



RETRACTABLE BED STEP

(2021-2025+ F-150 - WITHOUT OEM DUAL EXHAUST)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Step Pad
- (1) Retractable Bracket
- (2) Mounting Brackets
- (1) "I" Bracket
- (2) M10x1.50 x 30mm Bolts
- (2) M8x1.25 x 30mm Bolts
- (2) M8 Flange Nuts
- (3) M6x1.00 x 25mm Allen Bolts
- (3) M6 Nut Plates

TOOLS REQUIRED

12, 13, 15, 24mm Socket/Wrench
Ratchet w/ Extension
T-25 Torx Bit/Socket

SKU # T626696

STEP 1



Fit the (2) mounting brackets together, and loosely secure into place using the included (2) M8 bolts and (2) M8 flange nuts.

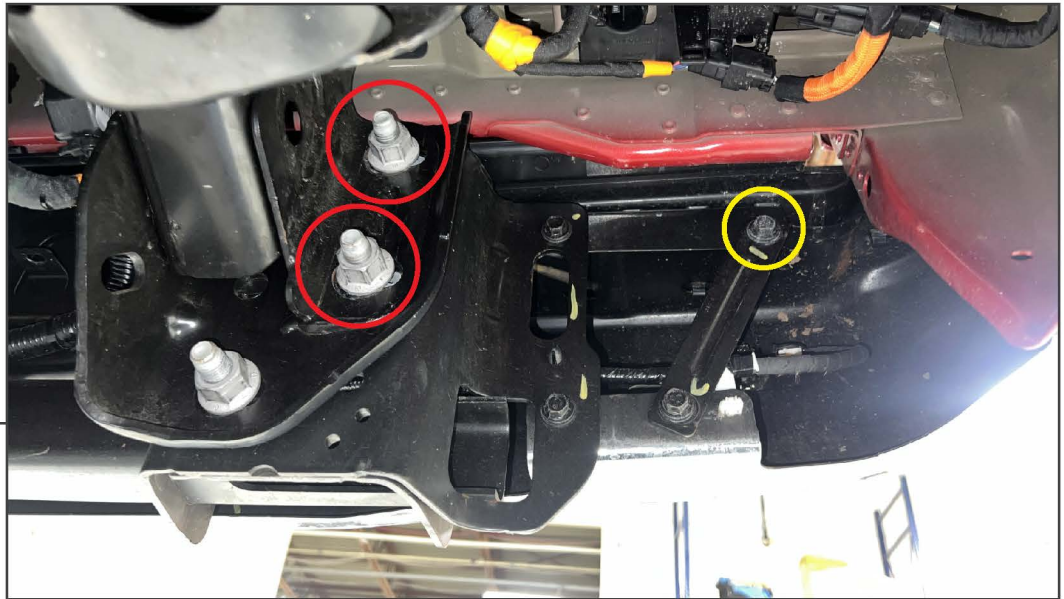
Note: It is important to not fully tighten this hardware initially to allow for adjustments later. This hardware can be tightened when installed to the vehicle.

