

Part List: T622499



Canyon Drop Steps 15-24 F150 SUPER CAB/17-24 F250-550 SUPER CAB



Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, **(Fig 2)**. **IMPORTANT**: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers**.

(2) 8mm Plastic Washers

(2) 8mm Nylon Lock Nuts

(Fig 3) Attach (1) Support Bracket (#1) to the

(2) 8mm Flat Washers

threaded studs

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(Fig 4) Example of the Support Bracket (# attached to the threaded studs

STEP 4

Then attach (1) Front Mounting Bracket (**#2**) to the upper factory mounting stud and support bracket with (1) Plastic Retainer, (2) 8mm Flat Washers, and (2) 8mm Nylon Lock Nuts, (**Figs 5-6**). **Note:** There is a notch on the back of the Front bracket.





(Fig 6) Example of the Mounting Bracket attached to the upper mounting stud and Support Bracket

STEP 5

Repeat **Step 3—4** to attach the remaining (1) Support Mounting Brackets (**#1**) and (1) Rear Mounting Brackets (**#3**) to the rear mounting locations along the body panel, (**Fig 7**).



STEP 6

Select the Passenger/Right Running Board. **NOTE:** The Passenger/Right Running Board will have a "**670R**" on the front. Attach the Running Board to the Mounting Brackets with (4) 8mm Combo Bolts, **(Fig 8)**.



(Fig 8) Attach the Passenger/Right Running Board to the Mounting Brackets

STEP 7

Level and adjust the Running Board and tighten all hardware.

STEP 8

Repeat **Steps 1—7** to attach Driver/Left Running Board.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.