



# INSTALLATION GUIDE

**2017+ Ford F150 Raptor Rear Differential Skid Plate**  
**SKU: BNSD-F35T-17DF**

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## RESOURCES & CONTACT



**CALL 1-877-GOMISHI**

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## IMPORTANT SAFETY INFORMATION

- Mishimoto recommends you use safety glasses and protective gloves during the installation of our products
- Raise vehicle only on jack stands or on a vehicle lift
- Allow vehicle to cool completely prior to attempting installation
- Do not run the engine or drive the vehicle while overheating; serious damage can occur
- Please dispose of any liquids properly
- Mishimoto is not responsible for any vehicle damage or personal injury due to installation errors, misuse, or removal of Mishimoto products
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## SUPPLIED PARTS

- (1) REAR DIFFERENTIAL SKID PLATE
- (2) AXLE TUBE CLAMPS
- (1) DIFFERENTIAL CLAMP
- (4) M8 X 40MM BOLTS
- (2) M8 X 25MM BOLTS
- (2) FLAT WASHERS
- (2) LOCK WASHERS
- (2) RUBBER WASHERS

## REQUIRED TOOLS

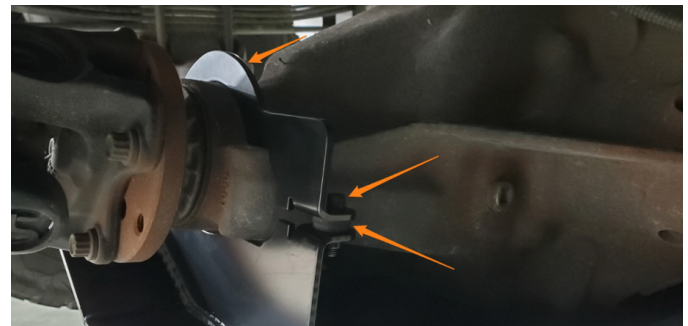
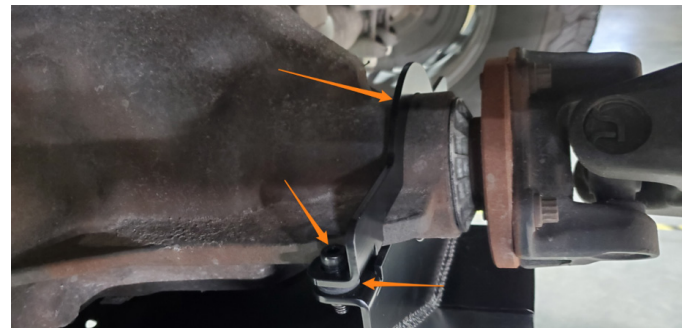
- 6MM ALLEN SOCKET
- SOCKET DRIVER

## INSTALLATION INSTRUCTIONS

**01.** Using a 6mm allen socket or wrench, attach the Borne Off-Road skid plate to the axle tube with the supplied (2) axle tube clamps and (4) 40mm bolts. Leave bolts loose enough that the skid plate can be rotated to adjust it's position if needed. (See image on right)



**02.** Using a 6mm allen socket or wrench, install the differential clamp with the supplied (2) 25mm bolts, flat washers, & lock washers. The supplied (2) rubber washers should be placed between the differential clamp and the mount on the skid plate.



**03.** Tighten the bolts from step 1. Do not overtighten or damage to the axle tube may occur.

**Congratulations! You have completed your installation.**

***\*For Disposal Instructions, and Warranty Information continue to the following page.***

## DISPOSAL INSTRUCTIONS

- Do not dispose of any product as unsorted municipal waste. Use separate collection facilities. Contact your local authority for information regarding the collection systems available.
- Never improperly dispose of any coolant, oil, or other chemicals.

## WARRANTY INFORMATION



- All claims must be accompanied with a picture of the Mishimoto product showing the issue for which the claim is being submitted.
- Mishimoto asks that the customer inspect their purchased item for any damage immediately upon arrival.
- Any product deemed dead on arrival (DOA) must be claimed within 14 business days of delivery. Claims outside of this time frame will not be covered under the Mishimoto Lifetime Warranty.
- This warranty does not include payment and/or reimbursement of the cost of labor in connection with the removal of any product returned pursuant to the warranty policy or in connection with the installation of any replacement items provided under the warranty policy.
- Mishimoto has the right to refuse a claim at any time.

