



CXR SERIES LED HEADLIGHTS

(2018-2020 F-150)

INSTALLATION INSTRUCTIONS

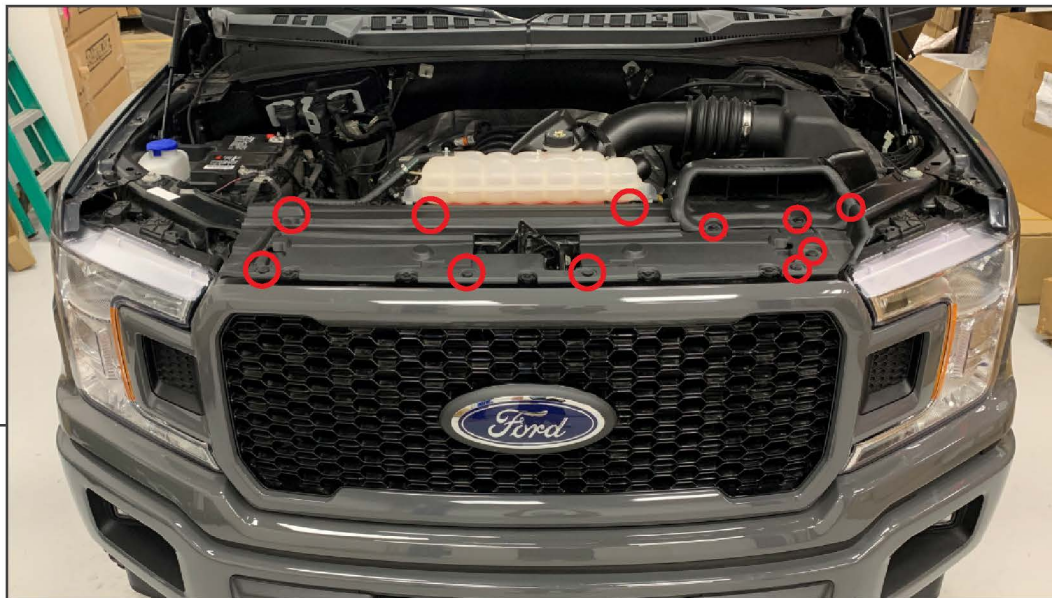
CONTENTS

- (1) Pair of LED Headlights
- (2) Adapter Harnesses
- (1) DRL Wiring Harness
- (1) Dielectric Grease Packet

TOOLS REQUIRED

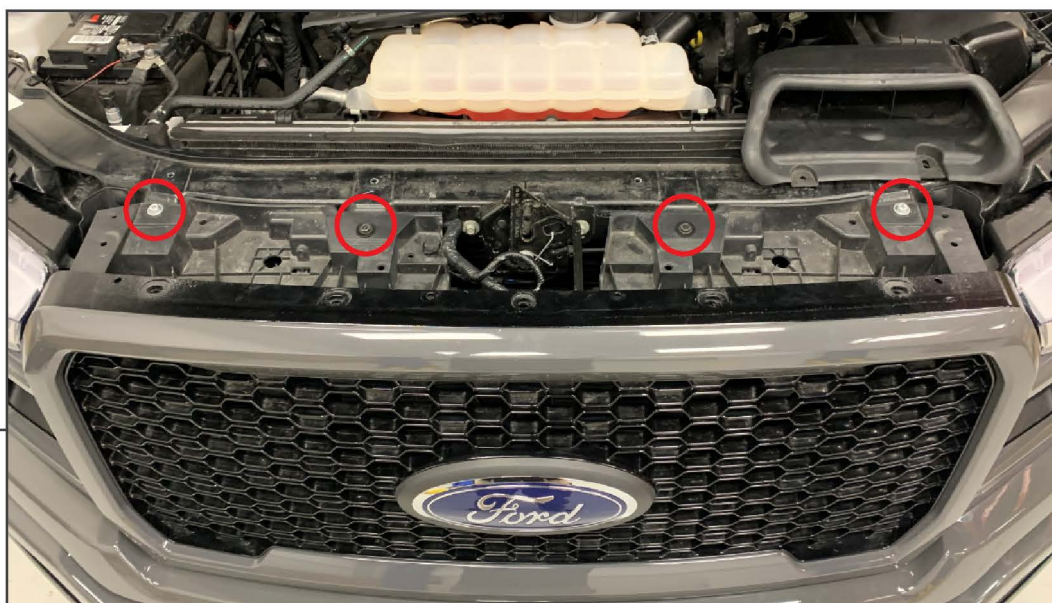
- Panel Removal Tool
- 7mm, 8mm, 10mm Sockets
- T-25 Torx Socket
- Socket Wrench

