

INSTALLATION INSTRUCTIONS

HD4 LD BN Hoop

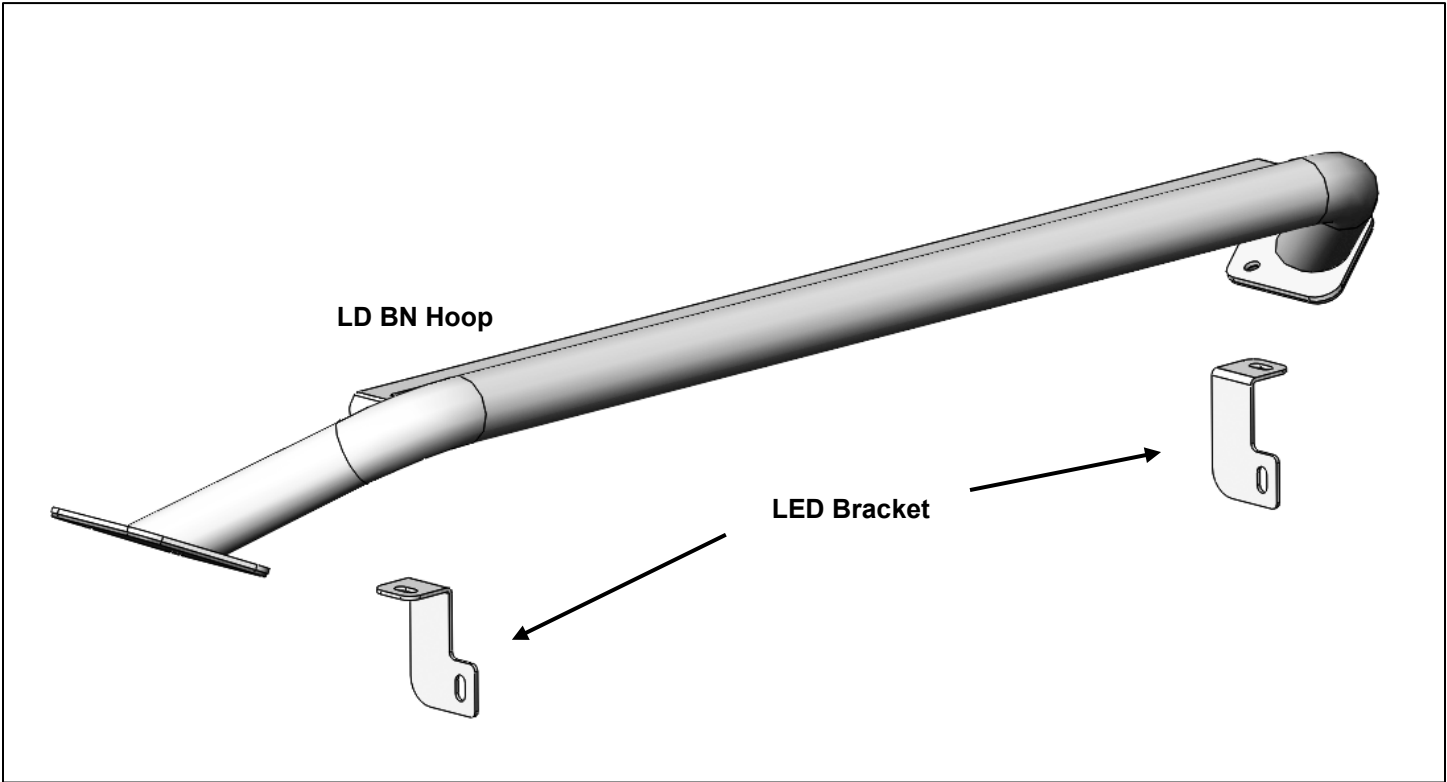
18-20 Ford F150

T604005

Installation Instructions

PARTS LIST:

Qty	Item Description	Qty	Item Description
1	BN Hoop	8	8mm Lock Washers
1	PS/right LED Bracket	2	8-1.25mm x 25mm Hex Bolt
1	DS/left LED Bracket	2	8-1.25mm x 16mm Hex Bolt
4	8-1.25mm x 25mm Button Head Allen Bolt	1	5mm Allen Wrench
14	8mm x 24mm x 2mm Flat Washers	6	8mm Hex Nuts