- When Mishimoto accepts a claim, Mishimoto retains full discretion to choose if it will: (i) repair or replace purchaser's original Mishimoto product; (ii) replace purchaser's original Mishimoto product with the most current available model; or (iii) provide the purchaser with a gift card redeemable on [Mishimoto.com](https://www.mishimoto.com) in the amount of the original purchase price of the original Mishimoto product. The provision of a replacement of a Mishimoto product is subject to availability and Mishimoto retains the right to substitute any warranty claim item with a comparable item or credit at any time.
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- If you have a vehicle equipped with an automatic transmission, please make sure to specify this within the text box on the claim form. Mishimoto is not responsible for incorrect replacement shipments if transmission type is not indicated.



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Cancer and  
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This product can expose you to chemicals which are known to the state of California to cause cancer. For more information visit: [www.p65warnings.ca.gov](https://www.p65warnings.ca.gov)





# INSTALLATION GUIDE

**2017+ Ford F150 Raptor Engine Skid Plate**

**SKU: BNSD-F35T-17E**

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## RESOURCES & CONTACT



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## IMPORTANT SAFETY INFORMATION

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## SUPPLIED PARTS

(1) ENGINE SKID PLATE

## REQUIRED TOOLS

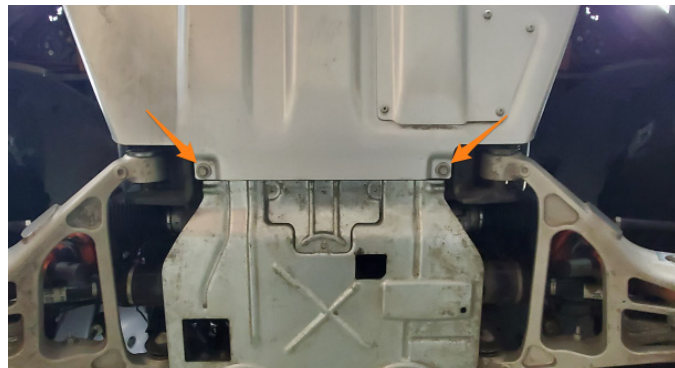
10MM SOCKET  
13MM SOCKET  
15MM SOCKET  
SOCKET DRIVER  
TORQUE WRENCH

## INSTALLATION INSTRUCTIONS

**01.** Using a 13mm socket, loosen but do not remove the (4) front bolts on the front skid plate (if equipped).



**02.** Using a 15mm socket, remove the (2) rear bolts and the spacer bar (if equipped) between the front skid plate (if equipped) and engine skid plate. Let the front skid plate hang on the (4) bolts that were loosened in step 1.



**03.** Using a 10mm socket, remove the (2) bolts that connect the engine skid plate to the transmission skid plate.



**04.** Using a 13mm socket, remove the last (2) bolts and the engine skid plate from the vehicle.



Continued on next page

**05.** Using a 15mm socket, install the (2) bolts removed in step 2 through the front skid plate (if equipped), spacer bar (if equipped), and Borne Off-Road engine skid plate and tighten to 22 lb-ft (30 N-m). Ensure the face of the spacer bar (if equipped) marked **"BOTTOM"** is facing down.



**06.** Using a 13mm socket, install the (2) bolts removed in step 4 and tighten to 22 lb-ft (30 N-m).



**07.** Using a 10mm socket, install the (2) bolts removed in step 3 and tighten to 106 lb-in (12 N-m).

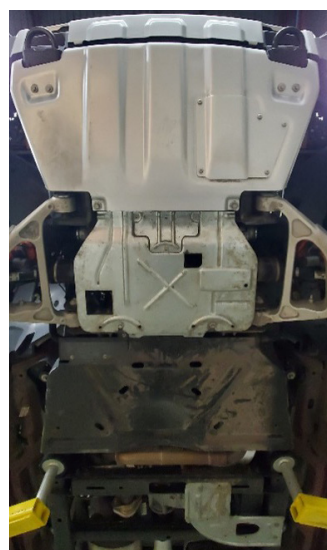


**08.** Using a 13mm socket, tighten the (4) bolts on the front skid plate (if equipped) that were loosened in step one to 22 lb-ft (30 N-m).



**Congratulations! You have completed your installation.**

**Before**



**After**



**Note:** The engine, transmission, and transfer case skid plates are shown above. These installation instructions are for the engine skid plate only.



