



BED TIE-DOWN ANCHORS

(2015-2020 F150, F250, F350)

INSTALLATION INSTRUCTIONS

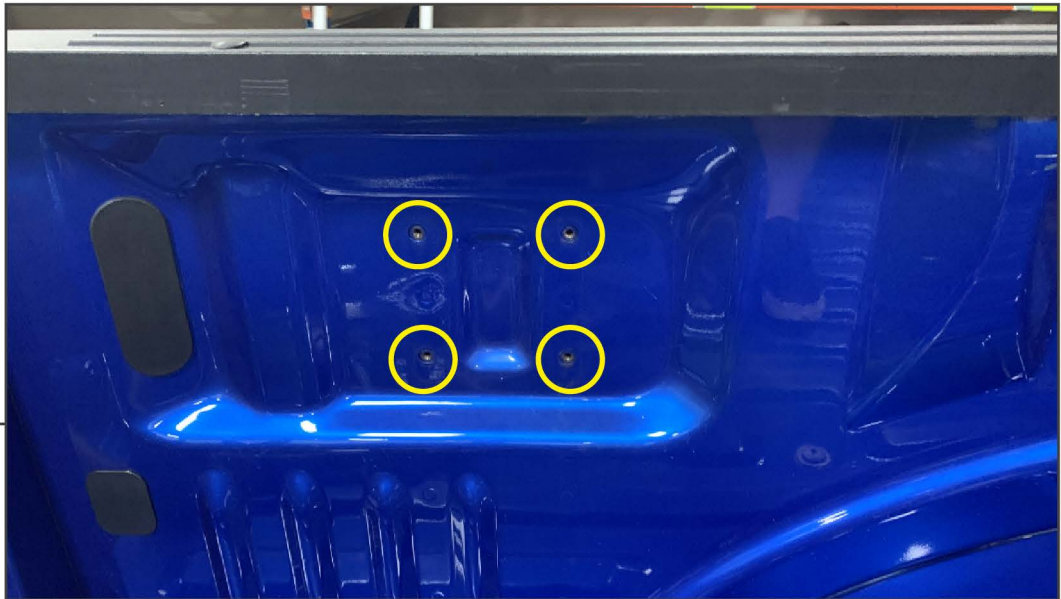
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(4) Bed Tie-Down Anchors
(16) T-30 Torx Screws
(1) T-30 Torx Bit

TOOLS REQUIRED

Tap/Die Set
T-30 Torx Screwdriver

SKU # T554367

**STEP 1**

Clean the bed side threaded holes using a pick or a tap/die set. Ensure the threads are clear.

**STEP 2**

Align the bed tie down anchor to the bed side. Use (4) provided T-30 Torx bolts to secure the anchor to the vehicle. Use spray lubricant if necessary if threads are not entirely cleared. Repeat steps 1-2 to the remaining bed anchors.

Installation is now complete.