TOOLS REQUIRED



Ratchet



13mm Socket



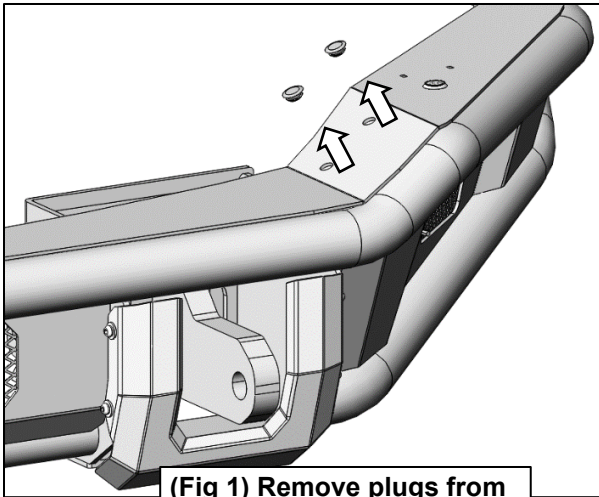
Extensions



Wrench

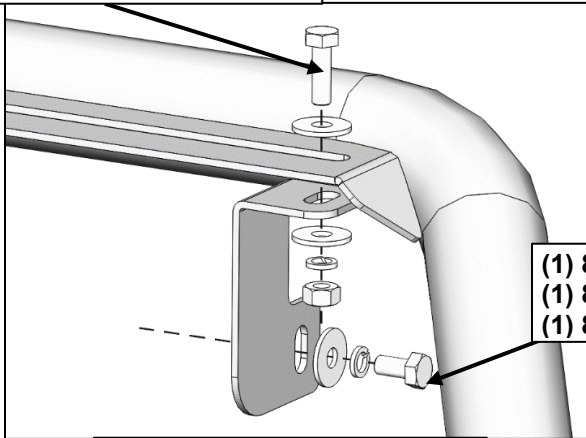
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Follow (Fig 1 – 3) to attach LD BN Hoop to LD Bumper, then attach LED Brackets and LED Light as necessary. Ensure BN Hoop is level before tightening fasteners.



(Fig 1) Remove plugs from inserts on top of Bumper

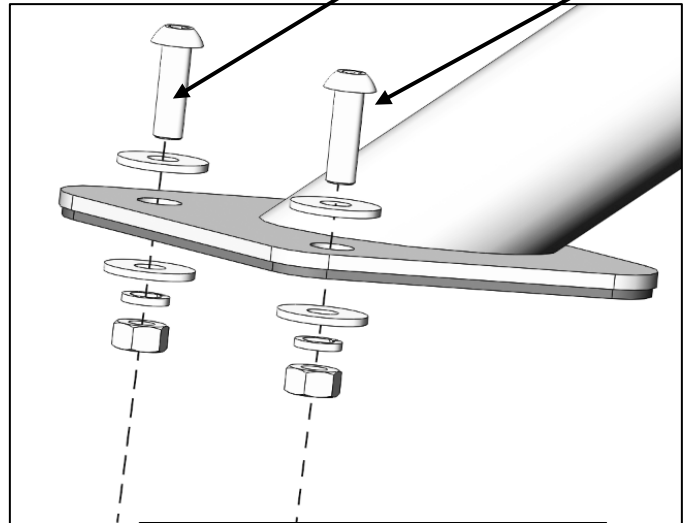
- (1) 8x1.25x25mm Hex Bolt
- (2) 8mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm Hex Nut



(Fig 3) Attach LED Bracket to attach Light (not included)

- (1) 8x1.25x16mm Hex Bolt
- (1) 8mm Lock Washer
- (1) 8mm Flat Washer

- (2) 8mm Button Head Allen Bolt
- (4) 8mm Flat Washer
- (2) 8mm Lock Washer
- (2) 8mm Hex Nut



(Fig 2) Attach BN Hoop to Bumper



Completed Installation
(Lights not included)