## DISPOSAL INSTRUCTIONS

- › Do not dispose of any product as unsorted municipal waste. Use separate collection facilities. Contact your local authority for information regarding the collection systems available.
- › Never improperly dispose of any coolant, oil, or other chemicals.

## WARRANTY INFORMATION



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# INSTALLATION GUIDE

**2017+ Ford F150 Raptor Fuel Tank Skid Plate**  
**SKU: BNSD-F35T-17FT**

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## SUPPLIED PARTS

(1) FUEL TANK SKID PLATE

## REQUIRED TOOLS

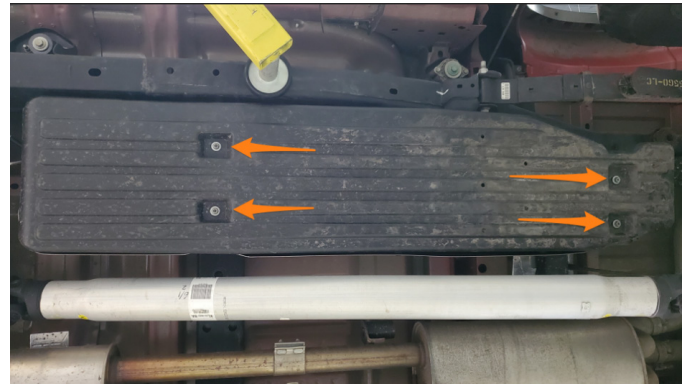
13MM SOCKET  
SOCKET DRIVER  
TORQUE WRENCH

## INSTALLATION INSTRUCTIONS

- 01.** Using a 13mm socket, remove the fuel tank skid plate from the vehicle by removing the (4) nuts. (View image on right).
- 02.** Using a 13mm socket, install the Bourne Off-Road fuel tank skid plate by reinstalling the (4) nuts removed in step 1 and tighten to 22 lb-ft (30 N-m).

**Congratulations! You have completed your installation.**

### Step 1:



### Before:



### After:



***\*For Disposal Instructions, and Warranty Information continue to the following page.***

## DISPOSAL INSTRUCTIONS

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## WARRANTY INFORMATION



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**BORNE OFF-ROAD®**  
by **MISHIMOTO**

# INSTALLATION GUIDE

**2017+ Ford F150 Raptor Transfer Case Skid Plate**

**SKU: BNSD-F35T-17TC**

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- WARRANTY INFORMATION

## RESOURCES & CONTACT



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## IMPORTANT SAFETY INFORMATION

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## SUPPLIED PARTS

- (1) TRANSFER CASE SKID PLATE
- (1) UPPER BRACKET
- (1) LOWER BRACKET
- (3) M8 BOLTS
- (3) FLAT WASHERS
- (3) LOCK WASHERS

## REQUIRED TOOLS

- 13MM WRENCH
- 13MM SOCKET
- SOCKET DRIVER
- TORQUE WRENCH

## INSTALLATION INSTRUCTIONS

**01.** Using a 13mm socket, remove the transfer case skid plate from the vehicle by removing the (4) bolts. (See first image on right)



**02.** Using a 13mm socket, assemble the upper and lower brackets with (2) of the supplied bolts, flat washers, & lock washers around the frame as shown below. Leave the bolts loose enough that the location of the bracket on the frame can be adjusted.



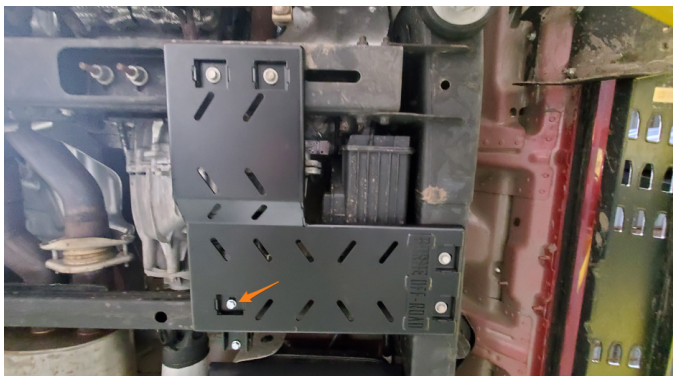
**03.** Using a 13mm socket, install the Borne Off-Road transfer case skid plate with the (4) bolts that were removed in step 1. Do not fully tighten the bolts yet.



