



BAJA UPPER REPLACEMENT GRILLE

(1997-2003 F-150)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Grille Assembly
- (1) Wiring Harness
- (2) Scotchlok Connectors

TOOLS REQUIRED

- 8mm Socket
- Ratchet
- Panel Removal Tool
- Flathead Screwdriver
- Phillips Screwdriver
- Pliers

SKU # T573989 , T573990

**STEP 1**

Open the vehicle hood. Remove (8) plastic push clips from the radiator cover. Remove the cover from the vehicle.

**STEP 2**

Under each headlight, remove (4) plastic push clips securing the splash guard to the bottom of the grille.

**STEP 3**

Remove (1) 8mm screw from the inside of the side marker lamp. Unplug the connector and remove the side marker from the vehicle.

**STEP 4**

Above each headlight, lift upwards on the (2) headlight retaining brackets. With the brackets lifted, firmly pull the headlight away from the vehicle, and unplug the electrical connector.

**STEP 5**

Remove (10) Phillips head screws around the grille. With the screws removed, firmly pull the grille away from the vehicle, noting the (2) central mounting clips. Remove the grille from the vehicle and set on a soft surface for disassembly.

**STEP 6**

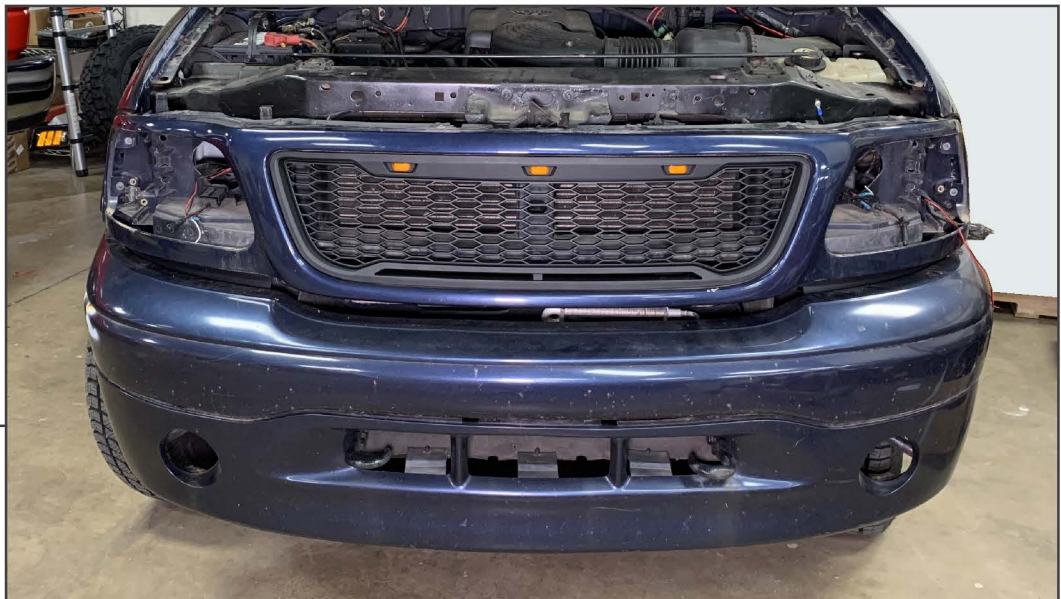
Using a flathead screwdriver, gently pry the grille insert mounting retainers away from the insert, while prying upwards on the grille insert. Work all of the retainers evenly. Once all of the retainers are loose, lift the grille insert away from the grille assembly. Remove the outer trim ring.

STEP 7



Place the new grille insert into the vehicle grille panel, and press the sides downwards, ensuring the retainers are securing the grille insert. Plug in the wiring harness to each LED light

STEP 8



Align the grille assembly to the vehicle. Neatly route the harness towards the LH headlight mounting area.

**STEP 9
(WIRING)**

Wiring: Locate the LH side marker light connector. Splice the grille lighting harness into the side marker light connector using (2) scotchlok connectors following the diagram below. The grille lights will power on with the parking lights.

<u>Vehicle Parking Light Harness</u>	-	<u>Grille Lighting Harness</u>
Brown (+)	-	Red (+)
Black (-)	-	Black (-)

STEP 10

Re-assemble the vehicle following steps 1-5 in reverse order.

Installation is now complete.