

REDROCK

RETRACTABLE BED STEP

(2017-2022 F-250 / F-350)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Step Assembly
- (1) Inner Mounting Bracket
- (1) Outer Mounting Bracket
- (2) M10x1.50 x 25mm Bolts
- (2) M10x1.50 Nuts
- (2) M8x1.25 x 30mm Bolts

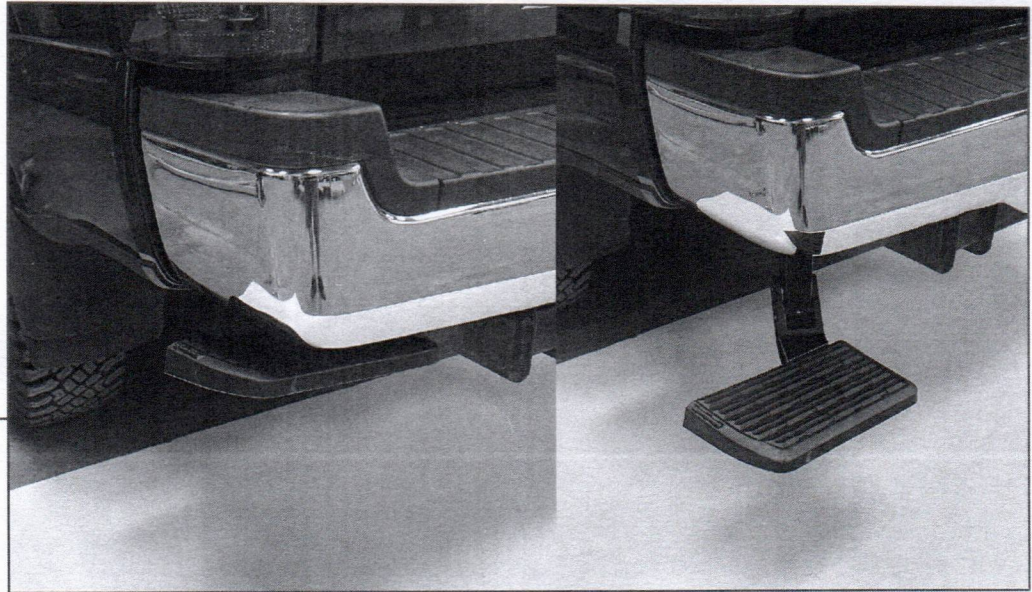
TOOLS REQUIRED

12, 13, 14, 21mm Socket/Wrench
Ratchet w/ 6" Extension

SKU # SD66995

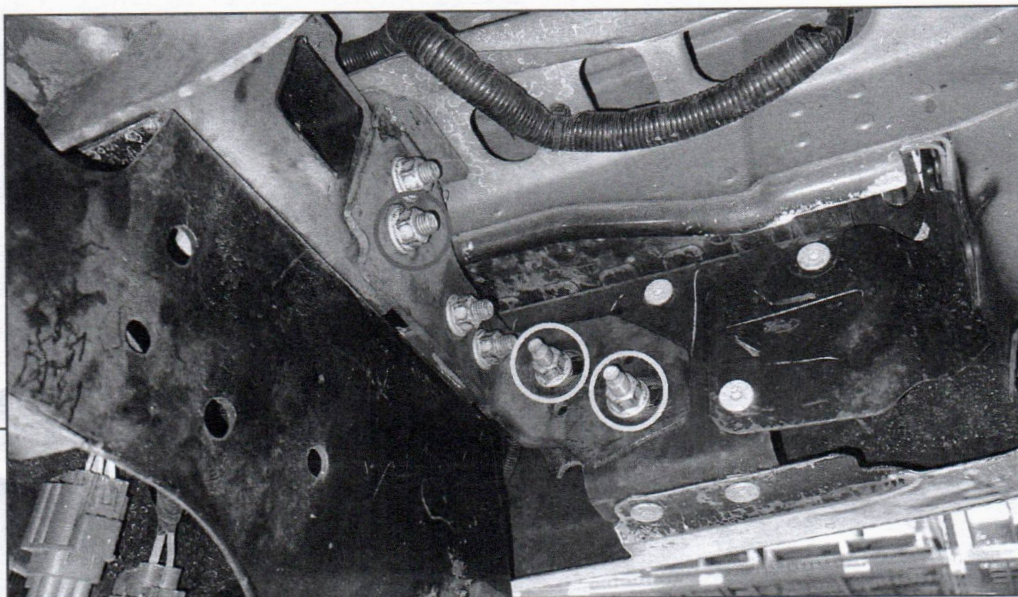
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STEP 5



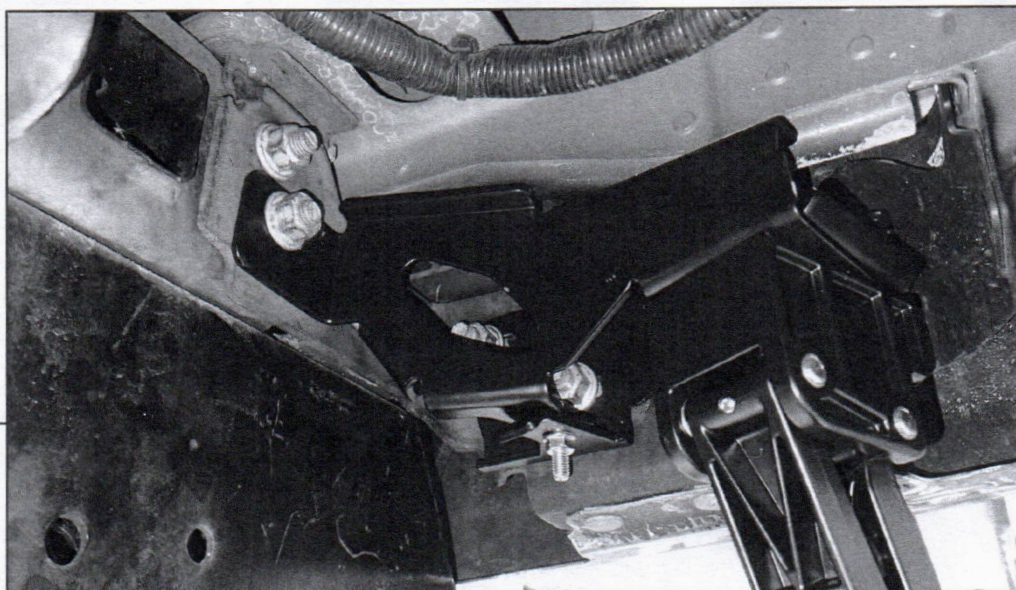
Installation is now complete.