Continued on next page



**04.** Align the bracket installed in step 2 with the slot in the skid plate. Using a 13mm socket, attach the skid plate to the bracket with the remaining (1) supplied bolt, flat washer, & lock washer, and tighten to 22 lb-ft (30 N-m).

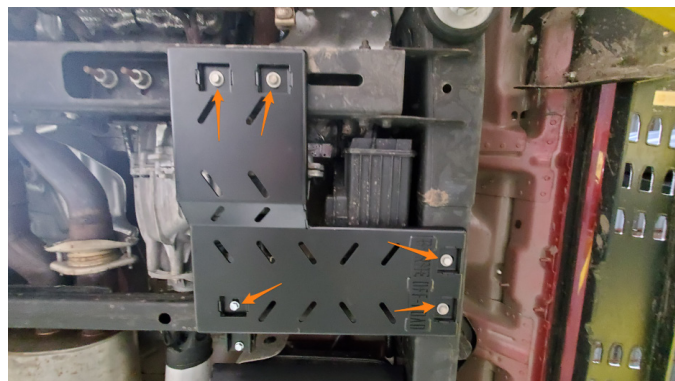


**05.** Using a 13mm socket or wrench, fully tighten the (2) bolts that assemble the bracket around the frame from step 2. Tighten to 22 lb-ft (30 N-m).



**06.** Using a 13mm socket, fully tighten all (5) mounting bolts to 22 lb-ft (30 N-m). (See image first image on right)

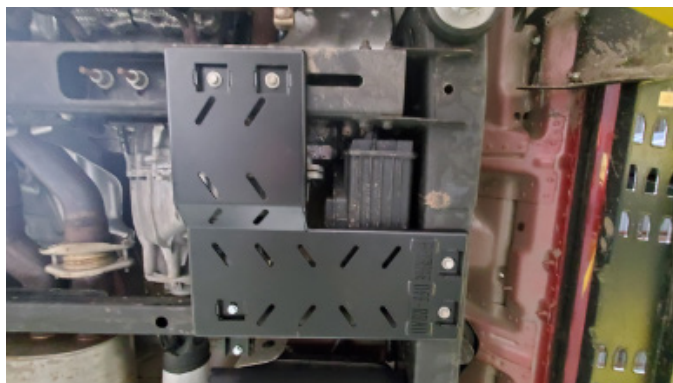
**Congratulations! You have completed your installation.**



**BEFORE**



**AFTER**



## DISPOSAL INSTRUCTIONS

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## WARRANTY INFORMATION



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# INSTALLATION GUIDE

**2017+ Ford F150 Raptor Transmission Skid Plate**  
**SKU: BNSD-F35T-17TR**

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  - WARRANTY INFORMATION

## RESOURCES & CONTACT



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## SUPPLIED PARTS

- (1) TRANSMISSION SKID PLATE
- (1) ACCESS COVER
- (5) M8 BOLTS
- (5) M8 CLIP NUTS

\*THE PARTS BELOW ARE PACKAGED IN A SEPARATE BAG AND ARE FOR USE ONLY IF NO OEM SKID PLATE IS EQUIPPED:

- (4) M10 CLIP NUTS
- (4) M10 BOLTS
- (4) FLAT WASHERS
- (4) LOCK WASHERS

## REQUIRED TOOLS

- 8MM SOCKET (ONLY IF OEM SPLASH GUARD IS EQUIPPED)
- 10MM SOCKET
- 12MM SOCKET
- 13MM SOCKET
- SOCKET DRIVER
- TORQUE WRENCH



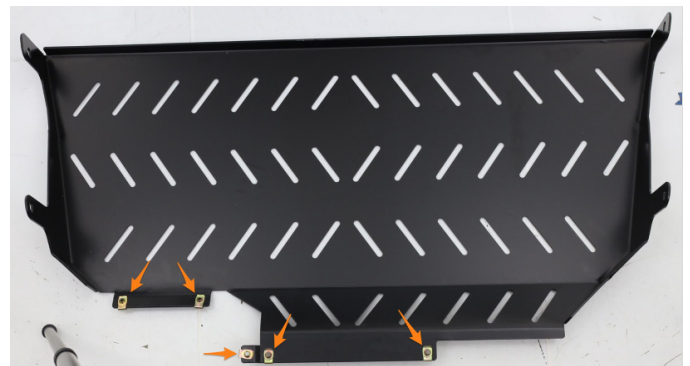
**BEFORE**

**AFTER**

## INSTALLATION INSTRUCTIONS

Note: The engine, transmission, and transfer case skid plates are shown above. These installation instructions are for the transmission skid plate only.

