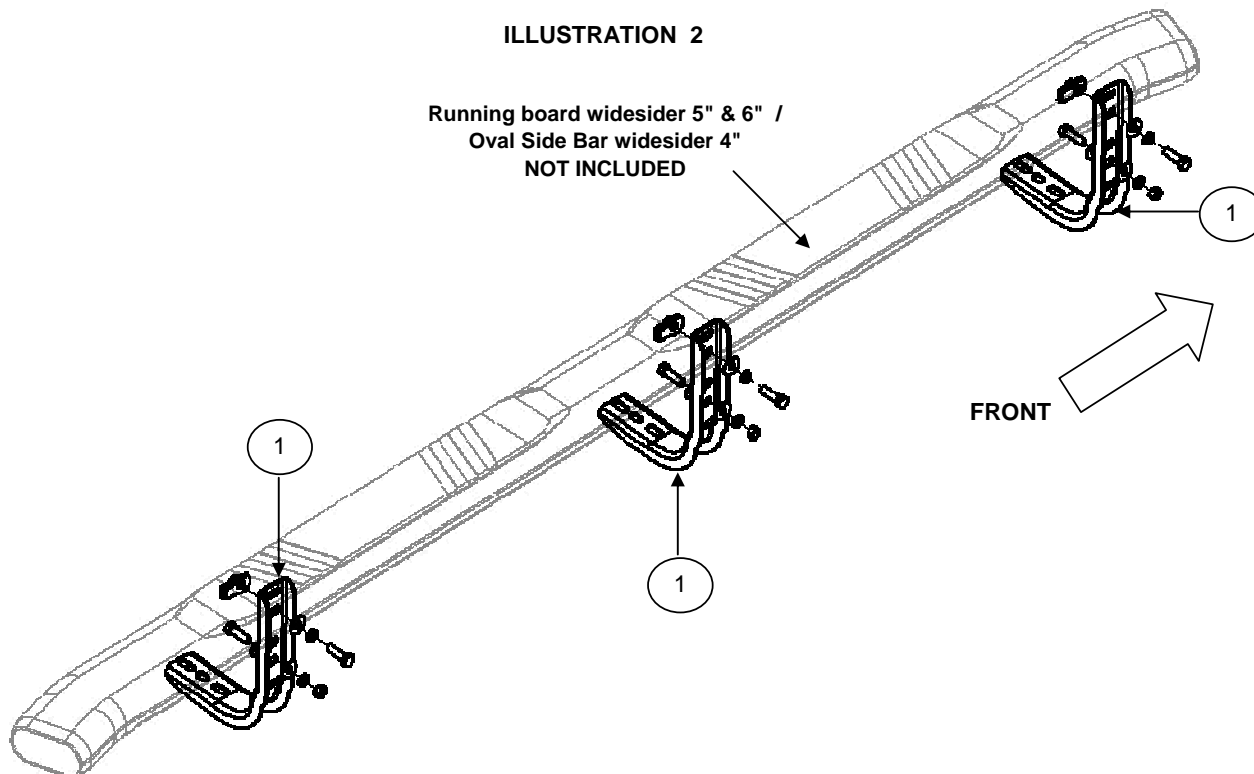


Illustration driver side.

Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Revised 24/06/13

Design:

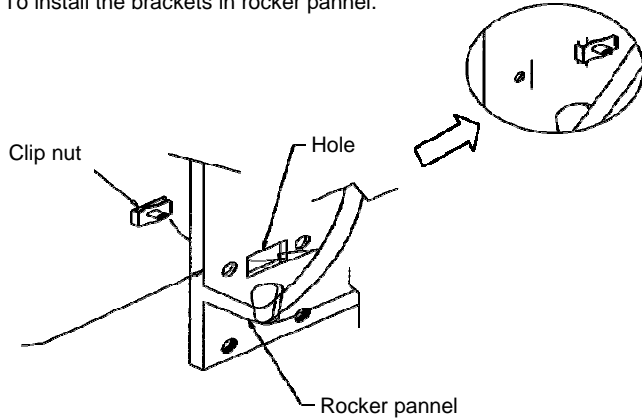
Quality:

INSTALLATION INSTRUCTIONS

2. Located holes inside the body in vehicle, front, middle, rear, place a clip nut in upper part. **SEE ILLUSTRATION 3.**

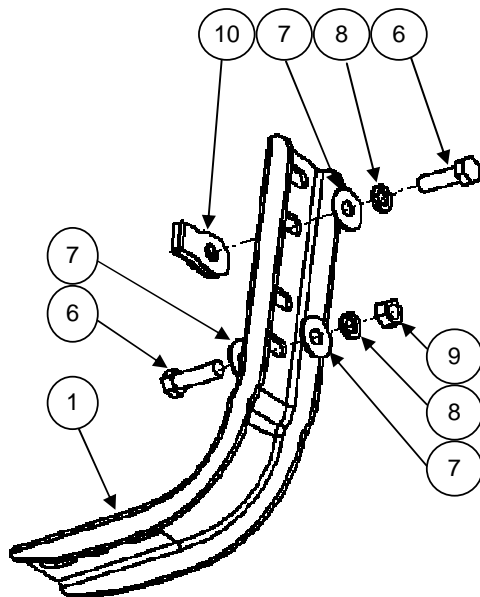
ILLUSTRATION 3

To install the brackets in rocker panel.



