

BARRICADE

INSTALLATION INSTRUCTIONS

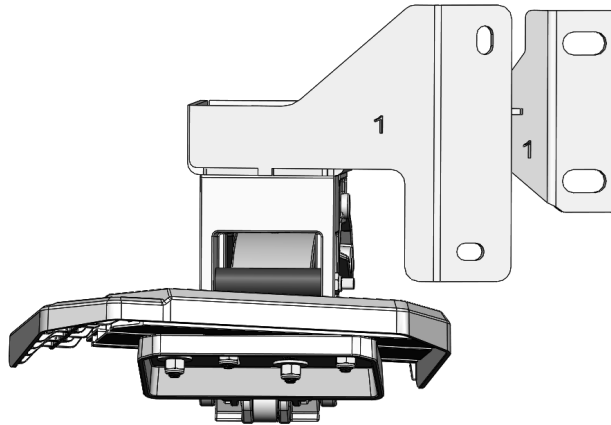
Manual Corner Step / 2015-2020 F-150 (Excl. Raptor)

SKU # T618672

INSTALLATION INSTRUCTIONS

PARTS LIST:

Hardware	Quantity
Linkage Arm Assembly	1
Support Bracket	1
Mounting Bracket	1
Die cast Aluminum Step pad	1
8-1.25mm x 25mm Hex Combo Bolts	4
8mm lock washers	3
8-1.25mm x 20mm Hex Bolt	1
8mm Nylon Lock Nuts	4
8mm x 24mm x 2mm Flat Washers	7
8mm-1.25mm x 20mm T Bolt	4
8mm-1.25mm x 30mm Hex Bolts	2

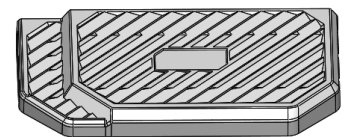
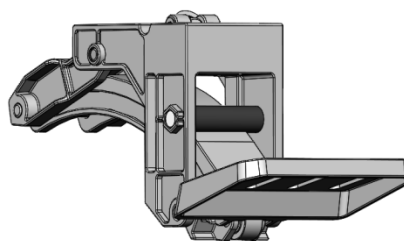
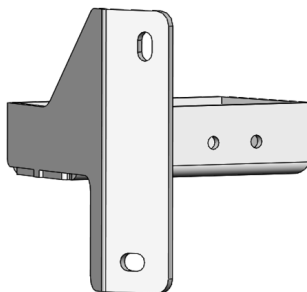
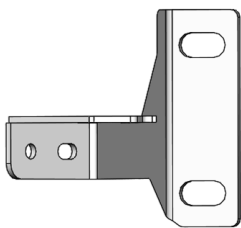