**01.** Install the (5) supplied clip nuts to the Borne Off-Road transmission skid plate as shown below:



**02.** Using a 10mm socket (8mm socket if OEM splash guard is equipped), remove the (2) bolts that connect the engine skid plate to the transmission skid plate (or splash guard). These bolts will not be reused. (See next page)

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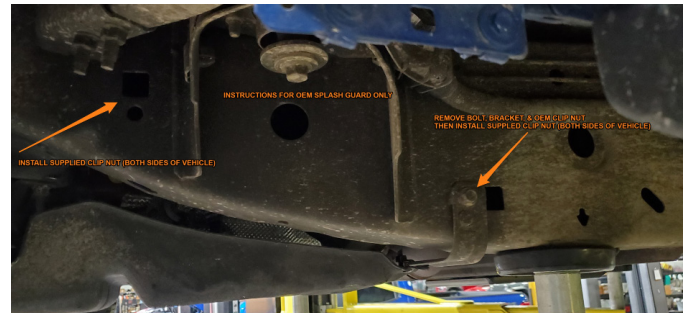


**03.** Using a 13mm socket, remove the transmission skid plate from the vehicle by removing the (4) bolts that attach it to the frame. There are (2) on the driver side and (2) on the passenger side.



\*If an OEM splash guard is equipped (instead of a skid plate) remove the (2) bolts that attach the (2) brackets to the frame as well as the clip nuts. There is (1) on the driver side and (1) on the passenger side.

These bolts, clip nuts, and brackets will not be reused. (4) supplied clip nuts will need to be installed at these mounting locations.



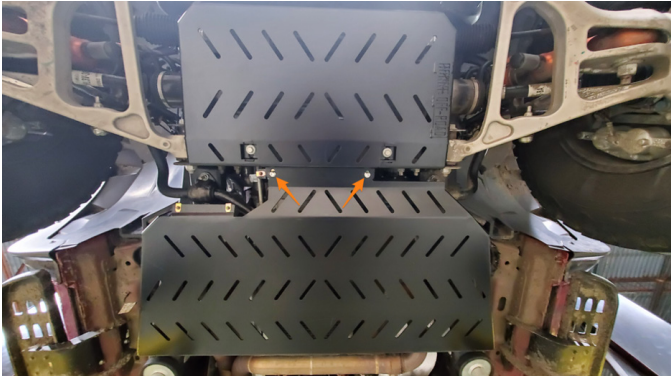
**04.** Using a 13mm socket, install the Borne Off-Road transmission skid plate by reinstalling the (4) bolts removed in step 3 (the (4) supplied bolts, flat washers, & lock washers if an OEM splash guard was equipped) and tighten to 22 lb-ft (30 N-m).



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**05.** Using a 12mm socket, attach the engine skid plate to the transmission skid plate with (2) of the supplied bolts and tighten to 120 lb-in (13.6 N-m).



**06.** Using a 12mm socket, attach the access cover to the skid plate with the remaining (3) supplied bolts and tighten to 120 lb-in (13.6 N-m).

This cover can be removed to gain access to the oil drain plug without the need to remove the entire skid plate.

**Congratulations! You have completed your installation.**

***\*For Disposal Instructions, and Warranty Information continue to the following page.***

## DISPOSAL INSTRUCTIONS

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- If Mishimoto determines that it will provide a replacement item in connection with a claim under this warranty policy, and such item is out of stock, Mishimoto will place the customer on backorder and ship the replacement product to the purchaser once it becomes available.
- Mishimoto is not liable for incorrect shipments in connection with a claim if a claim form is completed incorrectly, or if a model number is not included in a claim.
- If you have a vehicle equipped with an automatic transmission, please make sure to specify this within the text box on the claim form. Mishimoto is not responsible for incorrect replacement shipments if transmission type is not indicated.



**WARNING**  
Cancer and  
Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

This product can expose you to chemicals which are known to the state of California to cause cancer. For more information visit: [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)