STEP 3



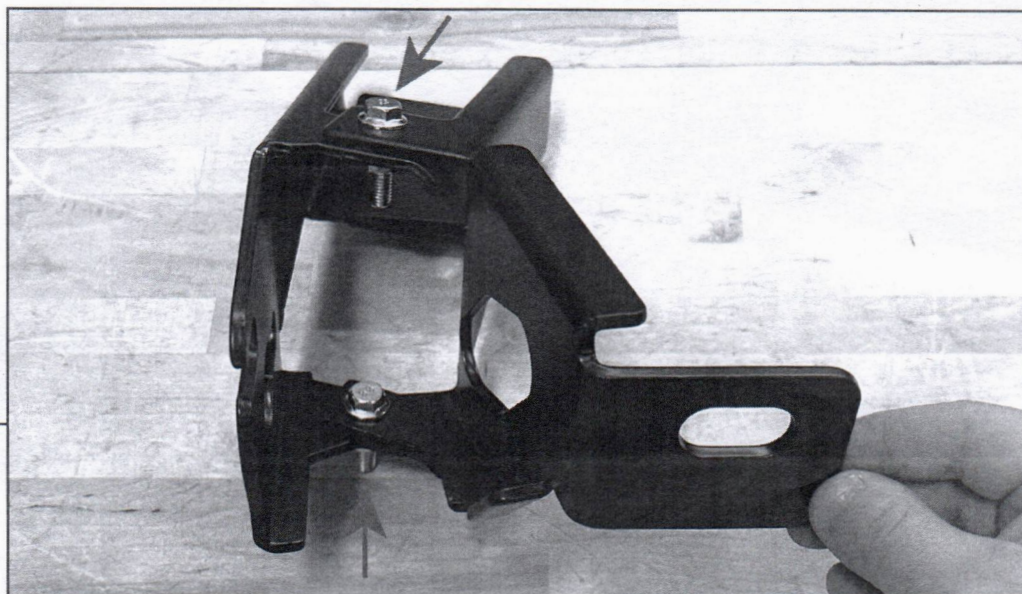
On the driver side of the vehicle, locate the rear bumper mounting hardware. Remove the (1) 21mm nut indicated above in RED. Then, loosen the (2) 21mm nuts indicated above in YELLOW.

STEP 4



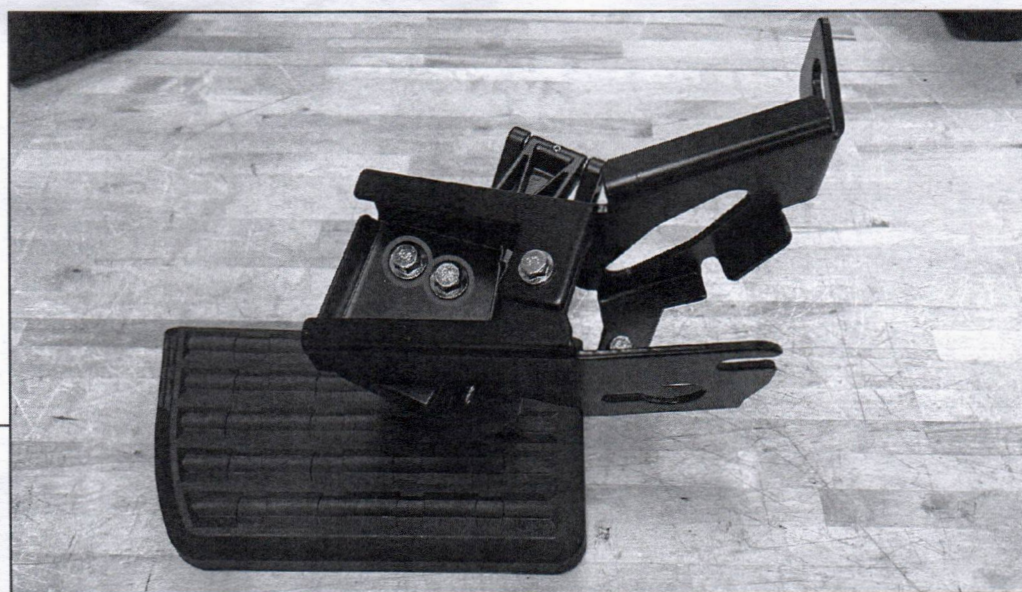
Fit the step assembly to the rear bumper mounting studs around the loosened nuts. Re-install the (1) 21mm nut to the frame stud once the step is in place. Tighten all 21mm nuts until the step assembly is secure to the vehicle.

STEP 1



Fit the inner and outer mounting brackets together as shown above, and secure the brackets together using the (2) M8 bolts and (2) M8 nuts. Tighten the M8 hardware until fully secure.

STEP 2



Fit the bracket assembly to the step assembly, and secure into place using the (2) M10 x 25mm bolts.