

Thanks for purchasing our rear lower trailing arm kit for your Ford Raptor. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Ford service/repair manual.

ID	PART NBR	DESCRIPTION	QTY
		REAR BILLET LOWER TRAILING ARM	2
1	960570	UNIBALL PIVOT SPACERS	8
3	960571	DELIN UNIBALL WOBBLE STOPPER (A)	2
4	960572	DELIN UNIBALL WOBBLE STOPPER (B)	2
	030017	CAMBURG 8.5" STICKERS	4

**Important Notes:**

- When removing the driver-side front lower trailing arm bolt you will need lower the gas tank skid plate so you're able to access and remove/install the OEM bolt.
- You will re-use the existing hardware.
- The delrin wobble stoppers are used in the front pivots only.
- Make sure to install uniball wobble stoppers with chamfer towards the uniball (inside).
- Apply anti-seize to uniball spacer surfaces (shaded gray in diagrams) as well as the shoulder of the pivot bolts.
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4" dia.
- Inspect and re-torque all hardware and components after the first 500 miles, inspect at your scheduled maintenance intervals and whenever using the vehicle off-road.

**Recommended Torque Specs:**

- Uniball pivot bolts = 180 ft/lbs.