STEP 1



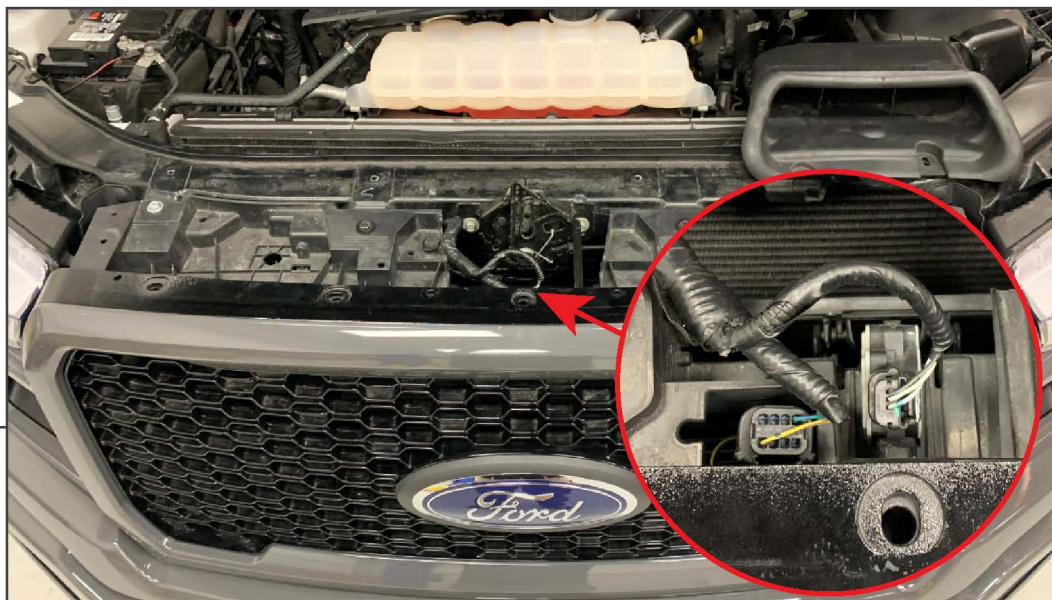
Remove (11) push clips from the upper grille cover. Remove the cover from vehicle.

STEP 2



Remove (4) 10mm bolts from the top of the grille.

STEP 3



Unplug the (2) electrical connectors from the top of the grille by pushing in the plastic tab on each connector.

STEP 4



Remove (2) 7mm bolts from inside the fender well.

Repeat this step for the opposite side of the vehicle.

STEP 5



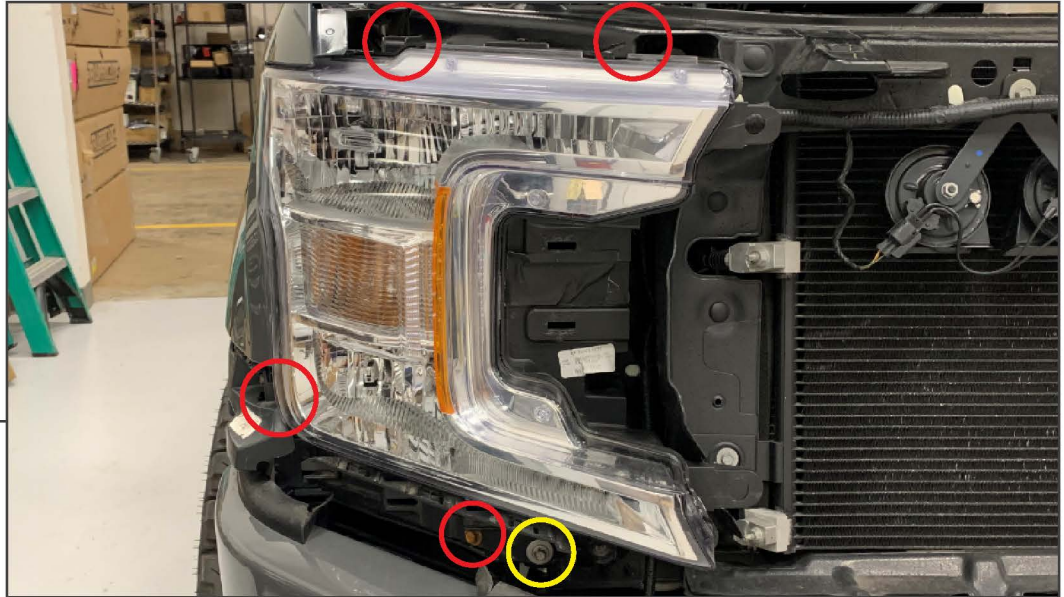
Firmly pull the trim panel away from the vehicle to dislodge the clips. Repeat this procedure to the opposite side. Remove the trim panel from the vehicle.