STEP 2

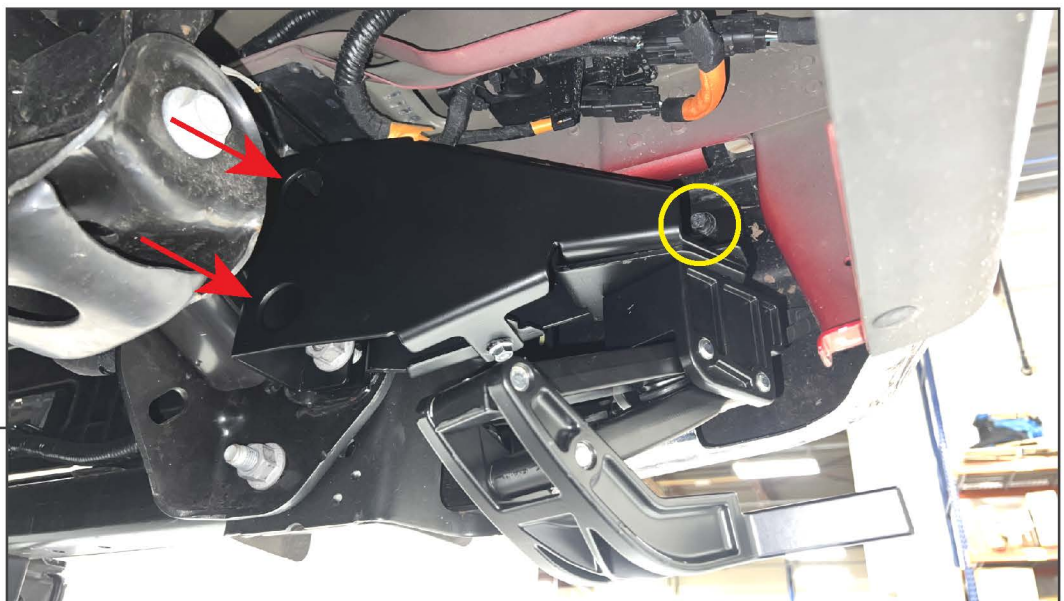


Reference the diagram above, and loosely assemble the retractable bracket, the “I” bracket, and the previously assembled bracket assembly together using (2) M10 bolts.

Note: The “I” bracket bolt will need to be loose to allow proper alignment to the bumper. This can be tightened when installed to the vehicle.

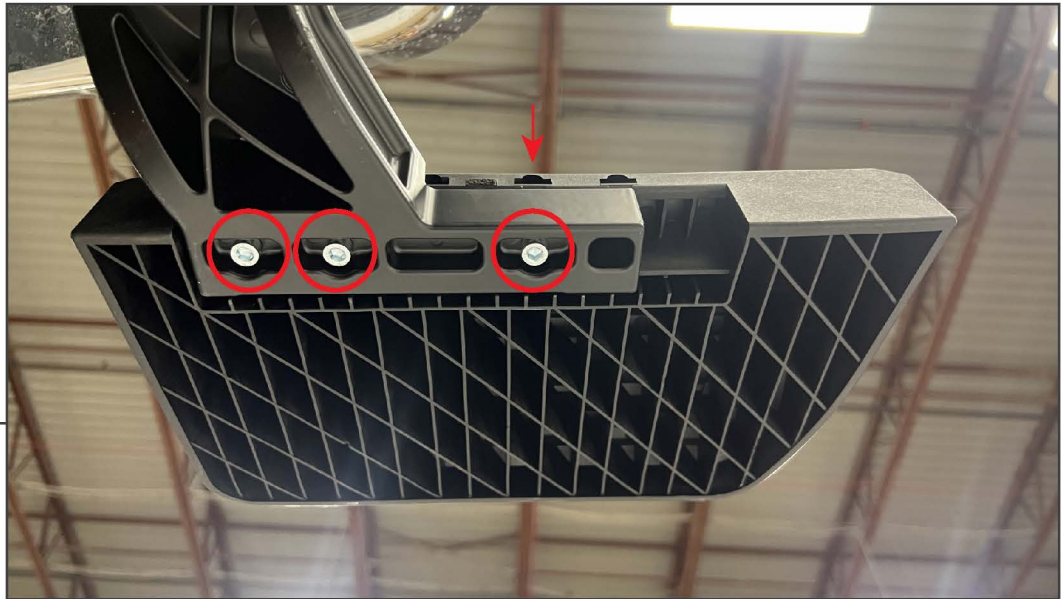
STEP 3

Remove (2) 24mm nuts from the hitch/bumper assembly. Then, remove (1) 13mm bolt from the bumper brace.

STEP 4

Lift the assembly behind the rear bumper onto the bumper studs. Then, secure the step assembly into place using the OEM hardware.

Fully tighten the step assembly M8 and M10 hardware at this time.



STEP 5

Fit the included (3) M6 nut plates into the step pad slots corresponding with the retractable bracket holes. Then, secure the step pad to the bracket using the included (3) M6 bolts. Tighten until secure, do not over-tighten.



STEP 6

Installation is now complete.