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BARRICADE

TCX DROP STEPS

2015-2024+ F150 SUPER CAB

2017-2024+ F250/ F350/ F450/ F550 SUPER DUTY CAB

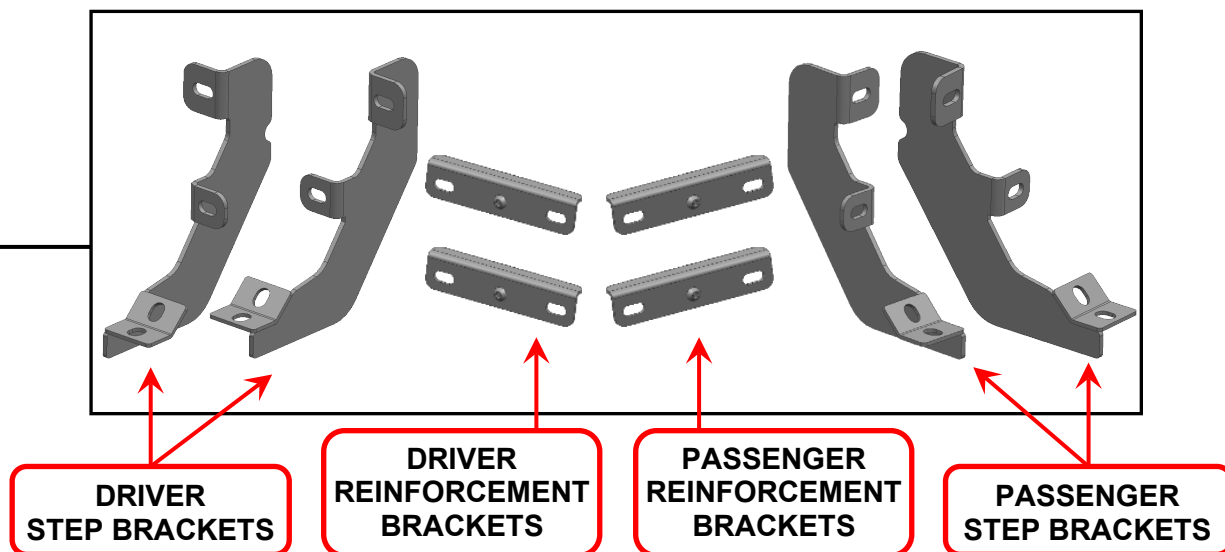INSTALLATION INSTRUCTIONS

CONTENTS

(1) LH Drop Step
(1) RH Drop Step
(2) LH Step Brackets [DF, DR]
(2) LH Reinforcement Brackets [DF, DR]
(2) RH Step Brackets [PF, PR]
(2) RH Reinforcement Brackets [PF, PR]
(12) M8 Plastic Washers
(16) M8 x 24mm OD x 2mm Flat Washers
(16) M8 Nylon Lock Nuts
(8) M8 x 25mm Combo Bolts