Support Bracket

Mounting Bracket

Linkage Arm Assembly

Step Pad



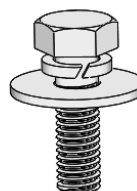
Lock Washer



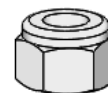
Flat Washer



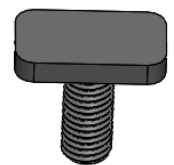
Hex Bolt



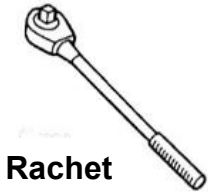
Combo Bolt



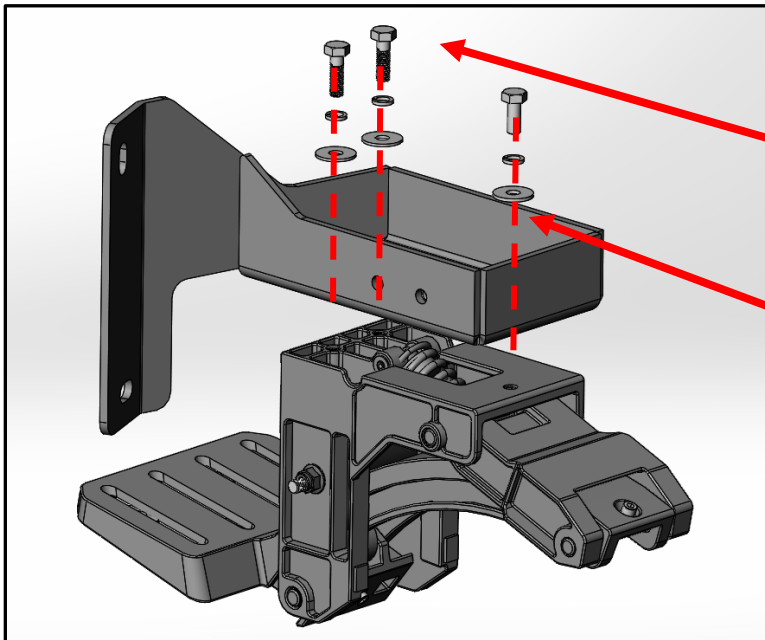
Lock Nut



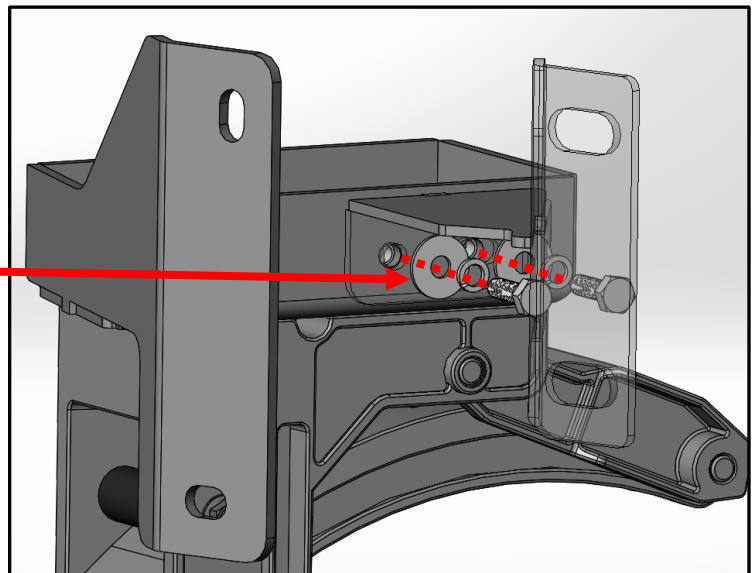
T-Bolt

TOOLS REQUIRED**1**

Follow (Fig 1 – 2) to assemble the corner step before mounting to vehicle.

**(Fig 1) Attach mounting bracket to the linkage arm assembly****(2) 8mm x 25mm combo Bolts**

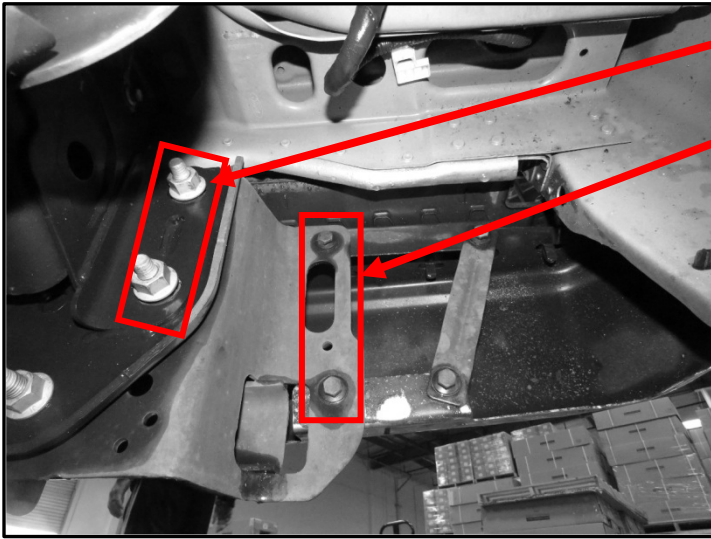
**(1) 8mm x 20mm Hex Bolt
(1) 8mm Lock Washer
(1) 8mm Flat Washer**

(Fig 2) Attach support bracket to the mounting bracket**(2) 8mm x 25mm combo Bolts**

