

REDROCK

RETRACTABLE BED STEP

(1999-2016 F-250 / F-350)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Step Assembly
- (1) Mounting Bracket
- (1) Spacer Bracket
- (2) M10x1.50 x 65mm Bolts
- (2) M10 Flat Washers

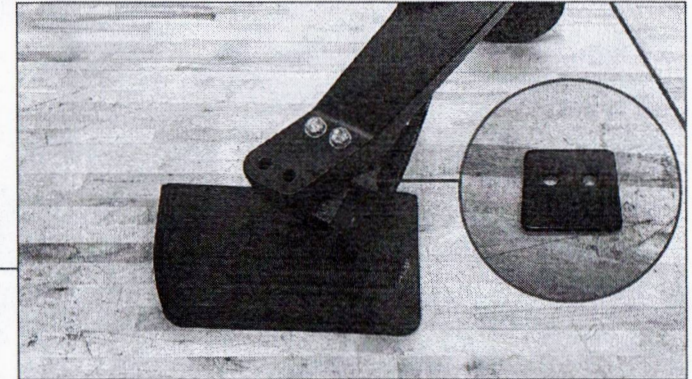
TOOLS REQUIRED

- 16mm, 21mm Sockets
- Ratchet
- Floor Jack

SKU # SD67233
Edited: 06/09/2025

REDROCK

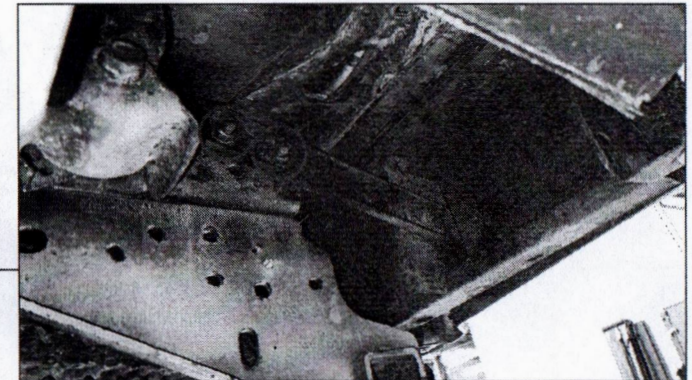
STEP 1



Assembly the mounting bracket to the step assembly using the included (2) M10 x 65mm bolts and (2) M10 flat washers. Fit the included spacer bracket between the mounting bracket and step assembly.

Note: Some applications may not require the spacer. The spacer is intended to properly space the bumper from the step when in the retract position.

STEP 2

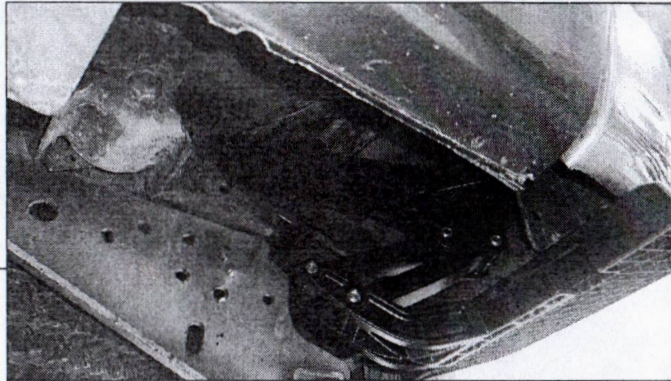


Apply light pressure to the bottom of the rear bumper on the driver side. During the installation, the bumper mounting hardware will be loosened, and the floor jack will hold the bumper alignment during the step assembly installation.

With the bumper supported, remove the (2) 21mm nuts securing the bumper to the frame.

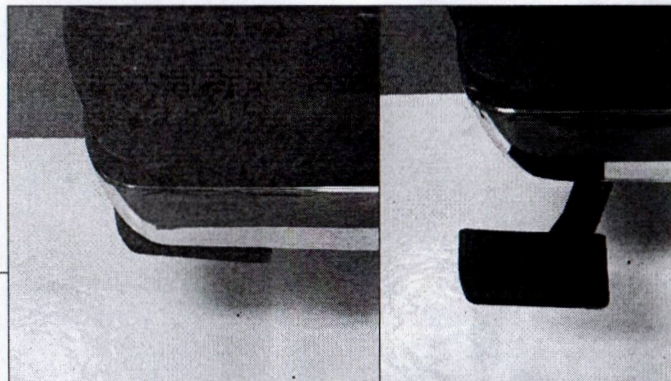
REDROCK

STEP 3



Fit the step assembly to the vehicle bumper mounting studs, and secure the step assembly to the bumper bracket/frame using the original (2) 21mm nuts. Tighten evenly until the step is secure.

STEP 4



Installation is now complete.