

2011-15 Mustang 3.7L V6

2011-15 Ford F-Series Truck 3.7L/3.5L V6

# 73mm Throttle Body

Part # 1822



Special Tools Required:

 No special tools required Install Time:

Approximately 30 Mins

Difficulty:

1 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

### STEP 1

Disconnect the negative battery terminal.

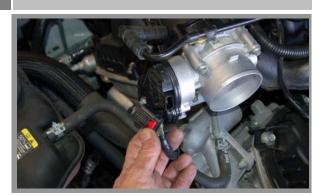
### STEP 2



 Disconnect the (2) breather hoses attached to the inlet tube.

### STEP 3STEP 4

 Loosen the clamps at each end of the inlet tube, at the throttle body and at the air filter box.
Remove the inlet tube and set it aside.



 Unplug the electrical connector from the side cover of the throttle body. Pull the black wire harness mount out of the hole in the throttle body.

### STEP 5

 Unbolt the throttle body from the intake manifold and remove.

### STEP 6

 Wipe off the rubber o-ring gasket as it will be reused with the BBK throttle body.







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For any questions, email us: tech@bbkperformance.com

installation instructions



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### STEP 7





 Using the supplied bolts, install the BBK throttle body onto the intake manifold and tighten the bolts. Reconnect the electrical connection.

#### STEP 8





• The stock air inlet tube will work with the BBK throttle body. Just open the clamp all the way up before installing. Trim off the 2 small tabs on the top of the stock rubber inlet tube so it will fit all the way onto the BBK throttle body. A little WD-40 or light grease may help this process.

### STEP 9

 With the inlet tube installed and the clamps tight, reconnect the breather hoses. Reconnect the negative battery terminal.

## Hardware Included

- KIT1821/22
  - o HDW183 Bolts, SHCS M6-1.0X60 (4pcs)







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