




OVERLAND BED RACK

(2009-2014 F-150) 

INSTALLATION INSTRUCTIONS

CONTENTS

- (6) Bed Rail Mounting Arms
- (3) Bed Rail Connecting Arms
- (2) Central Connecting Brackets
- (4) Cage Brackets
- (6) Nut Plates
- (1) Spare Tire Bracket
- (60) M10x1.50 x 25mm Bolts
- (60) M10 Lock Washers
- (60) M10 Flat Washers
- (48) M10 Flange Nuts
- (1) 9/16-12 x 135mm Bolt
- (1) 9/16 Lock Washer
- (1) 9/16 Flat Washer

TOOLS REQUIRED

- 6mm Allen Key/Socket
- 13mm Wrench

SKU # T565681

**STEP 1**

Insert the bed rail mounting arm into the bed rail connecting rails using (4) M10 x 25mm Allen bolts, (4) M10 flat washers, (4) M10 lock washers, and (4) M10 flange nuts per bracket. Do not tighten the hardware at this time.

Repeat this step for all bed rail mounting arms.

**STEP 2**

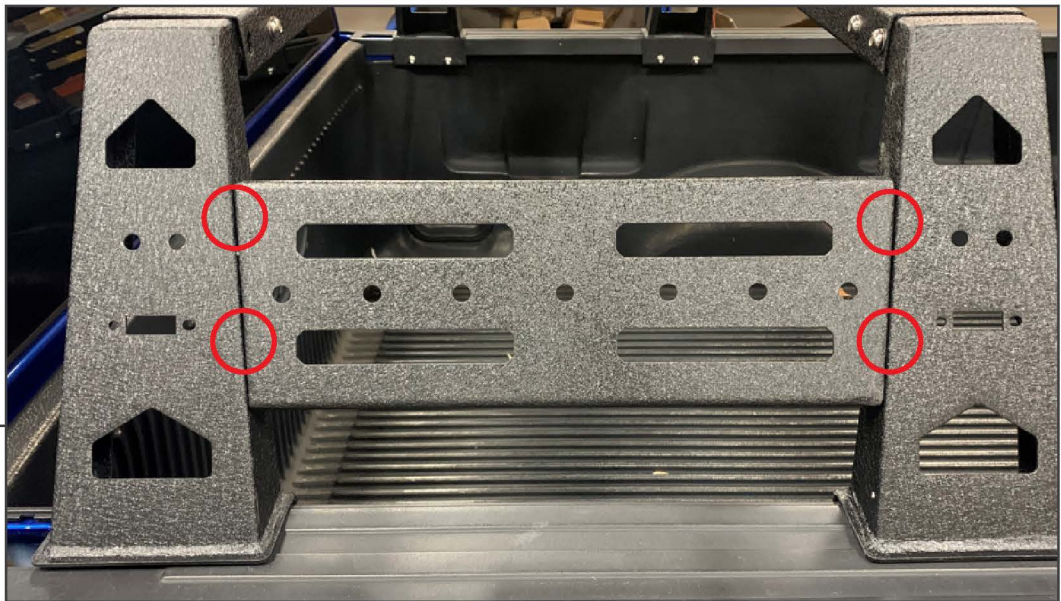
Place the bed rail mounting arms assembly onto the vehicle bed rails. Place (1) nut plate behind the bed rail and align the nuts to the bed rail mounting arm. Loosely secure (2) M10 x 25mm Allen bolts, (2) M10 lock washers, and (2) M10 flat washers.

Repeat this step for the remaining bed rail mounting arms.

**STEP 3**

Install (1) upper central mounting bracket to connect the bed rail assemblies using (4) M10 x 25mm Allen bolts, (4) M10 lock washers, (4) M10 flat washers, and (4) M10 flange nuts. Do not tighten the hardware at this time.

Repeat this step to the remaining upper central mounting bracket.

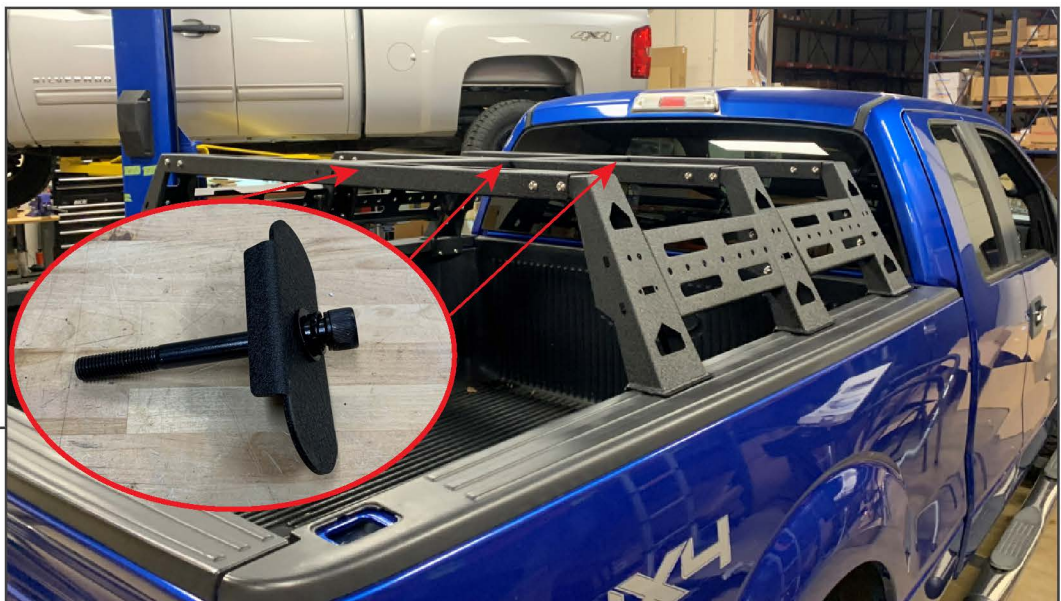
**STEP 4**

Install the (4) cage brackets to the side bed rail arms using (4) M10 x 25mm bolts, (4) M10 lock washers, (4) M10 flat washers, and (4) M10 flange nuts per cage bracket.

**STEP 5**

Tighten all hardware evenly to secure the bed rack to the vehicle bed.

Installation is now complete.

**STEP 6
(SPARE TIRE)**

Optional: Secure a spare tire to the bed rack at one of the three mounting locations using (1) 9/16-12 x 135mm bolt, (1) 9/16 lock washer, (1) 9/16 flat washer, and (1) spare tire bracket.