



RETRACTABLE BED STEP

(2015-2020 F-150)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Step Assembly
- (1) Mounting Bracket
- (2) M10x1.50 x 25mm Bolts
- (2) M8x1.25 x 30mm Bolts
- (2) M8 Flat Washers
- (2) M8 Flange Nuts
- (1) M8x1.25 x 16mm Bolt

TOOLS REQUIRED

12, 13, 14, 21mm Sockets
Ratchet

SKU # T625918

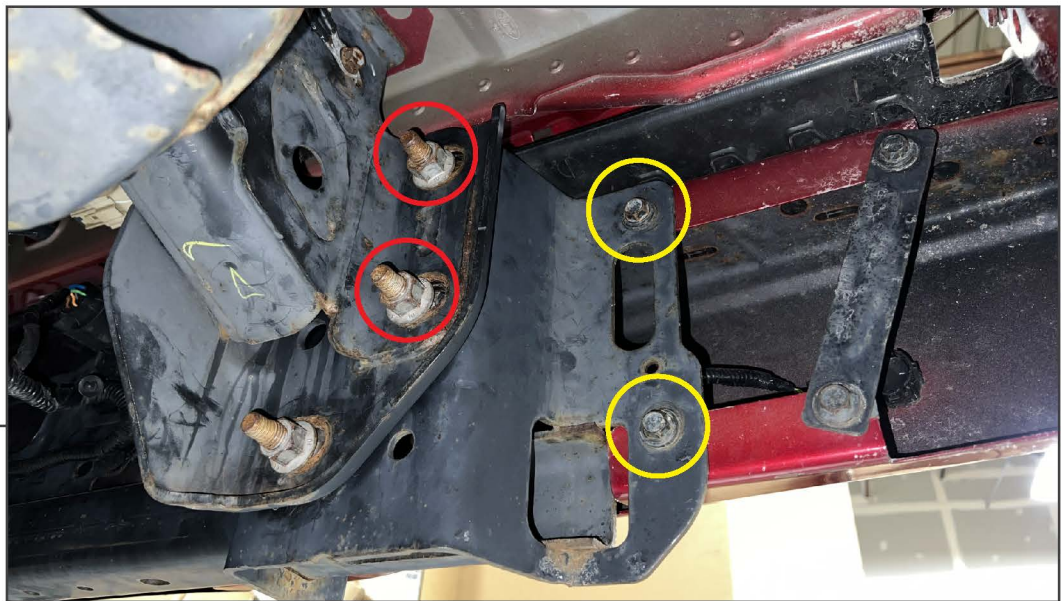
STEP 1



Place the bed step components on a workable surface. Using (2) M10 x 25mm bolts and (1) M8 x 16mm bolt, loosely secure the mounting bracket to the step assembly.

Tighten the (1) M8 bolt first, then tighten the (2) M10 bolts until the bracket is fully secure into place.

STEP 2



Under the rear bumper, remove (2) 13mm bolts, and then remove the threaded inserts from the bumper.

Remove (2) 21mm nuts securing the bumper to the frame.

STEP 3



Fit the step assembly loosely to the vehicle bumper studs, and then loosely secure the step to the bumper using the included (2) M8 bolts, (4) flat washers, and (2) M8 nuts.

Note: Slight bumper/step bracket manipulation may be necessary to allow all bolt holes to align.

Tighten all step assembly mounting hardware evenly until the step assembly is fully secure to the vehicle.

STEP 4



Installation is now complete.