3. Mount bracket and attach with: (1) 3/8 x 1 1/4" hex head bolt, (1) 3/8" flat and lock washers, in lower part attach with: (1) 3/8 x 1 1/4" hex head bolt, (2) 3/8 flat washer, (1) 3/8" lock washer, (1) 3/8" hex nut. **SEE ILLUSTRATION 4.** By each bracket. Leave loose.

ILLUSTRATION 4



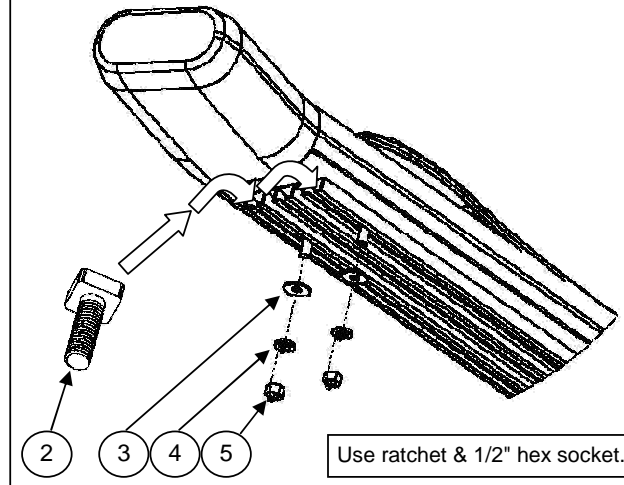
Use ratchet & 9/16" hex socket & 9/16" wrench.

Illustration to front, middle and rear part. Driver side.

4. If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex nut. **SEE ILLUSTRATION 5.** Repeat for the opposite side. Leave loose.

ILLUSTRACION 5

RUNNING BOARD WIDESIDER 5" & 6" INSTALLATION

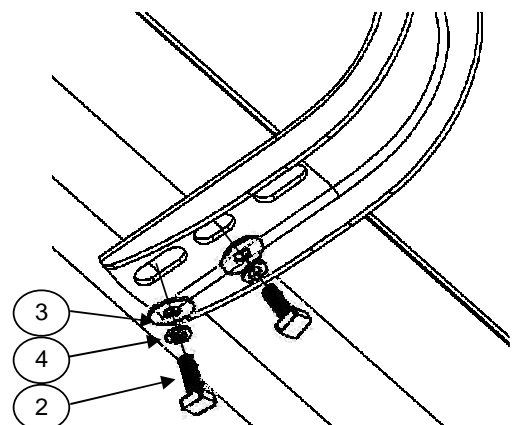


Use ratchet & 1/2" hex socket.

5. If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 6.** Repeat for the opposite side. Leave loose.
6. Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.
7. Periodically check your product because it may need a re-tighten of bolts.
8. Fill the warranty card and place it inside your vehicle's glove box.

ILLUSTRACION 6

OVAL SIDE BAR WIDESIDER 4" INSTALLATION



Use ratchet & 17mm double hex socket (12 point) or 15mm Wrench.

Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Revised 24/06/13

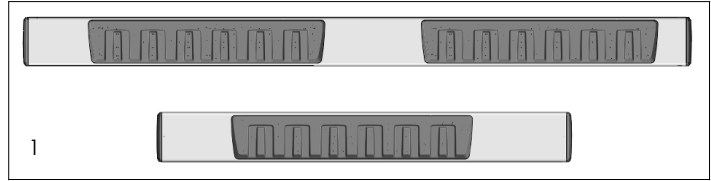
Design:

Quality:

INSTALATION INSTRUCTIONS

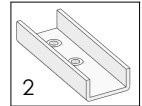
UNIVERSAL RUNNING BOARD

| Parts List | | | |
|------------|-------|----------|-------------------|
| Item | QTY | Code | Description |
| 1 | 1 set | | Running Board |
| 2 | 6 pcs | 397872AA | U (clamp) bracket |



Required Tool:

- A. Ratchet w/5" extension
- B. 15mm wrench
- C. 17mm 12-point socket



1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.
2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
3. Once the main brackets are installed **(sold separately)**, the approximate installation time is **15 min.**
4. Identify the outboard side of the running board prior to install. **See illustration 1.**
5. Place the U brackets inside the Running Board. Move them to align to the main brackets.
6. Place the flat and lock washers with the square head bolts. This hardware kit is included on the main brackets that are **(sold separately)**. **See illustration 2.**
7. Align the Running board and tighten the bolts using the wrench or the socket.
8. **NOTE: For some regular cabs only two U brackets are needed per side.**

Illustration 1

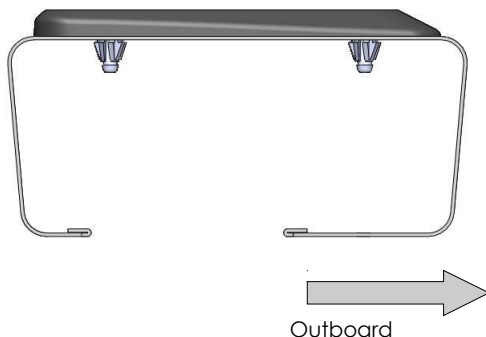


Illustration 2

