



FORD® F-150®

2009-2014 FORD® F-150®

**BUMPER MOUNT
INSTALLATION INSTRUCTIONS
FITS (1) 20" E-SERIES®**

*Lights sold separately



KIT INCLUDES

- | | |
|---|---------------------------|
| (1) Mount #46529 | (2) 5/16" SS Lock washers |
| (2) 5/16" x 18 x 3/4" SS Carriage bolts | (2) 5/16" x 18 SS Nuts |
| (2) 5/16" SS flat washers | |

IMPORTANT

Thank you for purchasing Rigid Industries® products for your Ford®. Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through all of these instructions and tips before proceeding with the installation. **It is strongly recommended that this product be installed by a professional.**

Always disconnect any power sources connected to your vehicle before servicing fuses or electrical systems.

STEP 1

Un-clip (4) tabs on each plastic bumper cover. Remove and save (2) plastic bumper covers. See Figure 1.

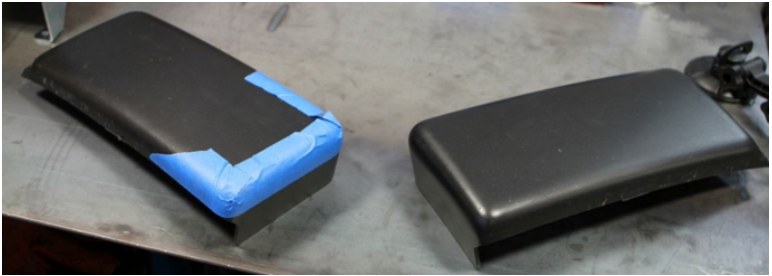
Figure 1:



Figure 1.1:



Figure 1.2:



STEP 2

Align Rigid Industries Mount and mark (2) holes to be drilled with 5/16" drill bit.
See Figure 2.

Figure 2:



Figure 2.1:



STEP 3

Install Rigid Industries Mount using (2) 5/16" x 18 x 3/4" SS carriage bolts, (2) 5/16" SS flat washers, (2) 5/16" SS Lock washers, and (2) 5/16" x 18 SS Nuts. See Figure 3.

Figure 3:



Figure 3.1:



STEP 4

Install Rigid Industries light using hardware provided with the light. See Figure 4.

Wiring: Wire your lights according to the instructions included with the light. Take care to avoid any heat sources and sharp or abrasive surface.

Figure 4:



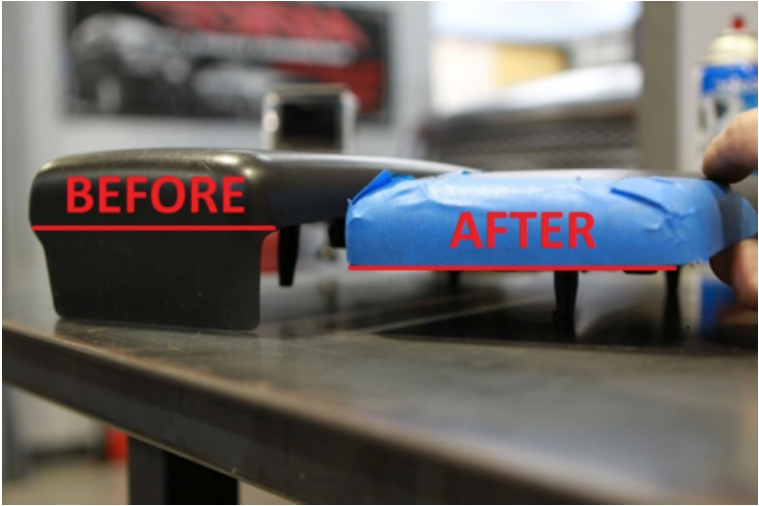
STEP 5

Remove excess material from (2) plastic bumper covers saved from Step 1. See Figure 5.

Figure 5:



Figure 5.1: Before and After



STEP 6

Re-install (2) plastic bumper covers modified in Step 5.

Figure 6:





Your installation is now complete.

Welcome to the Rigid Nation!



WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Flashlights – 1 year
- Accessories and Mounts – 2 years
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at rigidindustries.com/about/warranty.

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PKG-IS-137 REV1

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