STEP 6



Remove (2) 8mm bolts from the bottom of the grille assembly. Remove the grille assembly from the vehicle.

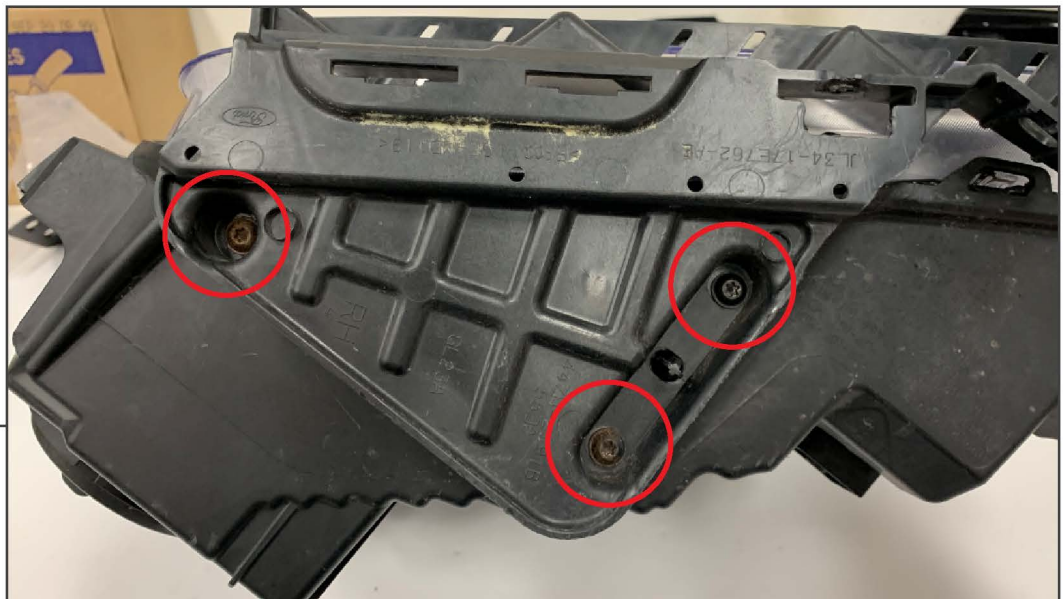
STEP 7



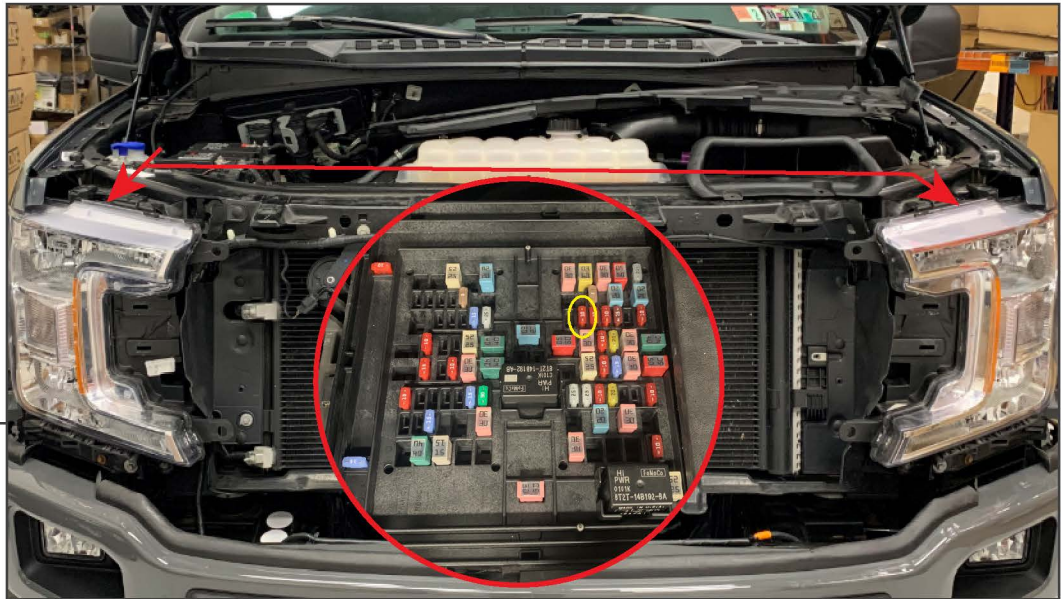
Remove (4) 10mm bolts, and (1) 8mm bolt from the headlight assembly. Remove and unplug the connectors from the headlight assembly.