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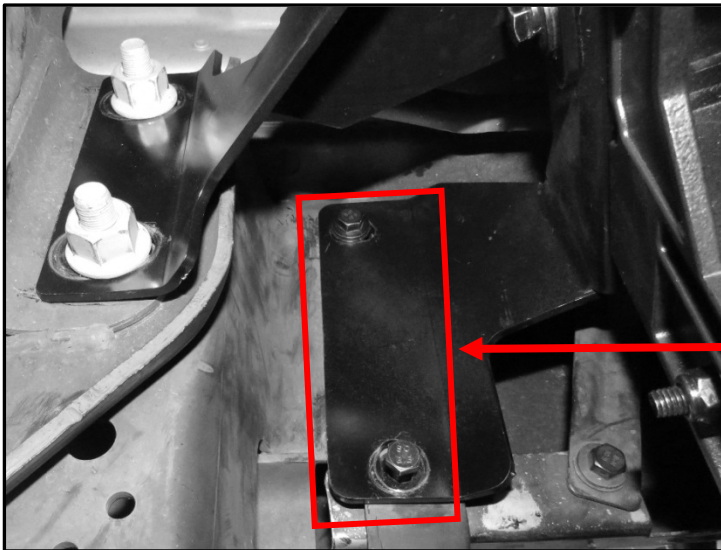
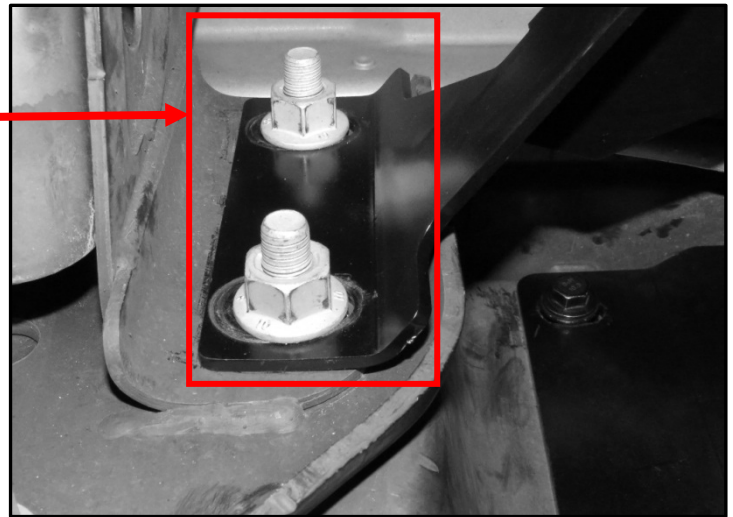
Follow (Fig 3 – 5) to install the corner step to the frame and bumper of the vehicle.

Note: Excess dirt and debris may prevent the step from functioning properly. Simply clean the dirt off with water to maintain optimal condition of Corner Step.



(Fig 3) Starting at the DS rear remove the (2) OEM 21mm flanged hex nuts & the (2) OEM 13mm flanged hex bolts

(Fig 4) Mount the support bracket to the frame using the OEM 12mm studs and 21mm flanged hex nuts



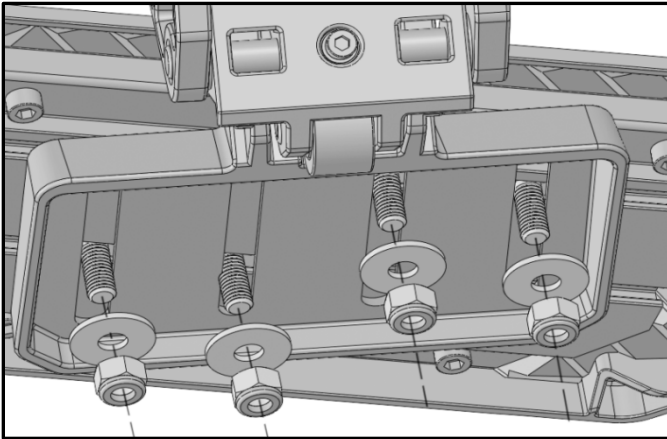
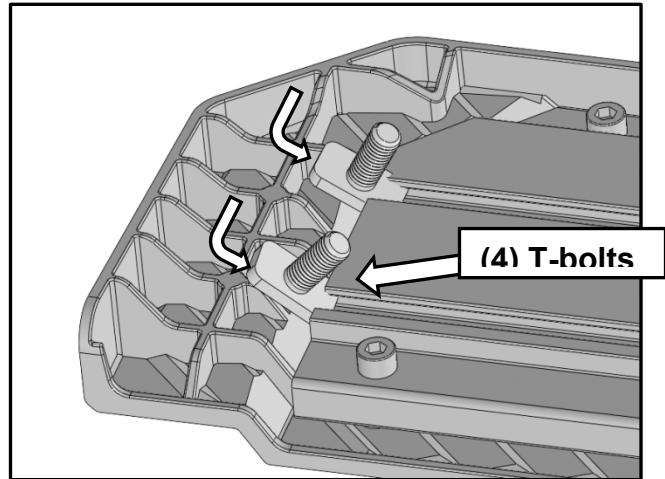
(Fig 5) Mount the mounting bracket to the bumper

**(2) 8mm x 30mm Hex Bolt
(2) 8mm Lock Washer
(2) 8mm Flat Washer**

3

Follow (Fig 6-8) to install the step pad to the linkage arm assembly.

(Fig 6) Slide in T-bolts through open ends of the channels underside of Step Pad



(Fig 7) Attach Step Pad to Corner Step Base

**(4) 8mm Flat Washers
(4) 8mm Nylon Lock Nuts**

(Fig 8) The step pad can be adjusted to the user liking



Complete Installation