TOOLS REQUIRED

13mm Wrench/Socket
Ratchet

SKU # T600200
Edited:08/12/2024

STEP 1

DRIVER
STEP BRACKETS

DRIVER
REINFORCEMENT
BRACKETS
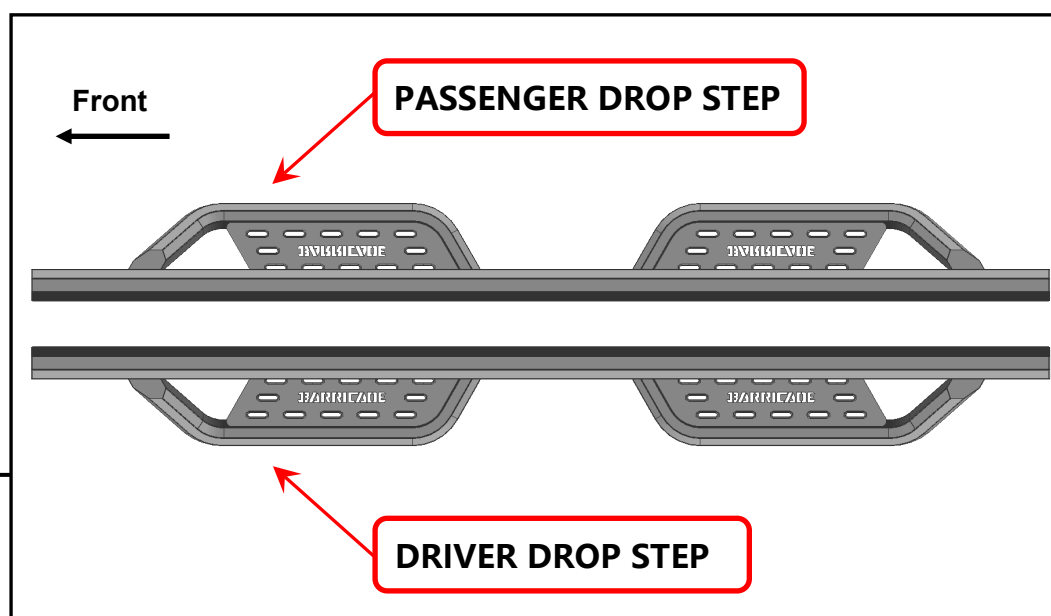
PASSENGER
REINFORCEMENT
BRACKETS

PASSENGER
STEP BRACKETS

Mounting Brackets look very similar but are unique. Please identify each mounting bracket using the engraved location identifier. Notice: Both Reinforcement brackets are the same.
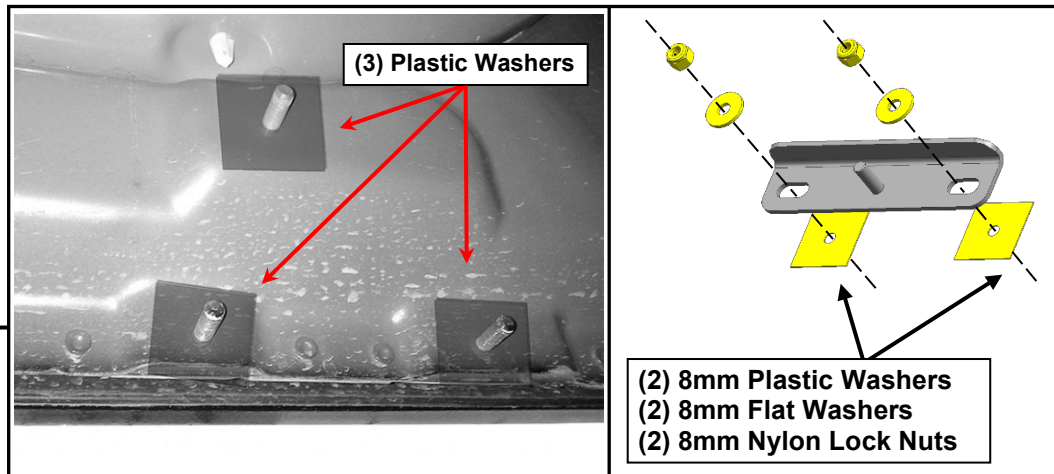
DF: Driver Front   PF: Passenger Front
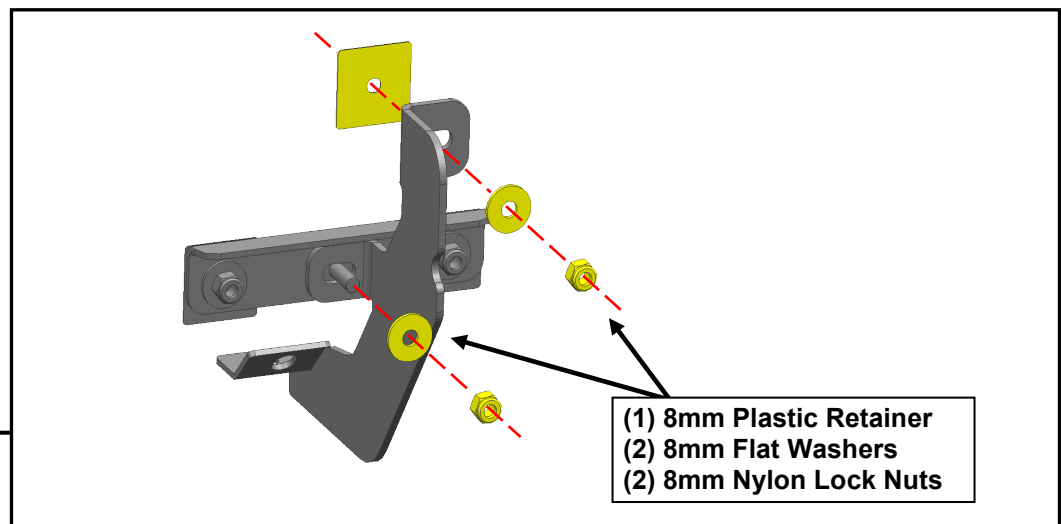DR: Driver Rear   PR: Passenger Rear

STEP 2

Front

PASSENGER DROP STEP

DRIVER DROP STEP

Identify each drop step by identifier on the front. Notice: **"D"** for Driver/Left Side; **"P"** for Passenger/Right Side.

(3) Plastic Washers

(2) 8mm Plastic Washers
(2) 8mm Flat Washers
(2) 8mm Nylon Lock Nuts

STEP 3

Start installation toward the front of the Passenger/Right side of the vehicle.

Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel.
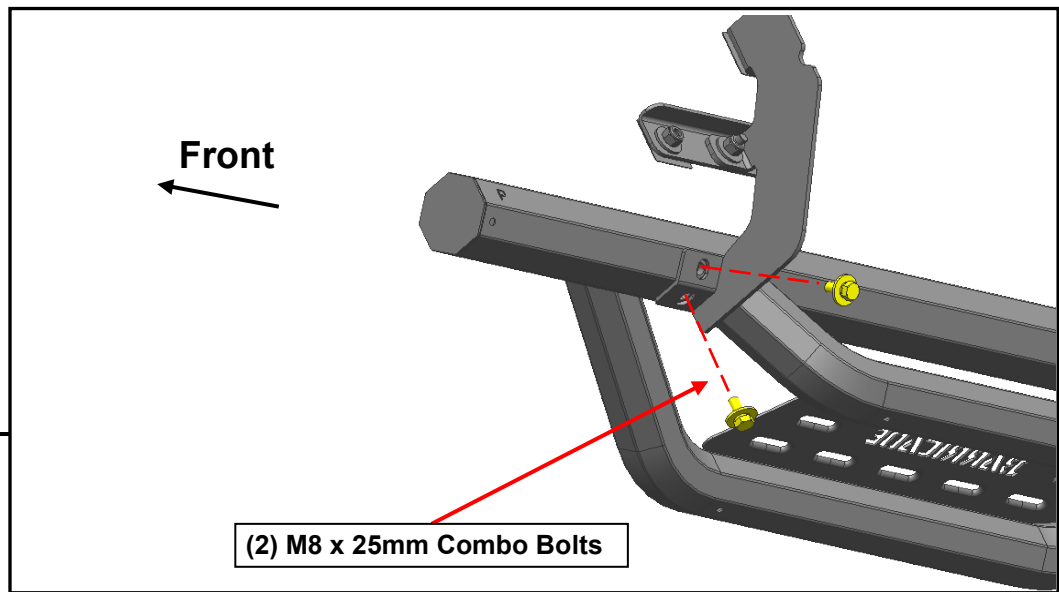
Loosely fit the Passenger Front reinforcement bracket to the (2) lower studs using (2) M8 Plastic Washers, (2) M8 x 24mm flat washers, and (2) M8 nylon lock nuts. Do not fully tighten to allow for later adjustments. Repeat this step for all reinforcement brackets.

(1) 8mm Plastic Retainer
(2) 8mm Flat Washers
(2) 8mm Nylon Lock Nuts

STEP 4

Loosely attach the (1) Passenger step bracket to the upper factory mounting stud and the (1) Passenger reinforcement bracket using (1) M8 plastic washer, (2) M8 flat washers, and (2) M8 nylon lock nuts.
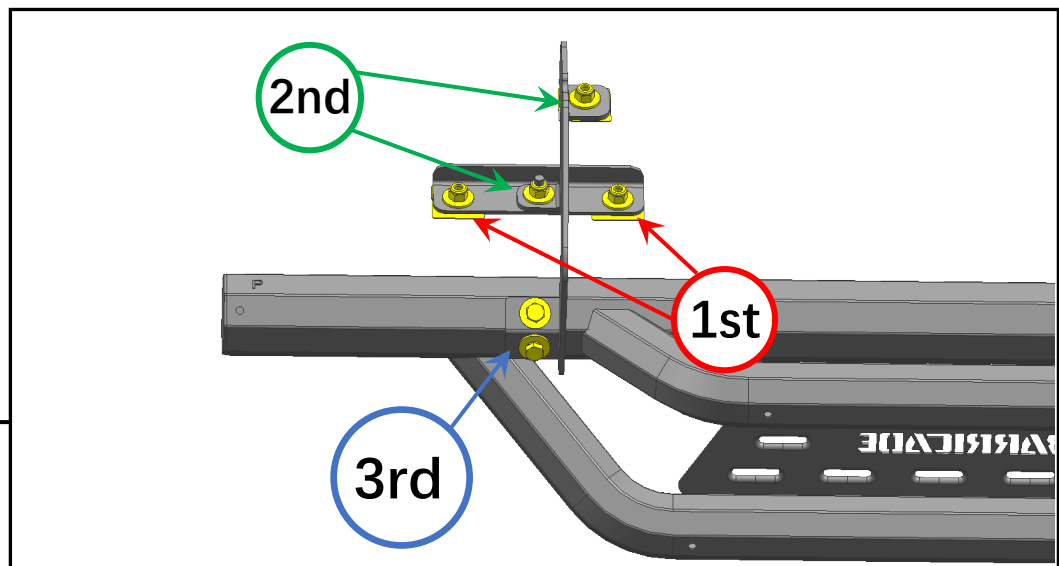
Repeat this step for all step brackets.

STEP 5

Front

(2) M8 x 25mm Combo Bolts

With all brackets loosely mounted to the vehicle, fit the drop step onto the brackets, and loosely secure into place using (4) M8 x 25mm combo bolts.

STEP 6

2nd

1st

3rd

Tighten the mounting brackets to the vehicle. Adjust the drop step to the desired angle, and tighten the M8 combo bolts to secure the step into place. See photo for tightening order visual.

Repeat steps 1-6 for the remaining drop step.

Installation is now complete.