Repeat this step for the opposite side of the vehicle.

STEP 8

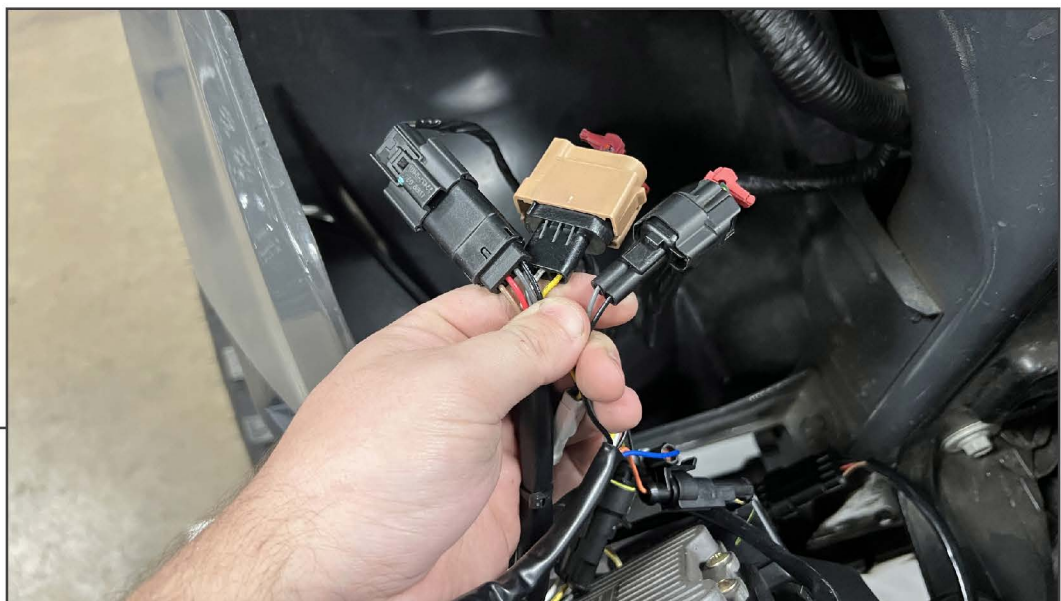


Remove the lower headlight mount from the headlight assembly by removing (3) T-25 Torx screws. Transfer the lower headlight mount to the new headlight assembly reusing the original T-25 Torx screws.



STEP 9

Route the provided DRL wiring harness neatly from the fuse box, across the engine bay to both headlight assemblies. Replace the indicated fuse with the DRL harness. Secure the DRL harness from any hot/moving components using cable ties.



STEP 10

OEM Halogen Headlights: Plug the new headlight into the (3) vehicle headlight harnesses.

OEM LED Headlights: Plug the provided headlight adapter harness into the headlight harness, and plug in the vehicle headlight harnesses into the adapter harness.

Repeat this step for the opposite side of the vehicle.

STEP 11



Fit the headlight assembly into the vehicle, and secure the headlight using the OEM headlight mounting hardware.

Repeat this step for the opposite side of the vehicle.

STEP 12



Install all vehicle body panels and covers following steps 1-7 in reverse order.

Installation is now complete.