



05-20 Ford F150 Front Billet Upper Control Arm Kit

100ADS-10063

Included hardware:

QTY	DESCRIPTION	PART NUMBER
1	F150 BILLET UPPER CONTROL ARM ASM LHS	721R98A
1	F150 BILLET UPPER CONTROL ARM ASM RHS	721R99A
2	M12 X 110mm SHCS	5R2999
2	M12 Locknut	39R596
2	ADS F150 lower Uniball tapered spacer	721R100
2	ADS Upper M12 Uniball spacer	724R97
2	M12 Washer	46R1601
4	Steel UCA bushing insert	724R38
2	ADS gold Uniball cap	721R64
2	Uniball cap o-ring	721R65
1	1oz bushing grease packet	270R54
2	ADS sticker	99R10671Y
1	Instructions	199R12552

ADS recommends that all suspension components be installed by a qualified professional.

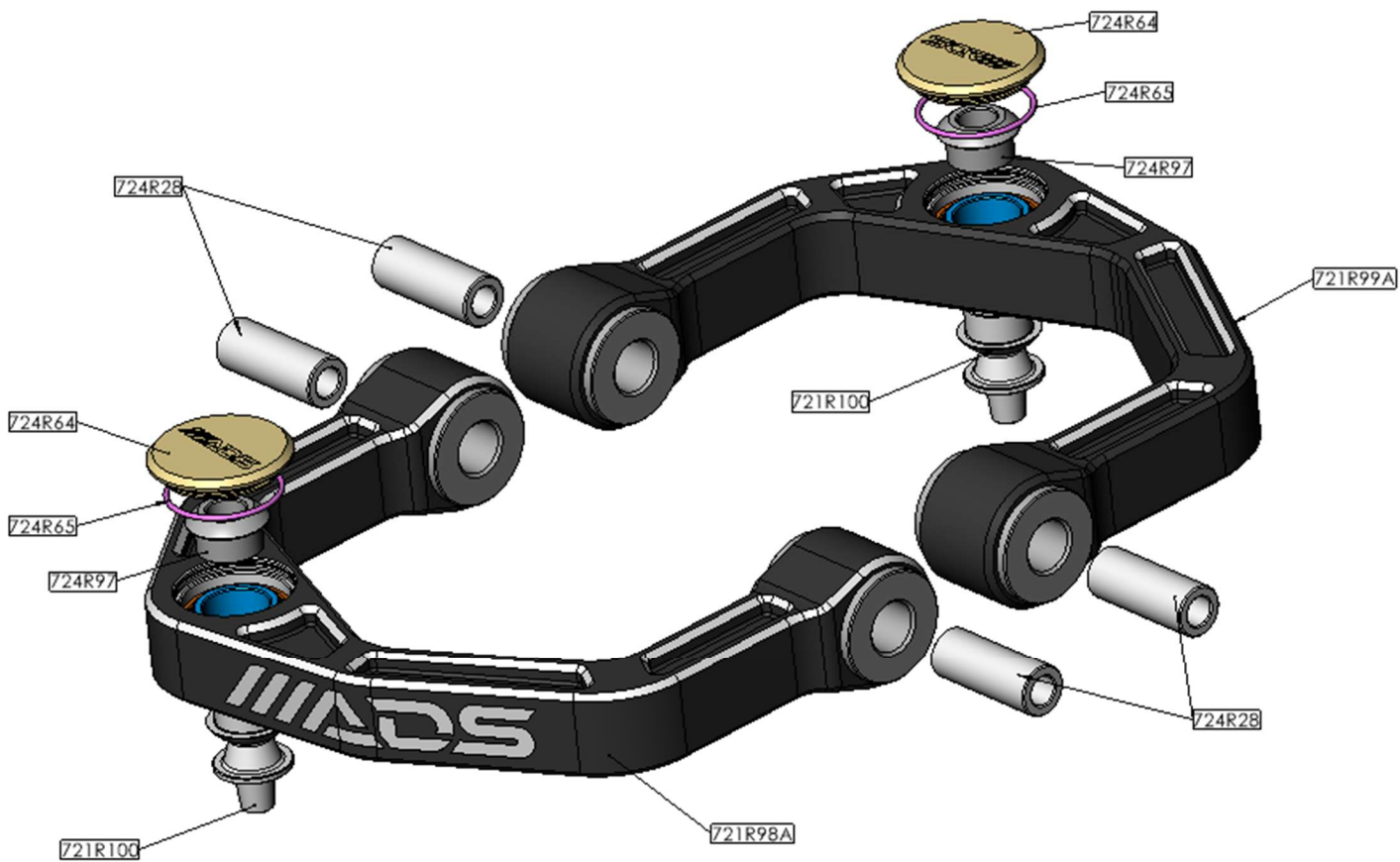
Installation notes:

- Stretch 721R65 o-ring into the bottom groove of 721R64 Uniball cap.
- Lightly grease inner steel bushing sleeve (724R38) before installation.
- Control arm bolts should be fully tightened with the vehicle at ride height under its own weight.
- The control arm cross bolts torque to **120ft-lbs.**
- The m12 lower washer (46R1601) goes on the bottom of the spindle, before the nut is installed.
- ADS Uniball bolt torques to **85ft-lbs.**
- Install 721R64 Uniball cap into both control arms.
- Recheck all fastener torque after 50 miles.

Toll Free Technical Service: 1-866-464-6553

For online help, please refer to the Technical Information section of our website:

www.holley.com



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